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EFFECT OF VOLATILITY AND OXYGENATES ON DRIVEABILITY AT INTERMEDIATE AMBIENT TEMPERATURES

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219 PERIMETER CENTER PARKWAY ATLANTA GEORGIA 30346 (404) 396-3400

EFFECT OF VOLATILITY AND OXYGENATES ON DRIVEABILITY AT INTERMEDIATE AMBIENT TEMPERATURES

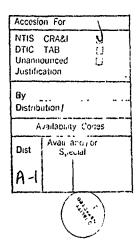
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Prepared by the

CRC Volatility Group

MARCH 1992



Automotive Vehicle Fuel, Lubricant, and Equipment Research Committee

of the

Coordinating Research Council, Inc.

TABLE OF CONTENTS

	1.	Introduction	1
	II.	Summary and Conclusions	1
	III.	Test Vehicles	2
	IV.	Test Fuels	2
	v.	Test Facilities	4
	vi.	Test Conditions	4
	vII.	Test Design	4
	viii.	Test Procedure	5
	IX.	Discussion of Results	6
		A. Total Weighted Demerits (TWD)	6
		1. Analysis	6
		2. Performance Models	6
		3. Displays of RVP and T ₅₀ Effects	7
		4. Oxygenate Effects	8
		Fuel Volatility	9
		B. Fuel Tank Temperature	11
		C. Rater Correction Factors	12
		D. Analysis of Cold Cycle, Idle, and Last Cycle Demerits	13
TABLE	S AND I	PIGURES	
	Table		17
	Table	2 - Test Fuel Properties	18
	Table	• • • •	19
	Table		
		Driveability Program	20
	Table		21
	Table	10	22
	Table	Normalized to 40°F Test Temperature	23
	Table	15-Mile Warmup	24
	Table	9 - Average Fuel Tank Temperature Increases (°F), By Group, 15-Mile Warmup	25
	Table	10 - Average Fuel Tank Temperature Increases (°F),	
		Extended (30-Mile) Warmup, Phase II Testing	26
	Table	11 - Rater Repeatability Cars, Total Weighted Demerits	27
	Table	12 - T_{10} and T_{50} Dependence of Demerits By Fuel Type	28

TABLE OF CONTENTS - (Continued)

Figu	re 1	_	Fuel Blending Strategy	29
Figu	re 2	-	Test Site and Driving Schematic	30
Figu	re 3	-	Plot of 10% Poir vs. Read Vapor Pressure,	
			1989 CRC Driveability Program	31
Figu	re 4	-	1989 CRC Driveability Program *** All Carbureted	
			Vehicles, TWD Corrected for Temperature Using	
P		_	RVP Equations, Fuel Type=HC	32
rigo	ire 3	_	Vehicles, TWD Corrected for Temperature Using	
			RVP Equations, Fuel Type=MTBE	33
Fim	ro 6	_	1989 CRC Driveability Program *** All Carbureted	33
1190			Vehicles, TWD Corrected for Temperature Using	
			RVP Equations, Fuel Type=EtOH	34
Figu	re 7	_	1989 CRC Driveability Program *** Automatic	٠.
			Transmission Vehicles TWD Corrected for Temperature	
			Using RVP Equations, Fuel Type=HC Fuel System=	
			Throttle Body Injected	35
Figu	re 8	_	1989 CRC Driveability Program *** Automatic	
_			Transmission Vehicles TWD Corrected for Temperature	
			Using RVP Equations, Fuel Type=MTBE Fuel System=	
			Throttle Body Injected	36
Figu	re 9	-	1989 CRC Driveability Program *** Automatic	
			Transmission Vehicles TWD Corrected for Temperature	
			Using RVP Equations, Fuel Type=EtOH Fuel System=	
		_	Throttle Body Injected	37
Figu	re 1	0 -	1989 CRC Driveability Program *** All Port Fuel	
			Injected Vehicles TWD Corrected for Temperature	
_			Using RVP Equations, Fuel Type=HC	38
Figu	re 1	1 -	1989 CRC Driveability Program *** All Port Fuel	
			Injected Vehicles TWD Corrected for Temperature Using RVP Equations, Fuel Type=MTBE	39
Fran	~ 0 1	2 <u> </u>	1989 CRC Driveability Program *** All Port Fuel	37
1190		-	Injected Vehicles TWD Corrected for Temperature	
			Using RVP Equations, Fuel Type=EtOH	40
Figu	re 1	3 -	Driveability Demerits By Fuel Type and	
		_	Volatility Level	41
Figu	re 1	4 -	1989 CRC Driveability Program *** All Vehicles	
,			Yakima Volatility Factor 1 = -2.0*RVP + 0.54*T50	42
Figu	re 1	5 -	1989 CRC Driveability Program *** All Vehicles	
_			Yakima Volatility Factor 2 = $0.40*T_{10} + 0.52*T_{50}$	43
			10 30	
APPENDICES				
•			Manhamakia of the 1000 ODG Dunnahilities	
Appe	uarx	A	- Membership of the 1989 CRC Driveability Analysis Panel	A-1
anno	ndiv	p.	Analysis Panel Participants in the 1989 CRC Driveability Program	B-1
			- 1989 CRC Program on the Effect of Volatility on	5-1
	^	•	Driveability at Intermediate Ambient Temperatures.	C-1
eage	ndix	D	- Test Schedule	D-1
			- Initial Findings of the 1989 CRC Cold-Start and	_
••			Warmup Driveability Program	E-1
Appe	ndix	F	- Individual Laboratory Fuel Property Data	F-1
Appe	ndıx	G	- RAW and Corrected Total Weighted Demerits	G-1
Appe			- Display of Response of Driveability to	
			Fuel Volatility	H-1

I. INTRODUCTION

Recent regulations reduce summertime fuel front-end volatility by limiting fuel Reid vapor pressure (RVP) to values considerably less than past commercial practices. There has been some concern that such reduced-RVP fuels may lead to degraded driveability, especially in areas with long distribution lead times and low tank turnover rates. In those areas, significant volumes of these fuels may be sold in cool spring weather in order to ensure that the RVP regulations are met at the start of the summer control period.

The 1989 CRC driveability program investigated the independent effects of front-end volatility and mid-range volatility on cold-start and warmup driveability of late model vehicles at intermediate ambient temperatures. Front-end volatility was measured by RVP, and mid-range volatility was measured by the temperature at which 50 percent of the fuel is evaporated (T_{50}). Volatility ranges investigated were those that may be required of future summertime fuels. Classical volatility levels were included for comparison. The study included both hydrocarbon and gasoline-oxygenate blends. The program was conducted in Yakima, Washington, from October 9 through November 18, 1989. Test temperatures were 30°F to 56°F.

Members of the Data Analysis Panel and participants in the test program are shown in Appendices A and B, respectively. Appendix C outlines the proposed program as approved by the CRC Volatility Group, and Appendix D details the fuel/vehicle assignments for each test day. Key findings of the test program, issued in June 1990, are attached to this report as Appendix E.

II. SUMMARY AND CONCLUSIONS

Analysis of the data provided the following conclusions:

- Carbureted and TBI vehicles performed at a similar driveability level and responded to fuel type and volatility in a similar manner.
- PFI vehicles exhibited substantially better driveability than carbureted or TBI vehicles in all cases.
- PFI vehicles showed little or no response to changes in front-end volatility (RVP or T₁₀), but showed some degradation in driveability at high T₅₀ levels.
- Carbureted and TBI vehicles responded to both front-end and midrange (T_{50}) volatility; however, a 40°F change in T_{50} always had more effect on driveability than a 4.5 psi change in RVP.
- Driveability cannot be expressed as a simple linear function of the independently controlled volatility factors across the complete data set. At high volatility levels (high RVP and low T₅₀), there is less response to fuel changes than at low volatility levels.

- RVP-controlled splash blends containing 15 volume percent MTBE generally provided the best driveability, followed by hydrocarbon fuels and then corresponding blends containing 10 volume percent ethanol; however, these rankings varied somewhat among volatility levels.
- Using the volatility scale developed with these data, the 15 volume percent MTBE fuels and the hydrocarbon fuels overall exhibited similar performance at the same volatility levels, while the 10 volume percent ethanol fuels exhibited degraded performance; although at the lower volatilities used in this program, the differences among the three fuel types were small.

III. TEST VEHICLES

The test fleet is shown in Table 1. Of the twenty-four 1988 and 1989 model-year rental vehicles tested, twenty were passenger cars, and four were light trucks. Fuel-delivery system was balanced among port-fuel-injected (PFI), throttle-body-injected (TBI), and carbureted; there were eight of each. Twenty vehicles had automatic transmissions, and four had manuals. The PFI vehicles were designated as numbers 1 - 8, the TBI as numbers 9 - 16, and the carbureted as numbers 17 - 24. The three additional cars shown at the bottom of Table 1, numbers 25 - 27, were included in order to develop rater correction factors, if necessary.

Each vehicle was prepared for testing by installing fuel tank drains, fuel tank drain hoses, fuel tank thermocouples, manifold vacuum taps, and vacuum lines. No additional mechanical work was performed on the vehicles unless it was necessary for the continuance of the test program. Consequently, all of the vehicles were tested in an "as-received" condition. At the completion of the program, all test equipment was removed from the vehicles.

IV. TEST FUELS

The fuel matrix was designed to allow independent evaluation of frontend volatility, mid-range volatility, and oxygenate effects on cold-start and warmup driveability. To achieve this, three fuels sets were required: one set with fuels containing only hydrocarbons, one set with fuels containing ethanol, and one set with fuels containing MTBE.

Independent evaluation of front-end and mid-range volatility requires a 2×2 square of fuels. A midpoint fuel was added to allow evaluation of nonlinearity. Thus, each fuel set contained five fuels for a total of fifteen test fuels.

It should be noted that the test fuels form three parallel squares with centerpoints. The relationship between squares is splash-blending with RVP compensation. It should also be kept in mind that within each square, independent evaluation of RVP and T_{50} effects is possible.

The specification of front-end volatility for all fuels was set using RVP. The high volatility level was set at 11.5 psi, the low level at 7 psi, and the midpoint level at 9 psi. Mid-range volatility was specified using T_{50} (the temperature at which 50 percent of the fuel has evar-rated, as defined by ASTM D 86). Because the fuels were splash-blended, however, the T_{50} levels vary between fuel sets. All fuels were required to have a minimum (R+M)/2 octane rating of 88. Aromatics were limited to 40 percent and Benzene was limited to 3 percent. Antioxidants and corrosion inhibitors were required in all fuels. Table 2 contains the final volatility properties for all fifteen fuels.

The test fuels were blended from five base stocks described in Table 3. Each base stock was the starting point for one fuel in each fuel set; thus, the base stocks also form a 2 x 2 square with a centerpoint. The target specifications for the base stocks were: 10.5 psi RVP and 120°F $\rm T_{10}$ for high front-end volatility, 5.5 psi RVP and 148°F $\rm T_{10}$ for low front-end volatility, 200°F $\rm T_{50}$ for high mid-range volatility, and 245°F $\rm T_{50}$ for low mid-range volatility. The centerpoint fuel had a target RVP of 8 psi, $\rm T_{10}$ of 133°F, and $\rm T_{50}$ of 225°F. $\rm T_{90}$, a measure of tail-end volatility, was held constant at 340°F.

The hydrocarbon test fuels were prepared by pressurizing the base stocks with butane to meet the test fuel RVP specifications. The ethanol test fuels were prepared by adding ethanol to the base stock and pressurizing with butane in order to meet the RVP specification for the test fuel and yield a final ethanol content of 10 percent by volume.

The MTBE test fuels were produced by adding MTBE to the base stocks and pressurizing with butane to achieve the RVP specification and yield a fuel containing 15 percent MTBE by volume. This test fuel blending strategy is illustrated in Figure 1.

Once blended, samples of both the base stocks and the test fuels were analyzed by the fuel supplier and individual participating laboratories. There was a total of six laboratories submitting analyses of the test fuels; two of those six plus an additional lab analyzed the base stocks. Individual laboratory fuel properties are summarized in Appendix F. Due to problems in shipping, improper values were obtained for Fuel 5 in four of the six analyses; however, two laboratories received unaltered Fuel 5. Thus, the data displayed in Table 2 are the averages of the values obtained at the six laboratories, except for Fuel 5. Fuel 5 values in Table 2 are the averages of the two laboratories which received unaltered fucl, corrected for the offset between the two labs and all six labs. This offset was determined individually for each volatility parameter by comparing the average value for the six labs to the average value for the two labs for each fuel except Fuel 5. For each parameter, the average of these offsets (for fourteen fuels) was applied to Fuel 5 to place it on the same basis as the other fourteen fuels.

Finally, all the data points were checked to see if statistically they were outliers. Only one outlier was found which was an RVP value for Fuel 6, and that value was dropped.

V. TEST FACILITIES

The program was conducted at the Renegade Raceway drag strip in Yakima, Washington. The drag strip is a level, paved 3900-foot-by-65-foot asphalt track with a staging area for parking test vehicles. A schematic of the test site and driving cycle is shown in Figure 2. Additional facilities included electrical power, restroom, fuel storage area, equipment storage building, and access to local roads with low traffic density. The track is at an altitude of 990 feet.

An electical fuel pump was used to drain the vehicle fuel tanks. A manifold allowed simultaneous draining of three vehicles.

VI. TEST CONDITIONS

The target test temperatures for the program were 30°F - 50°F. Over 99 percent of the tests were conducted within a temperature range of 30°F - 56°F. The maximum test temperature of the remaining tests was 60°F. Mean test run temperatures are shown in Table 4 by fuel system and fuel type. Testing was scheduled to begin at dawn each day. Temperatures at the track in the early morning hours were very stable. On most days, the temperature rise in the 2.5 hours required for testing, starting at dawn, was only about 5°F. There was only one day on which the temperature at dawn was less than 30°F. Testing was delayed on that day until ambient temperatures reached 30°F. On several test days, testing was begun at 50°F - 55°F ambient temperatures. Of 810 test runs, only 15 percent (118) were made at temperatures above 50°F.

Testing was cancelled one day because of rain and one day because of high ambient temperatures (60°F at dawn). On several other days, there was a trace of rain that either stopped or did not interfere with testing.

VII. TEST DESIGN

The test program was conducted in two three-week phases. For each phase, the test fleet was divided into three groups of eight vehicles each: Red, Blue, and Yellow Groups. Each vehicle group included a mixture of the three fuel delivery systems - PFI, TBI, and carbureted. In Phase I, conducted from October 9-31, 1989, each of three driver-raters was assigned a vehicle group to evaluate on all fifteen test fuels. During Phase II, conducted from October 31 to November 18, 1989, the same three vehicle groups were evaluated by three different driver-raters. In this manner, each fuel was tested in duplicate in each vehicle.

Fueling schedules for the two phases are presented in Appendix D. These schedules were not random. Three fuels, one of each composition (hydrocarbon, ethanol, MTBE), were tested each day in order to minimize the impact on individual fuels supplies if it became necessary to abort a test day. This did not occur in the program.

For each driver-rater, test fuel composition was changed on a daily basis (e.g., MTBE fuels were not evaluated on consecutive days). These fuel composition changes for individual raters were random.

Three additional vehicles were also evaluated each day, one per rater, using Fuel 4. These results were collected in case rater severity corrections became necessary to adequately analyze the fleet driveability data.

VIII. TEST PROCEDURE

The test procedure was a modified version of the CRC Cold-Start and Warmup Driveability Procedure. The driving procedure was preceded by draining the test vehicle's fuel tank, adding the prescribed amount of test fuel, and disconnecting the battery power to the electronic control module for a minimum of one minute to clear the adaptive memory. The adaptive memory was reprogrammed to the new fuel using the following driving procedure. All vehicles were "warmed-up" by driving fifteen miles using a schedule that included steady states of 5, 15, 25, 35, 45, and 55 miles per hour each for a quartermile, and a full stop with a moderate acceleration up to 55 miles per hour. The vehicles were then driven the last cycle of the Cold-Start and Warmup Driveability Procedure. The vehicles were then parked and allowed to soak overnight at ambient temperatures. All vehicles were started the next day and driven the first four cycles of the Cold-Start and Warmup Driveability Procedure. Driveability malfunctions were recorded for the series of engine idles, accelerations and decelerations, and constant speed cruises; these malfunctions appear as demerits in Appendix G. All analysis is based on the demerits for these four cycles. A detailed description of the test procedure and rating system is given in Appendix C.

The driving technique for manual transmission vehicles was modified to minimize demerits associated with clutch operation and gear changes. Shift speeds, gear selection, and throttle were selected to give smooth warmed-up operation while meeting test requirements for acceleration and speed. Gear selections were as follows:

Maneuver	Gear
0-25 Light Throttle	1 & 2
25 mph Cruise	3
25-35 Detent	2
0-35 Wide-Open-Throttle	1 & 2
10-25 Light Throttle	2
0-45 Crowd	1, 2 & 3
Idle	1

IX. DISCUSSION OF RESULTS

IX. A. Total Weighted Demerits (TWD)

1. Analysis

All malfunctions observed were weighted and totaled for each run following the demerit schedule and weighting procedures shown in Appendix C.

Analysis of variance (ANOVA) was used to determine the significance of the independent variables. Fuel type (HC, EtOH, MTBE), fuels within fuel type (volatility level as characterized by RVP and \mathbf{T}_{50} or \mathbf{T}_{10} and \mathbf{T}_{50}), vehicle fuel system (carbureted, TBI, PFI), vehicles within the fuel system, transmission type, and run temperature were significant cold-start and warmup variables. These variables were, therefore, included when developing the performance models.

2. Performance Models

Regressions were made on the basis of TWD, square root of TWD, and ln TWD (ln TWD was not found to add any additional information and is not presented). Fuel volatility variables were RVP and $\rm T_{50}$ or $\rm T_{10}$ and $\rm T_{50}$. Since $\rm T_{10}$ and RVP are intercorrelated, results are largely the same. Figure 3 shows the relationship between $\rm T_{10}$ and RVP. Both are presented because legislation and restrictions on fuel volatility are based on RVP, but past CRC driveability program results have used $\rm T_{10}$ to characterize front-end fuel volatility

Table 5 presents the regression coefficients for models using TWD and square root of TWD with RVP and $\rm T_{50}$ fuel characterization parameters. There are fifteen equations shown for each model (five transmission-fuel system combinations for each of three fuel types). It should be pointed out that in the case of manual transmission vehicles, the equations are based on only two vehicles. For automatic transmission vehicles, the data represent six or eight vehicles. A comparison of the upper portion of Table 5 (TWD regressions) to the lower portion of the table (square root of TWD regressions) indicates that the same terms can be termed statistically significant using either model. In general, the $\rm R^2$ value is slightly higher using the square root of TWD, but the differences are not appreciable.

Discussion will, therefore, be limited to the TWD models, because understanding TWD effects and the magnitude of coefficients is much easier. Since the square root of TWD analysis does not add much in identification of significant effects or improvement in fit, the complications and/or loss of easy understanding does not appear justified.

In the case of the MTBE fuels, the RVP x T_{50} interaction term was highly significant for both the carbureted and TBI automatic transmission vehicles. Generally, coefficients for carbureted and TBI automatic transmission vehicles were similar, indicating a general similarity in response to fuel volatility changes. Fuel volatility term coefficients for these vehicles were appreciably larger than those for PFI automatic transmission vehicles, indicating the generally smaller response of PFI vehicles to changes in fuel volatility.

Also shown are the coefficients for the run temperature for each regression category (for run temperatures expressed in degrees Fahrenheit). The temperature coefficients are larger for manual transmission vehicles than for automatics, and larger for the EtCH fuels than for the HC or MTBE fuels.

Table 6 presents the same equations as Table 5, except that $\rm T_{10}$ is used to characterize the front-end fuel volatility instead of RVP. By comparing the $\rm T_{50}$ and temperature coefficients and $\rm R^2$ values between Tables 5 and 6, it can be observed that use of either $\rm T_{10}$ or RVP yields the same results.

The temperature coefficients shown in these tables were used to generate "corrected" or normalized TWD values to 40°F . These normalized TWD values, as well as the raw TWD values for each run, are shown in Appendix G.

Appendix G also shows average temperature-corrected TWD for different vehicle groupings on each fuel type for each of the four regression models.

3. Displays of RVP and Tso Effects

There are many ways the various vehicles in the program can be grouped to display the response of driveability (corrected TWD) to fuel volatility; thirty-three such plots were prepared. Nine of the plots will be discussed here encompassing each of the three fuel types in each of the three vehicle fuel delivery systems. The remaining plots may be found in Appendix H.

Figures 4 through 6 display the corrected TWD values for carbureted vehicles versus RVP for HC, MTBE, and EtCH fuels, respectively. Shown on each plot is a line for the high T_{50} fuels (and the nominal T_{50} value) and the lower T_{50} fuels. Figure 4 shows that in carbureted vehicles using HC fuels, increasing RVP by 4.5 psi decreases demerits by 12 - 13 TWD. It also shows that increasing T_{50} by about 40°F from 200°F to 240°F increases demerits by about 40 TWD. Figure 5 shows the change in demerits using MTBE fuels. The differences shown due to increasing T_{50} or increasing RVP are smaller than the differences shown in the previous figure for HC fuels. Figure 6 shows the relationship of the EtOH fuel results in carbureted vehicles. The general response appears similar to the HC response curves, except that at low T_{50} , there was no improvement in driveability noted with the increase in RVP from 6.5 to 11 psi.

Figures 7 through 9 show the effects of fuel volatility in the TBI vehicles. The initial observation is that all TWD values of the TBI vehicles are lower than the carbureted vehicles in the preceding figures. This is primarily due to the fact that all eight vehicles in the TBI category are automatic transmission vehicles. In general, the manual transmission vehicles had higher demerits than the automatic transmission vehicles. Actual carbureted automatic transmission vehicle demerit levels were similar to the TBI vehicle demerit level. The response to fuel volatility for HC fuels in the TBI vehicles was very similar to that shown for carbureted vehicles; a large increase in TWD associated with a 40°F increase in T_{50} , and a much smaller decrease in TWD associated with a 4.5 psi increase in RVP. Figure 8, which displays the MTBE results, shows the significant RVP x T_{50} interaction noted in Table 5. Increasing RVP at low T50 values resulted in increased TWD. At the higher T50 values, the response to RVP is very similar to that for HC fuels. Figure 9 shows the responses for EtOH fuels in these vehicles. Relative response is about the same as shown for HC fuels; i.e., a much larger change in TWD due to Tso changes than for a 4.5 psi change in RVP.

Figures 10 through 12 show the data for PFI vehicles. For HC fuels shown in Figure 10, the demerits are much lower than the previous fuel delivery system classifications, even though there are two manual transmission vehicles in this classification. The plot indicates no benefit associated with higher RVP fuels, but an appreciable change in TWD with changes in $\rm T_{50}$. For the MTBE fuels in Figure 11, there appears to be little if any effect of fuel volatility on driveability. Figure 12 shows the EtOH fuel performance which appears similar in responses to the plots shown previously for TBI and carbureted vehicles: a large effect of $\rm T_{50}$ and a much smaller effect of RVP on driveability.

Other displays for manual transmissions, automatic transmissions, all vehicles, etc. are located in Appendix H.

4. Oxygenate Effects

The analyses presented thus far have shown the major effects of RVP and T_{50} and the three fuel types on driveability. There is, of course, interest in the relative performance of the individual test fuels and responses to presence and type of oxygenate for RVP-adjusted splash blends. Figure 13 shows the least square means (LSM) driveability demerits. The effects of all significant variables are discussed in terms of the LSM for each factor level. LSM are a method of averaging, performed by the General Linear Model (GLM) procedure, which averages the effect over all the other test variables in the model. This figure compares the driveability demerits for EtOH, hydrocarbon, and MTBE fuels for each volatility level studied. For LH (low RVP, high T50), LL (low RVP, low T_{50}) and HH (high RVP, high T_{50}), there is a great distinction between hydrocarbon fuels and oxygenate-containing fuels. In these three cases, EtOH increased driveability demerits, while MTBE reduced demerits. For the more volatile fuels, oxygen presence had less impact on driveability performance. In the case of the fuels having high RVP and low T_{50} (HL), the EtOHand MTBE-containing blends were about equal, with the hydrocarbon

fuel being directionally better. For the centerpoint fuels (MM), the EtOH and MTBE blends also gave similar performance, with the hydrocarbon fuel being somewhat poorer. This further illustrates that simplistic straight-line relationships between driveability performance and volatility are inadequate.

Data in Figure 13 are grouped according to the fuel blending strategy described in Figure 1. This means that, at any given volatility level, RVP values are equal, but T_{50} values vary due to the blending characteristics of MTBE and ethanol.

Expressions Relating Total Weighted Demerits to Fuel Volatility

Separate expressions relating TWD to fuel volatility were made for each combination of fuel delivery system, transmission type, and fuel composition (Tables 5 and 6). Such expressions are not very useful for comparing different fuel compositions on a common volatility scale. Such comparisons could be and have been made by plotting results as a function of the ASTM Driveability Index (DI = 1.5 T_{10} + 3 T_{50} + T_{90}); however, DI is not the best, and is possibly not an unbiased predictor for the average vehicle on the average fuels used in this program, since it was not internally generated from these data. DI's were developed for hydrocarbon fuels, and this data base contains oxygenated fuels as well as hydrocarbon fuels. Therefore, a common expression was generated for all fuels and vehicles for this program to facilitate comparisons between fuels and vehicle types on a common scale which best represents the average performance of the fuels in this program. The data representing this expression are given in Table 7. The following expression relates the "Yakima Volatility Factor 1," YVF 1, to RVP and Tso:

$$YVF 1 = -2.0 RVP + 0.54 T_{50}$$

The YVF 1 is not the "best" model for any individual fuel set, but it gives the best fit for the entire data set, and is unbiased for a comparison of fuels.

It should be noted that YVF 1 is a composite regression fit for the entire fleet of twenty-four vehicles. Other equations based upon subsets of the fleet, such as PFI or PFI automatic transmission vehicles, show a different balance of volatility terms in regression equations than YVF 1.

The general concept of a two-segment line or nonlinear fit to driveability data should be expected; that is, as volatility of the fuel is increased, TWD's will decrease. Since not all driveability problems are volatility-related, however, a point will be reached at which further increases in volatility will not produce an incremental decrease in TWD's.

Figure 14 shows the average corrected TWD values for the fleet of twenty-four vehicle. for each fuel composition as a function of YVF 1. Because of the presence of a significant interaction term effect (RVP \times T_{50}), particularly in the MTBE fuels, the fit of the nonlinear data to the simple two-term expression is inadequate. To demonstrate this, two straight line segments have been fitted to each of three curves. This is the same effect seen in Figure 8.

The fit of the HC data is excellent and indicates the general increase in TWD with decreasing volatility (increasing YVF 1). The minor break in the curve as shown is not necessary; a single straight line would fit just as well. The two-segment line is only shown to treat all fuel compositions in the same manner. It is possible that the reason a straight line fits the hydrocarbon fuels so well is that the YVF 1 of the hydrocarbon fuels does not range low enough to show a reaction similar to the oxygenate-containing fuels. Caution should, therefore, be exercised not to extrapolate beyond what the data actually show.

The MTBE two-line fit is excellent, and is necessary. The slight increase in TWD with increasing volatility (decreasing YVF 1) at the left side of the figure is probably not important. At higher levels of YVF 1, the MTBE curve is very similar to the HC curve.

The interpretation of the HC and MTBE curves is that at equal volatility levels as expressed by YVF 1, the performance of MTBE and HC fuels is very similar. For convenience, the location of four select RVP-T50 combinations which generally encompass the range of volatility investigated are shown on the YVF 1 axis.

The EtOH fuel curve is displaced from both the MTBE and HC curves and demonstrates higher TWD at all volatility levels. There is a good deal of uncertainty in the EtOH curve at the lower values of YVF 1 (less than about 100) where average warming-up performance is relatively good as indicated by lower TWD values. At the higher levels of TWD and YVF 1, however, the fit is good and demonstrates an increase of approximately 10-15 demerits at the same volatility levels as HC or MTBE fuels.

Since volatility expressions that use only distillation points in the regression equations are generally more familiar, YVF 2, which is based upon ${\rm T}_{10}$ and ${\rm T}_{50}$, was developed for the fleet of twenty-four vehicles:

$$YVF 2 = 0.40 T_{10} + 0.52 T_{50}$$

The TWD data for all three fuel types are shown in Figure 14. Since ${\bf T}_{10}$ and RVP are both measures of front-end volatility and are thus highly correlated, the curves for YVF 2 appear the same as those for YVF 1 and the same comments apply.

II. B. FUEL TANK TEMPERATURES

Thermocouples were installed in the fuel drain line fitting elbows of all twenty-four test vehicles. Fuel tank temperatures were monitored during the warmup cycle after refueling. As described in Section VIII, the warmup cycle was fifteen miles long and consisted of a series of low-speed steady-state conditions, light accelerations, a hot restart, a 55-mph cruise on local roads, and the fourth cycle of the cold-start and warmup driveability procedure upon returning to the test track and parking for the next day's test work. The warmup took about thirty minutes to complete. There were six temperature readout devices available to monitor temperatures during warmup. In general, there were eight or nine personnel available to perform the required warmup runs; therefore, it was not possible to obtain fuel tank temperature rise data on all vehicles each day. In the fifteen-day test period of Phase I, temperatures were recorded in each vehicle at least nine times.

Neither fuel tank temperature nor starting ambient temperature at the beginning of the warmup cycle was controlled. At times, fuel tank temperature at the beginning of the warmup cycle was above ambient, and at times the temperature was below ambient. Data recorded on two days were discarded because of rain and/or wet roads which appeared to have reduced fuel tank temperature rises.

Table 8 shows the average fuel tank temperature increases for each of the twenty-four vehicles during Phase I. Data are presented as both the final tank temperature minus the initial fuel tank temperature, and as the final tank temperature minus ambient temperature. The table indicates a large range of tank temperature increases from vehicle to vehicle, from 9°F to 24°F for the fifteen-mile warmup cycle.

Table 9 summarizes the data by fuel delivery system type and by fuel tank composition. The table indicates that fuel tank temperature increases in fifteen miles of driving are 4°F to 6°F higher with fuel injection vehicles than with carbureted vehicles. The data also indicate that plastic fuel tank temperature rises average about 3°F less than metal tanks.

During Phase II, it was decided to use available manpower to run extended warmup cycles on six vehicles to determine if fuel tank temperature had reached equilibrium in the 30-minute warmup cycle. Two complete warmup cycles were run on these six vehicles for a total of thirty miles and about one hour. The six vehicles selected were a high-temperaturerise vehicle and a low-temperature-rise vehicle from each of the three fuel delivery system types. Table 10 summarizes these data. Shown in addition to the two temperature rise computation methods are the data after fifteen miles and thirty miles during the same runs. Data are the average of nine to eleven runs in each vehicle. The data indicate that the additional fifteen-mile cycle contributed only 2°F to 3°F to the temperature rise compared with the 10°F to 23°F observed in the first lifteen miles.

IX. C. RATER CORRECTION FACTORS

Previous CRC driveability programs have used rater correction factors to normalize data (TWD) to an "average" driver result. Since it is not possible to have all drivers rate all fuels in all vehicles, this is usually required to permit comparisons of individual vehicles and individual fuels on a common basis. Some programs have used a separate fleet of vehicles to generate rater comparison data, and other programs have attempted to generate such data from within the data set.

The fuel/vehicle/rater schedule used in this program did not require the development of rater correction factors. The main objective of the program was to maximize the reliability of observed fuel-to-fuel effects on performance at the expense of comparing individual vehicle performance levels. In each phase of the program, therefore, one driver rated the performance of all fifteen fuels in any one vehicle. Vehicle/rater assignments were made to balance the major vehicle groupings so that each rater contributed about equally to each expected vehicle grouping of data such as carbureted, TBI, and PFI fuel delivery systems. The second phase of the program was a complete replicate of the first phase with three replacement drivers.

The anticipation that driver corrections would not be required was based on the assumption that the predetermined fuel/vehicle/rater assignment schedule could be conducted without major revisions which might be caused by weather, illness, or unforeseen personnel changes. It was, therefore, decided to run a three-vehicle rater comparison fleet as a backup to the data for use in data analysis if required. Fortunately, the program proceeded as scheduled and it was not necessary to use the "correction factor" data.

Three vehicles (one each carbureted, TBI, and PFI) were rated each day by one of the raters. The same fuel, Fuel 4, was used each day. Fuel 4 was the lowest volatility HC fuel. The three vehicles were treated the same as the other test vehicles (warmup, etc.) except that there was no need to drain the fuel tank each day. These vehicles did not have fuel drain lines.

There were five TWD ratings by each of the six drivers in each of the three vehcles. Data are shown in Table 11. Data have been averaged for each driver in each vehicle and a relative severity computed for each rater/vehicle combination. Also shown at the bottom of the table is the three-vehicle average severity for each driver.

The average severity ranges from 0.73 to 1.28. Although this may appear to be a large range, it is not unexpected. Rater 3 would appear to be the least critical and Rater 4 or 5 the most critical. Raters 1 and 6 would appear to be "average"; however, in individual vehicles, the comparisons are sometimes very different. In Vehicle 25, Rater 1 was the least severe, only generating 54 percent of the average demerit levels, and Rater 6 was the least severe in Vehicle 26. On the other hand, Raters 2 and 3 maintained a relatively stable severity rating relative to the group of six raters across the three vehicles.

It is apparent that in some cases drivers may respond to a change in vehicle (or presumably a change in fuel) in similar fashion or very differently. For example, if Rater 1 had been unable to complete his driving assignment on one or more vehicles, and Rater 6 were assigned the makeup run in his absence, one would assume no rater adjustment would be necessary (0.97 versus 0.94 severity factors). If the vehicle performed as Vehicle 25, however, a 50 percent reduction in Rater 6's ratings might have been proper. If the unknown vehicle had performance similar to Vehicle 26, a 50 percent increase in Rater 6's ratings would have been more proper to substitute into the data set.

Fortunately, there was no need to substitute any rater assignments and these correction factors were not used.

IX. D. Analysis of Cold Cycle, Idle, and Last Cycle Demerits

Historically, the cold-start and warmup test cycle has been longer than the test cycle used in this program. This gradual truncation of the test cycle is justified by improvements in vehicles over the last twenty years; however, contribution by the last cycle in this current test to the total demerits for the fleet should be analyzed.

The data have been divided into cold, warm, and stationary demerits. Cold demerits are those recorded during the first three cycles, but not during start-up. Warm demerits are those recorded during the fourth (final) cycle. Idle demerits are those recorded at all idles, and include start-up; idle demerits thus overlap with the previous two categories.

Analysis of each of these demerit categories was performed with temperature correction and rater correction for each fuel type. The $\rm T_{10}$ and $\rm T_{50}$ dependence of the cold demerits is quite comparable to the dependence of total demerits on these parameters, as shown in Table 12. This is not surprising, as the majority of demerits occur during the first three cycles.

By contrast, the ${\rm T}_{10}$ and ${\rm T}_{50}$ coefficients for the warm dements are an order of magnitude smaller than the coefficients for total demerits. This is true for all fuel types. Furthermore, many of these coefficients are not statistically different from zero. Thus, the last cycle shows an extremely weak volatility dependence, as well as a low absolute number of demerits. It has little influence on the trends observed as a function of volatility.

The idle demerits are similar in nature to the fourth cycle demerits. Again, the absolute level is low, and the coefficients of the volatility parameters are nearly an order of magnitude smaller than those for total demerits. Idle demerits, therefore, also have little influence on the trends observed as a function of volatility, regardless of fuel type.

In general, the volatility dependence of total weighted demerits occurs in the first three cycles. The idle demerits and final cycle demerits contribute only to the absolute level. TABLES AND FIGURES

TABLE 1

TEST VEHICLES

Model Year	Make/Model	Displacementliters	Fuel System
Test Veh	ncles		
1988	Ford Mustang	5.0	Port-Fuel-Injected
1988	*Ford F-150 Pickup	4.9	Port-Fuel-Injected
1988	Oldsmobile 98	3.8	Port-Fuel-Injected
1989	Chrysler New Yorker	3.0	Port-Fuel-Injected
1989	Ford Aerostar	3.0	Port-Fuel-Injected
1989	Chevrolet Celebrity	2.8	Port-Fuel-Injected
1989	Oldsmobile Cutlass Calais	2.3	Port-Fuel-Injected
1988	*Nissan 200SX	2.0	Port-Fuel-Injected
1988	Dodge Ram LE350 Van	5.2	Throttle-Body-Injected
1989	Buick Century	2.5	Throttle-Body-Injected
1988	Ford Taurus	2.5	Throttle-Body-Injected
1989	Plymouth Acclaim	2.5	Throttle-Body-Injected
1989	Plymouth Sundance	2.5	Throttle-Body-Injected
1989	Chevrolet Cavalier	2.0	Throttle-Body-Injected
1989	Ford Escort	1.9	Throttle-Body-Injected
1989	Honda Civic	1.5	Throttle-Body-Injected
1000	Chrysler Fifth Avenue	5.2	Carbureted
1989 1989	Chevrolet Caprice	5.0	Carbureted
1909	Station Wagon		
1989	Jeep Wrangler	4.2	Carbureted
1989	Honda Prelude	2.0	Carbureted
1988	*Dodge Ram 50 Pickup	2.0	Carbureted
1988	Chevrolet Spectrum	1.5	Carbureted
1988	*Ford Festiva	1.3	Carbureted
1988	Chevrolet Sprint	1.0	Carbureted
	comparison Vehicles		
Kater C			Port-Fuel-Injected
1989	Oldsmobile Cutlass Ciera	3.3	Carbureted
1989	Chevrolet Spectrum	1.5	Throttle-Body-Injected
1989	Honda Civic	1.5	Intoccia-pody-Injecced

Note: Rater compaison vehicles were tested only on Fuel 4 throughout the program to assist in developing rater correction factors, if necessary.

^{*} Indicates vehicle had manual transmission.

CABLE 2

TEST FUEL PROPERTIES

		Hydron	Hydrocarbon Fiels	21012		=	(0)	4 WTB	15 vol & WTRF Blonds	9	,	7	4	10 vol & Ethenol Blands	Ŷ
Fuel	1	2	-	4	2	او	1	8			=	12	1	4	12
RVP, psı	11.1	6.5	11.1	6.7	0.6	10.9	6.8	11.0	6.7	8.6	11.3	8.9	11.3	6.9	8.8
Distillation, % Evap., °F															
IBP	81	101	84	95	85	82	102	84	94	91	œ	109	89	106	95
J.	101	133	104	129	102	105	130	66	128	115	105	129	106	132	118
7,0	114	145	119	147	122	115	139	113	142	127	116	134	120	140	126
7,0	134	159	152	175	144	131	149	137	160	142	128	139	139	150	137
T.0	157	172	192	201	170	146	158	163	176	158	140	145	154	159	147
7,00	181	185	225	222	197	162	168	189	195	176	149	152	177	199	159
H H	204	199	246	241	222	181	181	217	220	199	170	185	234	234	208
7,00	224	214	265	260	238	204	198	247	246	224	215	207	257	254	233
1,0	246	237	284	279	259	231	221	272	270	248	239	227	279	275	253
7,0	279	283	304	301	290	566	263	296	294	278	274	569	300	298	283
200	335	336	333	343	337	326	328	324	330	328	332	331	328	336	332
Ton	368	360	372	386	365	362	352	353	376	365	364	355	359	381	366
E P.	420	410	420	433	429	412	405	414	425	417	416	408	415	426	409

TABLE 3

BASE FUEL PROPERTIES

Fuel	_A_	_B	_C	_D_	_E
RVP, psi	10.2	5.4	10.1	5.6	7.6
Distillation, % Evap., °F					
IBP	91	99	90	102	0.2
^T 5	112	142	108	130	83
T ₁₀	118	151	124	152	116
T20	136	163	158	178	132 153
T30	158	175	198	202	176
T40	182	188	228	224	200
¹ 50	203	201	248	243	222
^T 60	226	218	267	260	238
¹ 70	248	242	286	280	258
T ₈₀	284	292	305	300	288
^T 90	338	338	332	340	335
¹ 95	368	360	364	382	363
EP	419	417	424	436	423

TABLE 4

MEAN RUN TEMPERATURES FOR 1989 CRC DRIVEABILITY PROGRAM

								TBI			
			PFI Cars		Car	bureted	Cars_	Cars		Fleet	
Fuel	Fuel	Auto	Manual	Total	Auto	Manual	Total	Auto	Auto	Manual	Total
Type	No.	<u>(6)</u>	(2)	(8)	(6)	_(2)	<u>(8)</u>	_(8)_	(20)	(4)	(24)
HC	1	43.8	42.8	43.6	44.3	36.8	42.4	42.7	43.5	39.8	42.9
HC	2	46.0	41.3	44.8	47.3	36.5	44.6	44.2	45.6	38.9	44.5
HC	3	42.9	41.5	42.6	42.5	36.8	41.1	41.0	42.0	39.1	41.5
HC	4	42.2	45.0	42.9	44.4	51.0	46.1	45.1	44.0	48.0	44.7
HC	5	39.3	46.0	41.0	40.4	45.8	41.8	42.6	40.9	45.9	41.8
MTBE	6	42.2	43.8	42.6	41.8	47.0	43.1	42.1	42.0	45.4	42.6
MTBE	7	44.3	40.5	43.3	46.1	36.0	43.6	45.2	45.2	38.3	44.0
MTBE	8	39.6	44.5	40.8	39.3	42.0	39.9	39.8	39.5	43.3	40.2
MTBE	9	46.4	44.5	45.9	47.8	45.3	47.1	47.1	47.1	44.9	46.7
MTBE	10	41.8	44.3	42.4	39.8	42.5	40.5	40.4	40.7	43.4	41.1
EtOH	11	42.0	44.0	42.5	44.1	50.5	45.7	45.4	44.0	47.3	44.5
EtOH	12	45.0	41.3	44.1	45.4	39.5	43.9	44.4	44.9	40.4	44.1
EtOH	13	37.8	38.3	37.9	40.4	38.5	39.9	40.1	39.5	38.4	39.3
EtOH	14	42.3	41.5	42.1	40.8	43.5	41.4	43.4	42.3	42.5	42.3
EtOH	15	44.8	48.0	45.6	42.7	48.8	44.2	45.2	44.3	48.4	45.0

TABLE 5
Regression Coefficients Using RVP

Variable	Fuel Type	Fuel System	Trans- mission	Average Intercept	RVP	150	Temp	RVPxT50	Root	R-Sq
TWD	HC	PFI	Auto	-60.867	-0.3005	0.3898**	.0.06412		*****	
		PFI	Manuat	5.9966	1.5739	0.5049	-1.8830	***	12.45	
		Carb	Auto	-73.830	-3.6135**		-0.4176	*(*(*,* *	30.59	
		Carb	Manual	26.969	-6.1633	0.9310*	-1.3503	eje elele	22.18	
		181	Auto	-34.354	-4.7485**		-1.2200**	ere ere	32.89 22.11	51.2 55.4
	HtBE	PFI	Auto	-22.214	0.3376	0.1552*	0.1205			
		PFI	Manual	66.820	-2.0371	0.08620	-0.4879	elegare elegare	10.25	
		Carb	Auto	-316.81	28.542**	1.7608**	0.4426		28.48	
		Carb	Hanual	310.17	-33.624	-0.5462	-1.4775	-0.1464**	16.82	
		181	Auto	-237.12	26.010**	1.5600**	-0.5795	0.1475 -0.1338**	27.50 17.95	60.3 45.8
	EtOH	PFI	Auto	-9.1625	-1.0020	0.3685**	-0.8161**	erere e	10.45	
		PFI	Hanuel	41.106	-6.2819	0.7881**	-2.1665*	0.00	19.65	48.3
		Carb	Auto	52.054	-2.1180	0.4240**	-1.1606**	000	32.79	88.9
		Carb	Hanual	20.082	4.9543	0.8594**	-2.5049	****	20.23	65.6
		181	Auto	24.048	-4.0388**	0.6354**	-1.6219**	****	38.08 26.44	60.2 61.3
sqrt(TWD)	HC	PFI	Auto	-4.7949	-0.01881	0.04575**	-0.02313	0000		
		PFI	Manual	3.4766	0.06292	0.02025	.0.06636		1.379	50.7
		Carb	Auto	-1.4267	-0.2772**	0.05709**	-0.03091	404.000	1.696	91.0
		Carb	Manual	6,4887	-0.2508	0.03988**	-0.05091	ejerencje	1.353	67.6
		T81	Auto	1.0814	-0.3343**	0.05810**	-0.09646**	este est este este e	1.377	52.5 59.3
	MtBE	PF1	Auto	-1.7513	0.04224	0.02285**				
		PFI	Ksouat	6.8326	-0.07759	0.005023	0.01580	*)*(* * *	1.314	39.6
		Carb	Auro	-17.057	1.7429**	0.003023	-0.04338	• • • • •	1.443	92.9
		Carb	Hanual	23.347	-2.1458		0.02050	-0.008929**	1.184	71.1
		TBI	Auto	-15.542	2.0347**	-0.04476 0.1239**	-0.05952	0.009642	1.333	63.2
				13.342	2.0347-4	0.1239**	-0.05183*	-0.01051**	1.391	49.3
	EtOH	PFI	Auto	3.1756	-0.1544	0.03372**	-0.1014**	* * * * * * *	1.653	58.5
		PF1	Nanua (6.7037	-0.3842**	0.03960**	-0.1295**	****	1.403	95.1
		Carb	Auto	7.3713	-0.1369	0.02786**	-0.08644**	9000	1.483	69.7
		Carb	Jaunak	6.0386	0.2342	0.03693**	-0.1027	• •(•(•)•	1.731	57.8
		181	Auto	4.6546	-0.2953**	0.04381**	-0.09425**	0,000.00		62.2

^{*} Coefficient Significant at 90%

^{**} Coefficient Significant at 95%

TABLE 6

Regression Coefficients Using T10

Variable	Fuel Type	Fuel System	Trans- mission	Average Intercept	T10	150	Temp	T10×T50	Root MSE	R-Sq
TWO	HC	PFI	Auto	-72.846	0.08823	0.3840**		******	****	
		PFI	Manual	36.534	-0.1594	0.5306	-0.08406	*(*,*(*)*	12.39	
		Carb	Auto	-154.62	0.5131**	0.7634**	-1.9204	6,6,6,6,6	30.71	
		Carb	Manual	-115.30	0.8268	0.8007*	-0.5060	*,* *(* *	22.26	
		181	Auto	-152.51	0.7217**	0.7274**	-1.1197	*****	32.94	
					0.7217	0.7274	-1.2361**	4,4,474	21.79	56.7
	MtBE	PFI	Auto	-14.035	-0.03848	0.1555*	0.1120	engan _a .	•••	•
		PFI	Manua :	6.6493	0.3418	0.07998	-0.4875	4000	10.26	
		Carb	Auto	520.93	-4.5305**	-2.5346*	0.4090	0.02354**	28.45	84.9
		Carb	Hanuat	-762.47	6.1048	4.1759	-1.4653	-0.02692	16.77	67.2
		181	Auto	525.31	-4.1688**	-2.3585*	-0.6059*	0.02146**	27.45	60.4
							0.0037	0.02140**	17.91	46.0
	EtOH	PFL	Auto	-54.126	0.3521	0.3324**	-0.8469**	*,6°6(*,*	19.50	
		PFI	Hanual	-179.42	1.4608	0.6689*	-2.0962*	6,600,00	32.88	49.1
		Carb	Auto	-38.503	0.6731**	0.3590**	-1.1750**	•••••	19.75	88.8
		Carb	Manual	137.11	-0.7071	0.9129**	-2.3621	*****	39.25	67.2
		181	Auto	-131.72	1.1563**	0.5276**	-1.6510**	0000		57.7
									25.70	63.4
sqrt(IMD)	HC	PFI	Auto	-5.7509	0.007316	0.04537**	-0.02487	000	1.375	
		PFI	Hanual	5.2715	-0.01083	0.02127	-0.06776	1000	1.693	51.0 91.0
		Carb	Auto	-7.6783	0.03994**	0.05233**	-0.03807	enegge enegge	1.357	67.4
		Carb	Manual	0.7660	0.03310	0.03452*	-0.04152	*****	1.383	52.1
		181	Auto	-7.1565	0.05008**	0.05286**	-0.09730**	*******		60.3
							0.07.50		1,445	00.3
	MtBE	PF1	Auto	-0.7321	-0.004769	0.02289**	0.01471	*,*,*(*)*	1,316	39.5
		PFI	Kenuat	4.3420	0.01457	0.004693	-0.04290	4(4,4(4)	1.439	92.9
		Carb	Auto	34.115	-0.2797 *	-0.1458	0.01813	0.001437*	1.181	71.3
		Carb	Hanual	-44.166	0.3821	0.2590	-0.05914	-0.001720	1.331	63.3
		TBI	Auto	43.974	-0.3251**	-0.1832*	-0.05391*	0.001680**	1.388	49.6
										.,,,,
	EtOH	PF1	Auto	-3.2781	0.04850*	0.02898**	-0.1041**	••••	1.626	59.9
		PF1	Manuat	-6.9308	0.09082**	0.03213**	-0.1253**		1.401	95.1
		Carb	Auto	1.4712	0.04400**	0.02359**	-0.08744**		1.398	67.6
		Carb	Manuel	11.645	-0.03403	0.03952**	-0.09613	**[***	1.787	55.0
		181	Auto	-6.8218	0.08227**	0.03624**	-0.09592**			64.4

^{*} Coefficient Significant at 90%

^{**} Coefficient Significant at 95%

TABLE 7

Mean TWD, Mean Square Root TWD, and YVP by Fuel Mormalized to 40°F Test Temperature

Square Root YVF 2	10.910 11.430 12.727 13.180 11.802 10.578 11.424 11.205 11.005 9.599 9.599 10.640	11.357
Square Root	7.207 7.509 8.961 9.256 9.256 6.745 6.745 7.760 8.373 7.275 5.772 8.953 8.953	7.643
Square Root Mean TWD	4.844 7.037 7.037 7.037 5.778 5.309 5.844 6.652 6.652 7.344 8.595	5.405
YVF 2	151.7 161.3 175.8 184.1 164.0 140.2 149.7 158.4 171.0 154.1 154.1 154.1 154.1	158.6
YVF 1	98.7 94.8 111.6 117.5 102.5 76.5 87.7 96.0 106.0 90.8 69.9 87.0	95.5
Mean	26.2 34.9 53.5 64.8 64.8 33.0 27.3 37.3 47.3 47.4 60.1	36.3
_190-	335.3 336.3 332.9 342.7 326.4 326.4 326.4 329.9 328.0 332.1 331.4 331.4	331.9
_T50-	204.3 198.6 246.4 221.9 181.0 181.1 217.3 219.9 170.4 185.4 185.4	208.3
-110-	113.7 145.0 119.1 121.5 115.3 138.4 113.4 141.7 141.7 115.7 115.7	1.621
RVP	11.1 6.5 7.0 9.0 10.0 9.0 11.0 8.6 11.3 6.8 6.8	0.0
Fuel	1 2 2 4 7 6 7 8 9 9 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2
Fuel Type	HC HC HC HC HC MTBE MTBE MTBE MTBE ECOH ECOH	1014

TABLE 8

Average Fuel Tank Temperature Increases (°F)
15-Mile Warmup

	Over Initial Tar	nk Temperature	Over Ambient	Temperature
	Vehicle		Vehicle	
	Number		Number	
PFI	1	16 8	1	19.8
	2 3	21.1	2	19.9
	3	20.1	3	21.3
	4*	18.4	4	22.6
	5	18.9	2 3 4 5 6	22.5
	6	21.1	6	20.8
	?*	11.3	7	11.0
	8	15.7	8	15.7
TBI	9	20.8	9	19.0
	10	17.3	10	15.6
	11	16.5	11	17.2
	12*	21.6	12	24.2
	13	17.3	13	17.5
	14	18.1	14	18.1
	15*	16.3	15	17.1
	16	17 4	16	16.8
CARB	17	15.5	17	15.3
	18	9.3	18	9.2
	19	14.5	19	13.7
	20	14.1	20	12.7
	21	16.1	21	15.2
	22	16.5	22	15.1
	23*	16.1	23	15.3
	24*	10.7	24	10.5

^{*} Vehicles selected for extended warmup in Phase II

TABLE 9

Average Fuel Tank Temperature Increases, (°F) By Group

15-Mile Warmup

Group	Number Of Vehicles	Over Initial Tank Temperature	Over Ambient Temperature
Carb	8	14.04	13.33
PFI	8	17.87	19.22
TBI	8	18.28	18.46
Metal Tank	21	17.15	17.46
Plastic Tank	3	14.20	14 38

TABLE 10

Average Fuel Tank Temperature Increases (°F) Extended (30-Mile) Warmup

Phase II Testing

Vehicle	Fuel		Over Initial Tank Temperature			Over Ambient Temperature			
Number	System	15-M1le	30-Mile		15-Mile	<u>30-Mıle</u>			
4	PFI	13.7	16.9	3.2	22.3	25.5	3.2		
7	PFI	10.5	13.9	3.4	11.3	14.7	3.4		
12	тві	16.2	18.8	2.6	23.4	26.5	3.1		
15	TBI	12.9	15.4	2.5	17.2	19.4	2.2		
		45.0	10.3	3.3	15.3	18.6	3.3		
23 24	CARB CARB	15.0 9.8	18.3 11.8	2.0	11.0	13.0	2.0		

TABLE 11

Rater Repeatability Cars
Total Weighted Demerits

Vehicle Number	_1_	2_	_3_	_4_	5_	6_	Average Rater
25	24 22 8	32 44 49	41 20 25	133 53 57	59 70 88	90 61 33	
	41 42	51 38	31 52	57 64	81 64	62 14	
Average	27.4	42.8	33.8	72.8	73.2	52.0	50.33
Relative to Average Rater	0.54	0.85	0.67	1.45	1.45	1.03	
26	28 42 50 44	40 39 45 27	54 39 34 36	60 55 30 41	56 47 44 62	36 33 21 27	
Average	87 50.2	45 39.2	34 39.4	53 47.8	93 60.4	42 31.8	44.8
Relative to							
Average Rater	1.12	0.88	0.88	1.07	1.35	0.71	
27	71 65 56 128 118	27 92 55 51 58	50 55 31 55 67	126 102 68 107 86	89 100 39 95 98	122 54 104 25 76	
Average	87.6	56.6	51.6	97.8	84.2	76.4	75.7
Relative to Average Rater	1.16	0.75	0.68	1.29	1.11	1,01	
3-Vehicle Average Relative Severity	0.97	0.81	0.73	1.28	1.27	0.94	

TABLE 12

$\underline{\mathbf{T}}_{10}$ and $\underline{\mathbf{T}}_{50}$ dependence of demerits by fuel type

				Demer	its			
Fuel Type	Total		Cold		Warm		Idle	
	<u>_T</u> 10	_T ₅₀	_T ₁₀	_T ₅₀	_T10	_T ₅₀	_T ₁₀	<u>T</u> 50
Hydrocarbon	0.45	0.63	0.35	0.51	0.04	0.02	0.05	0.09
Ethanol	0.80	1.18	0.78	0.91	0.02	0.14	0.00	0.12
MTBE	0.25	0.74	0.17	0.66	0.02	0.01	0.06	0.08

FIGURE 1
FUEL BLENDING STRATEGY

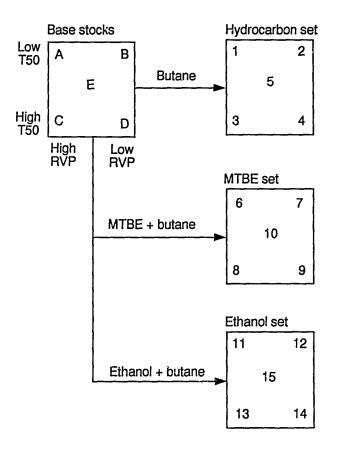


FIGURE 2

TEST SITE AND DRIVING SCHEMATIC

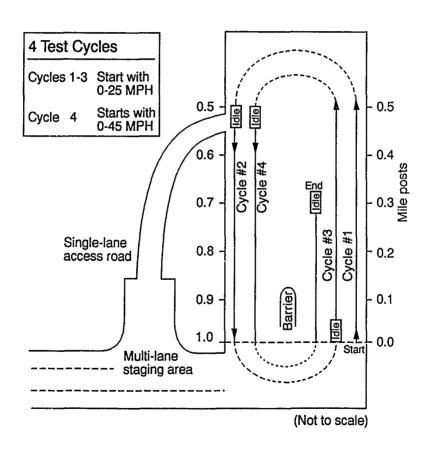


FIGURE 3



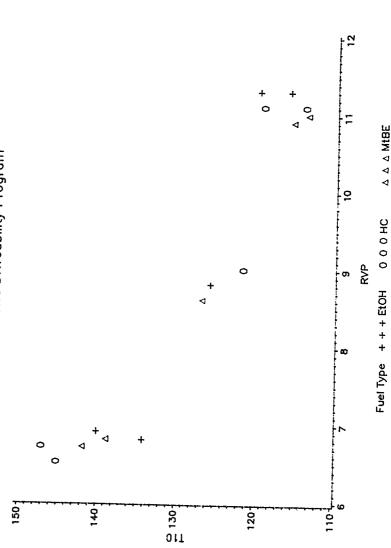


FIGURE 4

1989 CRC Driveability Program *** All Carbureted Vehicles TWD Corrected for Temperature Using RVP Equations

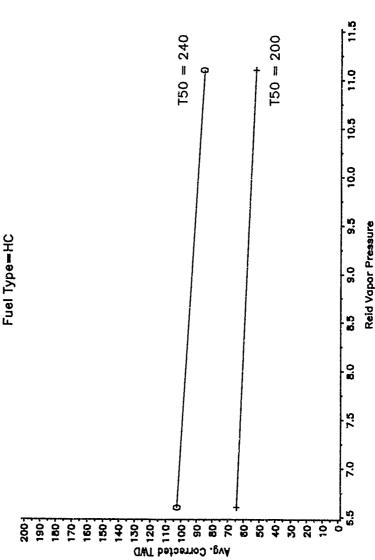


FIGURE 5

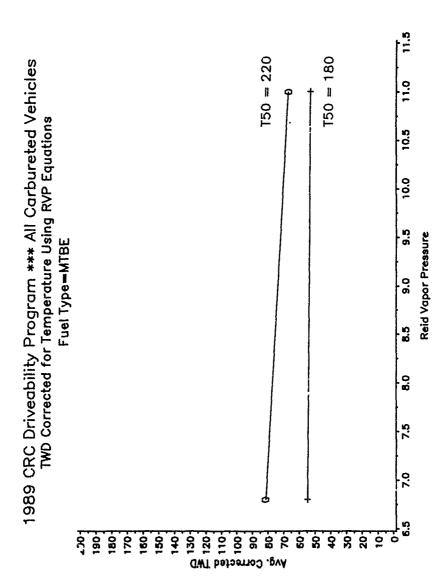
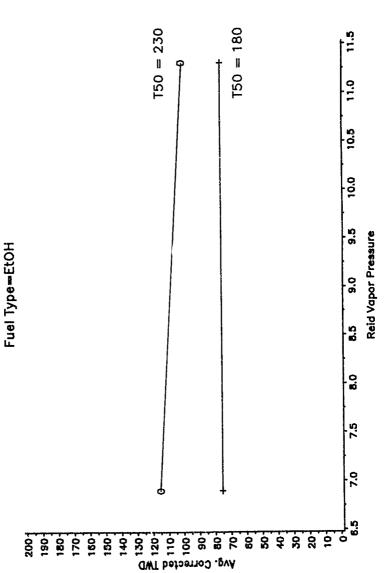


FIGURE 6

1989 CRC Driveability Program *** All Carbureted Vehicles TWD Corrected for Temperature Using RVP Equations





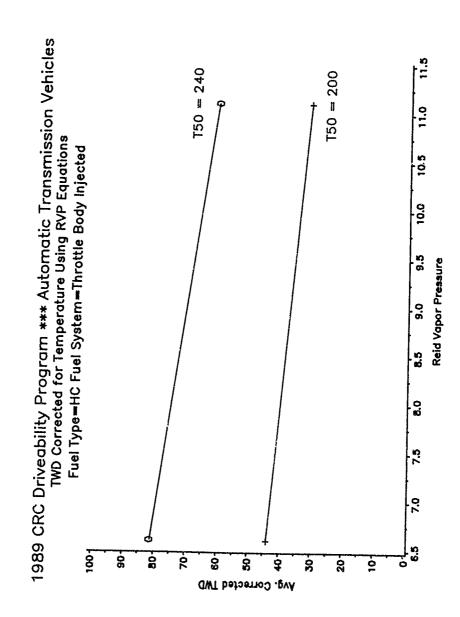
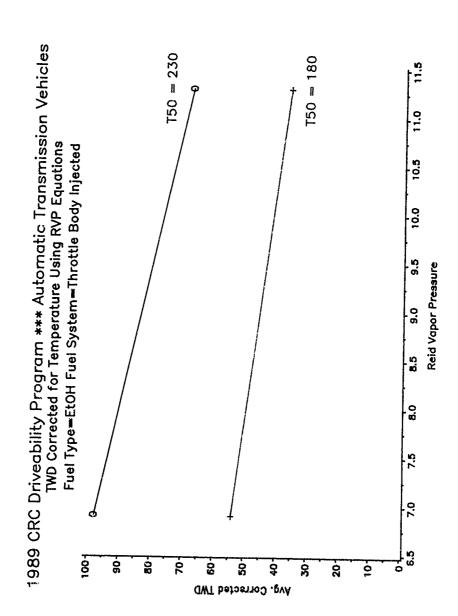


FIGURE 8

1989 CRC Driveability Program *** Automatic Transmission Vehicles 150 = 220750 = 180TWD Corrected for Temperature Using RVP Equations Fuel Type=MTBE Fuel System=Throttle Body Injected 10.5 0.0 Reid Vapor Pressure 80 5 1001 Š ģ Š \$ 70 ŝ 8 င္ဗ် Avg. Corrected TWD

FIGURE 9



1989 CRC Driveability Program *** All Port Fuel Injected Vehicles 150 = 240750 = 200TWD Corrected for Temperature Using RVP Equations 10.0 9.5 Reid Vapor Pressure Fuel Type=HC 80 7.5 7.0 1001 90-80-70 30 30-20-10ģ Avg. Corrected TWD

FIGURE 11

1989 CRC Driveability Program *** All Port Fuel Injected Vehicles TWD Corrected for Temperature Using RVP Equations 150 = 220750 = 18010.5 10.0 Reid Vapor Pressure Fuel Type=MTBE 8 7.5 7.0 6.5 100 80 70-30 20 10-90 8 န္တ \$ Avg. Corrected TWD

FIGURE 12

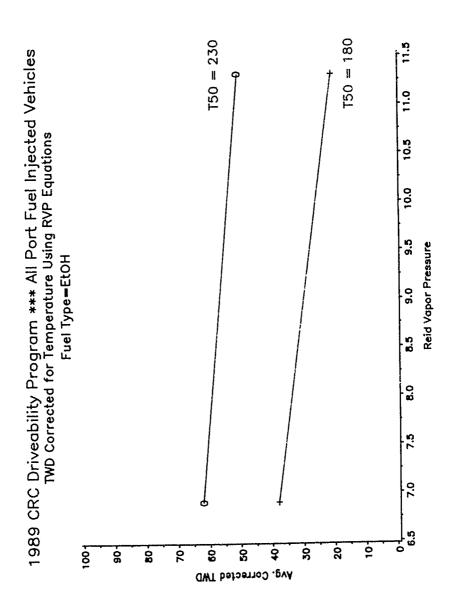
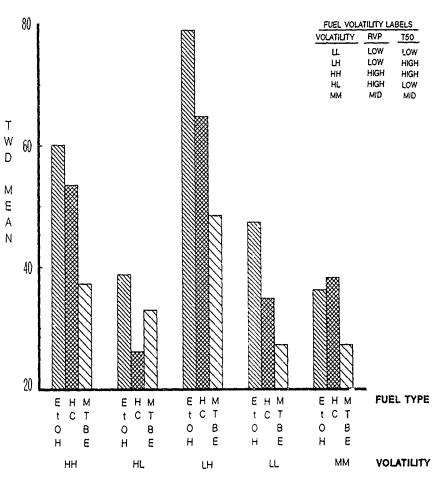


FIGURE 13



DRIVEABILITY DEMERITS BY FUEL TYPE AND VOLATILITY LEVEL NORMALIZED TO 40 F

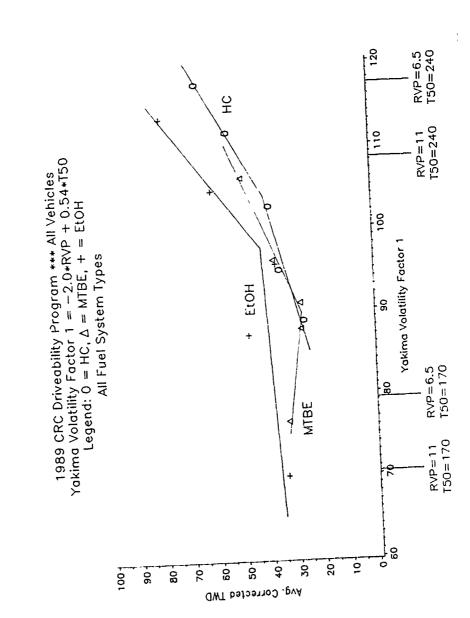
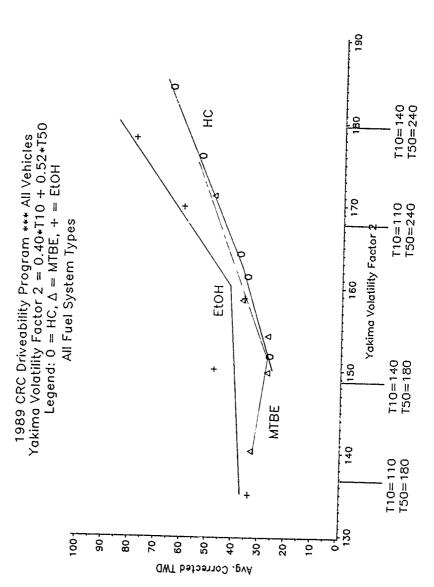


FIGURE 14

FIGURE 15



APPENDIX A

MEMBERSHIP

OF THE

1989 CRC DRIVEABILITY ANALYSIS PANEL

MEMBERSHIP OF THE

1989 CRC DRIVEABILITY ANALYSIS PANEL

NAME	AFFILIA TION
R. M. Reuter, Leader	Texaco Inc.
D. A. Barker	Shell Development Company
P. J. Costello	Mobil Research & Development Corporation
J. P Graham	Chevron Research & Technology Company
S. W. Jorgensen	General Motors Research Laboratories
L. G. Korduckı	Texaco, Inc.
J. H. Steury	Amoco Oil Company
C. T. Valade	Chrysler Motors

APPENDIX B

PARTICIPANTS IN THE
1989 CRC DRIVEABILITY PROGRAM

PARTICIPANTS IN THE

1989 CRC INTERMEDIATE-TEMPERATURE DRIVEABILITY PROGRAM

NAME

AFFILIATION

Bob Reuter, Leader Harold "Archie" Archibald Dave Barker John Baudino Andy Buczynsky George Budzinski Randy Chevalier Pat Costello Jimmie Douglass Jean Doyon Bech Evans John Graham Ken Hennessy Bill Honchar Roy Hoppe Scott Jorgensen Larry McGuire Andy Mick Gary Phillips Mike Ragomo Doug Rathe Jim Reid Steve Simms

Chuck Valade

Texaco Inc. BP Oil Shell Development Company AutoResearch Laboratories, Inc. Sun Refining & Marketing Company BP Oil Chevron Research & Technology Company Mobil Research & Development Corporation Shell Development Company Shell Canada Coordinating Research Council, Inc. Chevron Research & Technology Company AutoResearch Laboratories, Inc. PetroCanada Shell Canada General Motors Research Laboratories Chrysler Motors General Motors Research Laboratories Mobil Research & Development Corporation Shell Development Company Petro Canada Amoco Oil Company Chrysler Motors

APPENDIX C

1989 CRC PROGRAM ON THE EFFECT OF VOLATILITY ON DRIVEABILITY AT INTERMEDIATE AMBIENT TEMPERATURES

COORDINATING RESEARCH COUNCIL

INCORPORATED

219 PERIMETER CENTER PARKWAY ATLANTA GEORGIA 30346 (404) 396-3400

Not to be Published

1989 CRC PROGRAM

ON THE EFFECT OF VOLATILITY

ON DRIVEABILITY AT INTERMEDIATE AMBIENT TEMPERATURES

Prepared by the

CRC-Automotive Volatility Group

May 1989

1989 CPC PROGRAM ON THE EFFECT OF

VOLATILITY ON DRIVEABILITY AT INTERMEDIATE AMBIENT TEMPERATURES

Objective

To determine the independent effects of front-end volatility (RVP) and midrange volatility (T_{50}) on cold start and warm-up driveability of late model cars at intermediate ambient temperatures ($30^{\circ}F-50^{\circ}F$). Volatility ranges investigated will be those that may be required of future summer-time fuels and will include both hydrocarbon-only and hydrocarbon-oxygenate blends.

Background

Current regulation proposals would limit summertime fuel front-end volatility by limiting fuel RVP to values considerably less than current commercial practice. There is some concern that such low vapor pressure fuels, particularly if long lead times are required to insure the products meet requirement at the beginning of the regulation period, may suffer degraded driveability.

Test Temperature/Timing/Location

Target test temperatures will be 30°F-50°F representing the general low range of ambient temperatures which might be associated with use of low summertime RVP fuels of either Class A, B, or C fuels. The outlined program will take six weeks to accomplish. Since the fall of the year is likely to provide longer time periods of stable weather conditions with minimum rainfall, tentative program dates would be from October 9, 1989, through November 18, 1989. Preliminary indications are that the Renegade Raceway drag strip in Yakima, Washington, will be suitable for our test needs. The drag strip is a paved, 3900-foot-by 60-foot asphalt track with an adjacent staging area. Additional facilities such as rest room, electrical power, potential fuel storage area, and access to public roads for warm-up appear suitable. In addition, insurance coverage seems to satisfy CRC requirements. A local facts sheet and 30-year average weather conditions for the area are included as Tables C-1 and C-2, respectively.

Test Procedure

The CRC Cold-Start and Warmup Driveability Procedure will be used and is attached as Attachment 1.

Vehicles

Twenty-four late-model vehicles will be needed for the main test program, as specified in Table C-3. These will be a mix of carbureted, PFI, and TBI fuel delivery systems. It is anticipated that the PFI and TBI cars will be 1988-1989 production models. Some difficulty may be encountered in obtaining new model vehicles with carbureted fuel systems. In this case, pre-1988 model vehicles will be used to complete the fleet makeup. All vehicles will be of closed-loop design and will have automatic transmissions.

Although it would be desirable to maintain the same driver-raters for the duration of the program which would preclude the need for rater adjustments, this may not be possible. Therefore, three additional vehicles will be provided for use in developing driver-rater correction factors.

All vehicles will be equipped with a manifold vacuum tap and fuel tank drains to facilitate fuel changeovers.

Fuels

There will be three test fuel compositions; a hydrocarbon-only fuel series, a 15 vol.% MtBE fucl series, and a 10 vol.% EtOH fuel series. In each fuel series, there will be five individual test fuels. The five fuels in each series will consist of a 2 x 2 square design of high and low front-end volatility and high and low mid-range volatility, plus a center-point fuel. For ease of blending and to maintain the desired separation between test fuel properties, each of the fifteen test fuels will be made from five common base fuels designated as fuels A through E. Table C-4 shows the five hydrocarbon blend stocks and the blend specifications for the fifteen test fuels.

TABLE C-1

Facts About Yakima, Washington and the Yakima Valley

				•
POPULATION	1960	1970	1980 1	1986 (estimates)
Yakima	43 284	45 588	49 826	49 590
Urban Area	65 000	72 300	86 788	90 000
County	145 112	14 , 212	172 508	183,600
RETAIL SALES	1960	1970	1980	1985
City	\$195 004 000	\$158 311	000 \$440 656 0	000 \$511 828 000
County	\$183 587 000	\$253 923	000 \$719 343 0	000 \$888 781 000
FFFECTIVE BUT MEDIAN HOUSE City County	KING INCOME HOLD (E B I	E PER) 1970 \$8 597	1980 \$15.5	79 \$17 492

YAKIMA SUNSHINE SCHEDULE

Month January	Min Temp	Max Temp	Precipitation		
February		36 4	1 33		
	25 2	46 1	0.78		
March	28 8	54.8			
1pni	34 8		0 58		
May		64 L	0.51		
	+2 +	73 1	0.55		
Ji ne	49.3	79.7			
luis	13 3		0.73		
August		88 1	0 16		
	51 2	85 9	0.25		
September	44 3	78 3	0 31		
October	35 4	64 7			
November			0 58		
	40.3	` +8 5	1 07		
December	23 5	39 t	1 15		

Average of 300 days of sunshine annually normal total of 8.00 inches of precipita tion. Average length of growing season is 195 days.

YAKIMA GEOGRAPHY

Yakima county seat of Yakima County Iattude 66° 34' north Ionquide 120° 32 west and with an altitude of 1,068 feet is located in Central Washington an area of inch volcanic soil Yakima City is 13 square miles. Yakima County is 4,275 square miles second largest land area in Washington State. and sixth largest population area in Washington State.

- 145 miles southeast of Seattle
- 201 miles southwest of Spokane
- 150 miles southwest of Grand Course Dain
- 185 miles northeast of Portland
- 146 miles south of the Canadian border
- 60 miles from the heart of the million acre Columbia Basin
- 91 miles north of the Washington Oregon border

Published by the Greater Yakima Chamber of Commerce

Post Office Box 1480 -- 10 North Street Yelling, Washington 98907 -- 1509; 248-2021

The same and the same of the s

TABLE C-2

" . LESS THAN I BUT GREATER THAN Ĺ 00000 00000 00000 00000 24444 24444 7 48 PRECIP 1064 00000 00000 00000 484 **ELEVATION** DEGREE DAYS AND PRECIPITATION 1951--80 25555 25555 25555 28888 22225 804 6031 NOVEMBER 7 6.7 44444 EUCUU 33222 32H 4 9 22222 22222 22222 22222 22222 22222 22222 22222 63 F. IEMPERATURE UNITS * DEG F. PRECIPITATION UNITS : INCHES. LONG 1 TUDE 22220 22220 22220 22230 22230 26222 22222 22222 55555 CLIMATOGRAPHY OF THE UNITED STATES NO 348 00000 00000 00000 00000 00000 00000 46 AND COOLING LAIIIUDE 0010868 22220 TEMPERATURE, HEATING Ş 5 6 9 9 65 65 65 65 65 PRECIP 00000 00000 00000 55555 1 77 9 COD NORMALS OF BASE IEMPERATURE = 65 1433 49 7 6 9 DAILY ო 4 35 Ś 4 DATS 11 ç 80 80 73 26.68 27.79 HONTHLY AUTUMN NOTES DEGREE (459465 3 ~ 8 € 5 -2548 37850 22222 32827

THE DAILY VALUES PRESENTED IN THESE TABLES ARE NOT SIMPLE MEANS OF OBSERVED DAILY VALUES THEY ARE INTERPOLATED FROM THE MUCH LESS ASTAIRS BY USE OF THE ANTURES FOR THE 29TH AND ADJUST THE DESERT BOTALLY FOR YOUNG THE SHAPPES FOR THE STANDES FOR THE 29TH AND ADJUST THE DEGREE DAY AND PRECIPITATION HOWING THE ASSOCIATION AND THE NATIONAL SACCORDINGLY DAILY PRECIPITATION NORMALS HERE ASSOCIATION TO COMPUTE OSTHIS THE MAINING THE INTERVALS ASSOCIATION AND TO NOT EXHIBIT THE TYPICAL DAILY RANDOM PATTERNS HOMEVER. THEY HAY BE USED TO COMPUTE NORMAL PRECIPITATION OVER THE INTERVALS

TABLE C-3

TEST VEHICLES

MAKE	MODEL	DISPLACEMENT, LITERS	FUEL SYSTEM
Nissan	Stanza or Maxima	2.0 or 3.0	PFI
Chrysler	New Yorker Landau	3.0	
01dsmobile	Cutlass Calais	2.3	PFI
Chevrolet	Celebrity	2.8	PFI
Buick	Park Avenue	3.8	PFI
Ford	Mark VII	5.0	PFI
Ford	Aerostar	3.0	PFI
Ford	Bronco		PFI
	3.555	4.9	PFI
Dodge	Shadow		
Chevrolet	Cavalier	2.2	TBI
Eagle	Premier LX	2.0	TBI
Honda	Civic	2.5	TBI
Ford	Escort	1.5	TBI
Ford	Taurus	1.9	TBI
Dodge	Yan	2.5	TBI
Plymouth		5.2	TBI
i i jiilod cii	Acclaim	2.5	TBI
Jeep YJ	Wrangler	4.2	Combined
Jeep SJ	Grand Wagoneer	5.9	Carbureted
Chrysler	Fifth Avenue or New Port		Carbureted
Chevrolet	Sprint	5.2	Carbureted
Cadillac	Brougham	1.5	Carbureted
Chevrolet		5.0	Carbureted
Honda	Caprice Station wagon Prelude	5.0	Carbureted
Ford		1958 CC	Carbureted
	Festiva	1.3	Carbureted

TABLE C-4

TEST FUEL SPECIFICATIONS

Base Hydrocarbon Fuel	RVP	Distil	lation Temperatur	es, °F
		10%	50%	90%
Α	10.5	120	200	340
В	5.5	148	200	340
С	10.5	120	245	340
D	5.5	148	245	340
E	8.0	133	225	340

- Tolerance on RVP shall be ± 0.5 psi.
- Tolerances on distillation temperatures are ± 5°F.
- \bullet $\,$ Minimum delta $\rm T_{10}$ and $\rm T_{50}$ values are also specified as follows:
 - a) T_{10} for Fuels B and D shall be at least 23°F higher than Fuels A and C.
 - b) T_{50} for Fuels C and D shall be at least 40°F higher than Fuels A and B.
- Fuels shall contain no more than 3% Benzene.
- Fuels shall not exceed 437°F endpoint.
- Fuels shall be unleaded and have a minimum (R+M)/2 octane rating of 88.
- Fuels shall not contain more than 40% aromatics.
- Fuels shall contain an antioxidant and a corrosion inhibitor.
- Fuels shall contain less than 0.5% MtBE or EtOH.

TEST FUEL SPECIFICATIONS - (Continued)

Test Hydrocarbon	Fuel Number	'S 10% EtOH	Finished Blend RVP, psi	Base Fuel Used For Blend
nyar ocar bon	13% MUDE	TON LCOIL	KVF, psi	osed For Breila
1	6	11	11.5 <u>+</u> 0.3	A
2	7	12	7.0 + 0.0 - 0.5	В
3	8	13	11.5 <u>+</u> 0.3	С
4	9	14	7.0 + 0.0 - 0.5	D
5	10	15	9.0 <u>+</u> 0.3	Ε

- Fuels 1-5 are hydrocarbon-only fuels to be made by adding n-butane (nominally 2%) to Base Fuels A-E, respectively, to achieve specified RYP.
- Fuels 6-10 are 15.0 \pm 0.5% (v) MtBE fuels to be made by adding 18% (v) MtBE to Base Fuels A-E, respectively, and pressurizing with n-butane to achieve the specified RVP.
- Fuels 11-15 are 10.0 ± 0.5% (v) EtOH fuels made by adding 11% (v) EtOH to Base Fuels A-E, respectively. Pressurizing with n-butane, if necessary, is permissible to achieve RVP specification. EtOH shall be denatured with unleaded gasoline (CDA Formula #20).

ATTACHDOENT 1

CRC COLD START AND WARMUP DRIVEABILITY PROCEDURE

TEST PROCEDURE AND DATA RECORDING

- A. Record all necessary test information at the top of the data sheet.
- B. Start engine per Owner's Manual Procedure. Record start time.
- C. If engine fails to start after 15 seconds of cranking, stop cranking. Follow Owner's Manual procedure for this situation. This will be called a no-start. Record NS in the initial start time box on the data sheet.
- D. Record idle quality in "Neutral" or "Park" immediately after start; foot should be removed from accelerator pedal.
- E. If engine stalls, repeat Steps B and C. Record number of stalls and starting time of required restarts.

Note that space has been provided on the data sheet for only three restarts. In the demerit calculation system, only the first three stalls add to the demerit total. If the engine stalls a fourth time, restart and proceed to the next step as quickly as possible without recording restart time.

F. Allow engine to idle 15 seconds. Apply brakes (right foot), shift to normal drive range, and record idle quality. If engine stalls, restart immediately. Do not record restart time. Record number of stalls. Idle 5 seconds in "Drive".

Again, the maximum number of stalls contributing to demerits is three. If the engine stalls again, restart and proceed to the next maneuver as quickly as possible. It is important to complete the start-up procedure as quickly as possible to prevent undue warm-up before the driving maneuvers and to maintain vehicle spacing on the test track.

 $[\]star$ Manifold vacuum for light-throttle and detent accelerations are posted in the car.

G. After 5 seconds in "Drive" (Step F), make a light-throttle (Lt. th) acceleration from 0-25 mph at constant throttle opening beginning at the predetermined manifold vacuum.* Cruise at 25 mph. At the 0.2 mile-marker, open throttle to the detent position and accelerate from 25 to 35 at constant throttle in high gear. Decelerate to a stop, and at the 0.3 mile-marker make a WOT acceleration from 0 to 35 mph. Decelerate to 10 mph, and at the 0.4 mile-marker accelerate at light throttle from 10 to 25 mph. Definitions of light throttle, detent, and WOT accelerations are attached.

Decelerations are to be moderate in anticipation of the maneuver to be performed at the next mile marker.

- H. During the above maneuvers, observe and record the severity of any of the following malfunctions (see attached definitions):
 - 1. Hesitation
 - 2. Stumble
 - 3. Surge
 - 4. Stall
 - 5. Backfire

It is possible that during an acceleration, more than one stumble or backfire may occur. Record only the most severe rating for each performance deficiency observed. Do not record the numbers of occurrences. Also, in recording subjective ratings (T, M, or H), be sure the entry is legible. At times, M and H recordings cannot be distinguished from each other.

Record maneuvering stalls on the data sheet in the appropriate column: accelerating or decelerating. If the vehicle should stall before completing the maneuver, record the stall and restart the car as quickly as possible. Bring the vehicle up to the intended final speed of the maneuver. Any additional stalls observed will not add to the demerit total for the maneuver, and it is important to maintain the driving schedule as closely as possible.

- I. At the 0.5 mile-marker, brake moderately and <u>slowly</u> make a U turn. Park on the right side of the roadway. Idle for 30 seconds in Drive. Record idle quality and number of stalls.
- J. Perform Steps G, H, and I three times (1.5 miles). The mile-marker for the beginning of each maneuver is indicated on the data sheet.

- K. After completing the above three cycles and the 30-second idle at the 0.5 mile-marker, make a crowd acceleration (constant predetermined vacuum) from 0-45 mph. Four-tenths of a mile is provided for this maneuver. Decelerate from 45 to 25, and at the 0.9 mile-marker make a 25-35 detent position acceleration. Brake moderately, slowly make a U turn, and bring the vehicle to a complete stop at the 0.0 mile-marker. Make a WOT acceleration from 0 to 30 mph. Decelerate to 10 mph, and at the 0.1 mile-marker accelerate at light throttle from 10 to 25 mph. Decelerate moderately and stop the vehicle at the 0.2 mile-marker. Rate and record malfunctions in these maneuvers as in Step H. Idle in Drive for 30 seconds. This ends the driving schedule. Proceed to the end of the test track and return to the staging area via the access road.
- L. Appropriate mile-markers for the start of each maneuver are shown on the data sheet. A sketch of the proposed test route is also attached showing mile-marker locations.

DEFINITIONS AND EXPLANATIONS

Test Run

Operation of a car throughout the prescribed sequence of operating conditions and/or maneuvers for a single test fuel.

Maneuver

A specified single vehicle operation or change of operating conditions (such as idle, acceleration, or cruise) that constitutes one segment of the drive-ability driving schedule.

Cruise

Operation at a prescribed constant vehicle speed with a fixed throttle position on a level road.

Wide Open Throttle (WOT) Acceleration

"Floorboard" acceleration through the gears from prescribed starting speed. Rate at which throttle is depressed is to be as fast as possible without producing tire squeal or appreciable slippage.

Part-Throttle (PT) Acceleration

An acceleration made an any defined throttle position, or consistent change in throttle position, less than WOT. Several PT accelerations are used. They are:

- 1. Light Throttle (Lt. Th) All light-throttle accelerations are begun by opening the throttle to an initial manifold vacuum and maintaining constant throttle position throughout the remainder of the acceleration. The vacuum selected is one inch Hg greater than the initial power cut-in vacuum obtained from carburetor flow curves. However, if a 0-25 mph light-throttle maneuver (car warmed-up) cannot be completed in 0.1 mile, vacuum is decreased in steps of one inch Hg until the 0-25 maneuver can be completed in 0.1 mile. The selected vacuum is posted in each car.
- <u>Crowd</u> An acceleration made at a constant intake manifold vacuum. To
 maintain constant vacuum, the throttle-opening must be continually
 increased with increasing engine speed. Crowd accelerations are performed at the same vacuum prescribed for the light-throttle acceleration.
- Detent All detent accelerations are begun by opening the throttle to the downshift position as indicated by transmission shift characteristic curves. Manifold vacuum corresponding to this point at 25 mph is posted in each car. Constant throttle position is maintained to 35 mph in this maneuver.

Malfunctions

1. Stall

Any occasion during a test when the engine stops with the ignition on. Three types of stall, indicated by location on the data sheet, are:

- a. <u>Stall: idle</u> Any stall experienced when the vehicle is not in motion, or when a maneuver is not being attempted.
- Stall: maneuvering Any stall which occurs during a prescribed maneuver or attempt to maneuver.
- Stall: decelerating Any stall which occurs while decelerating between maneuvers.

2. Idle_Roughness

An evaluation of the idle quality or degree of smoothness while the engine is idling.

Backfire

An explosion in the induction or exhaust system.

Hesitation

A temporary lack of vehicle response to opening of the throttle.

Stumble

A short, sharp reduction in acceleration after the vehicle is in motion.

Surge

Cyclic power fluctuations occurring during acceleration or cruise.

Malfunction Severity Ratings

The number of stalls encountered during any maneuver are to be listed in the appropriate data sheet column. Each of the other malfunctions must be rated by severity and the letter designation entered on the data sheet. The following definitions of severity are to be applied in making such ratings.

- Trace (T) A level of malfunction severity that is just discernible to a test driver but not to most laymen.
- Moderate (M) A level of malfunction severity that is probably noticeable to the average laymen.
- Heavy (H) A level of malfunction severity that is pronounced and obvious to both test driver and layman.

Enter a T, M, or H in the appropriate data block to indicate both the occurrence of the malfunction and its severity. More than one typ. of malfunction may be recorded on each line. If no malfunction occur, enter a dash (-) to indicated that the maneuver was performed and operation was satisfactory during the maneuver.

DEMORRIT CALCULATION SYSTEM

A numerical value for driveability during the CRC test is obtained by assigning demerits to operating malfunctions as shown on Page 8. Depending upon the type of malfunction, demerits are assigned in various ways. Demerits for poor starting are obtained by subtracting two seconds from the measured starting time. The number of stalls which occur during idle as well as during driving maneuvers are counted separately and assigned demerits as shown on Page 8. The multiplying x factors of 8 and 32 for idle and maneuvering stalls, respectively, account for the fact that stalls are very undesirable, especially during car maneuvers.

Other malfunctions, such as hesitation, stumble, surge, idle roughness, and backfire, are rated subjectively by the driver on a scale of trace, moderate, or heavy. For these malfunctions, a certain number of demerits is assigned to each of the subjective ratings. However, since all malfunctions are not of equal importance, the demerits are multiplied by the weighting factors shown on Page 8 to yield weighted demerits.

Finally, weighted demerits, demerits for stalls, and demerits for poor starting are summed to obtain total weighted demerits (TWD), which are used as an indication of driveability during the test. As driveability deteriorates, TWC increases.

A restriction is applied in the totaling of demerits to insure that a stall results in the highest possible number of demerits within a given maneuver. When more than one malfunction occurs during a maneuver, demerits are counted for only the malfunction which had the largest number of weighted demerits. Another restriction is that for each idle period, no more than 3 idle stalls are counted.

METHOD FOR CALCULATING TOTAL WEIGHTED DEMERITS (TWD)

Demerits for Poor Starting:

Demerits = Starting Time(s) - 2
Demerits for No Start (NS) = 48

Demerits for Stalls:

Demerits = (No. of Idle Stalls) x 8 + (No. of Maneuvering or Decelerating Stalls) x 32

Demerits for Malfunctions Rated Subjectively:

Demerits for Subjective Ratings

Trace = :

Moderate = :

Heavy = 4

Weighting Factors for Each Malfunction

Idle Roughness = Surge =

Weighted Demerits = Demerits x Weighting Factor

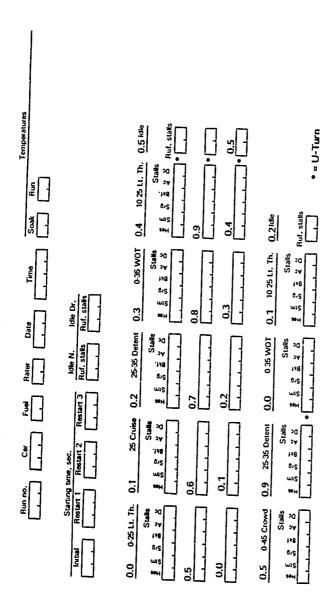
Backfire, Stumble, Hesitation

Calculation:

Total Weighted Demerits * Weighted Demerits + Demerits for stalls + Demerits for Poor Starting

NOTE: When more than one malfunction occurs in a driving maneuver, only the malfunction giving the highest weighted demerits is counted.

CRC Driveability Data Sheet



WARM-UP FUEL TANK TEMPERATURE DATA SHEET

Car No.			Driver _	
Date			Cloudy:	Yes No
Time				
Temperature				
Odometer Start				
Tank Temp. Start _				
		<u>Odometer</u>	Time	Temperature
Take Temperatures	1.	-		-
Periodically	2.			-
On Warm-up	3.			
On public	4.			
roads	5.		_	
Return to Renegade	6.			
Run one complete crowd cycle on track. End of	7			
crowd cycle Idle	7.			

APPENDIX D

TEST SCHEDULE

TABLE D-1
Fueling Schedule, Test Days 1-15

Day	Red Group Driver 1	Blue Group Driver 2	Yellow Group Driver 3
1	3	7	12
2	15	1	6
3	6	14	2
4	12	4	10
5	1	10	11
6	9	12	4
7	13	3	8
8	8	11	1
9	4	9	14
10	10	13	3
11	11	2	9
12	5	6	15
13	7	15	5
14	2	8	13
15	14	5	7

TABLE D-2
Pueling Schedule, Test Days 16-30

Day	Red Group Driver 4	Blue Group Driver 5	Yellow Group Driver_6
16	1	8	14
17	7	14	5
18	12	1	6
19	4	7	12
20	15	3	8
21	6	11	2
22	11	2	7
23	5	9	15
24	9	12	1
25	14	4	10
26	10	15	4
27	3	10	11
28	8	13	3
29	13	5	9
30	2	6	13

APPENDIX E

INITIAL FINDINGS OF THE 1989
CRC COLD-START AND WARMUP DRIVEABILITY PROGRAM

COORDINATING RESEARCH COUNCIL

219 PERIMETER CENTER PARKWAY ATLANTA, GEORGIA 30346 (404) 396-3400

SUSTAINING MEMBERS

American Petroleum Institute
Society of Automotive Engineers, Inc.

INITIAL FINDINGS OF THE

1989 CRC COLD-START AND WARM-UP DRIVEABILITY PROGRAM YAKIMA, WASHINGTON

Prepared by the

1989 Volatility Analysis Panel

Texaco Robert M. Reuter, Leader Shell Development David A. Barker Mobil Research & Development Patrick J. Costello Coordinating Research Council Beth Evans Chevron Research & Technology John P. Graham GM Research Laboratories Scott Jorgensen Larry G. Korducki Texaco Amoco Oil John H. Steury Chrysler Motors Chuck T. Valade

JUNE 1990

Exitial Findings

1989 CRC Cold-Start and Warm-Up Driveability Program Yakima, Washington

The CRC Volatility Group conducted a cooperative Cold-Start and Warm-Up Driveability program in Yakima, Washington, from October 9 to November 18, 1989. The following is a brief description of the program and key observations.

A. Objective

The objective of this program was to determine the independent effects of front-end and mid-range volatility on cold-start and warming-up driveability of late model vehicles at intermediate ambient temperatures (30°F - 50°F). Front-end volatility was described by Reid vapor pressure (RVP) and mid-range volatility was described by the temperature at which 50 percent of the fuel is evaporated (T_{50}). Volatility ranges investigated were those that may be required of future summertime fuels.

B. Conclusions

- Carbureted and TBI vehicles performed at a similar driveability level and responded to fuel type and volatility in a similar manner.
 PFI vehicles exhibited substantially better driveability in all cases.
- \bullet PFI vehicles showed little or no response to changes in front-end volatility (RVP or $T_{10}),$ but showed some degradation in driveability at high T_{50} levels.
- Carbureted and TBI vehicles responded to both front-end and midrange (T₅₀) volatility; however, a 40°F change in T₅₀ always had more effect on driveability than a 4.5 psi change in RVP.
- Driveability cannot be expressed as a simple linear function of the independently controlled volatility factors across the complete data set. At high volatility levels (high RVP and low T₅₀), there is less response to fuel changes than at low volatility levels.
- Compared with hydrocarbon fuels, RVP-controlled splash blends containing 15 volume percent MTBE gave improved driveability, while corresponding blends containing 10 volume percent ethanol degraded driveability.
- At the same volatility levels, the 15 volume percent MTBE fuels and the hydrocarbon fuels exhibited similar performance, while the 10 volume percent ethanol fuels exhibited degraded performance.

C. Program Outline

<u>Test Vehicles</u>: There were twenty-four 1988-1989 model-year test vehicles used in the program. Twenty vehicles had automatic transmissions; four had manual transmissions. There was an equal number of port-fuel-injected (PFI), throttle-body-injected (TBI), and carbureted vehicles.

<u>Test Temperatures</u>: The test program was targeted for ambient temperatures of 30°F - 50°F, and 85 percent of the runs were conducted within the target temperatures. Actual test temperatures were 30°F - 56°F.

Test Fuel: The experimental design consisted of three separate 2x2 squares with a centerpoint fuel, for a total of five fuels per series for hydrocarbon (HC), 10 volume percent ethanol (EtOH), and 15 volume percent MTBE fuels. The test fuel RVP specifications were 7.0, 9.0, and 11.5 psi for low, centerpoint, and high front-end volatility fuels, respectively, in each series. Five base HC blend stocks were prepared with RVP target levels of 5.5, 8.0, and 10.5 psi, and the T₅₀ target levels of 200, 225, and 245°F. The T₆₀ was specified as 340°F and was held constant for all fuels. The HC series was pressurized with butane only to obtain the test fuel specified RVP's. The 10 volume percent EtOH series of fuels was formed by adding ethanol to each of the five base fuels. The 15 volume percent MTBE series of fuels was formed by adding MTBE to each of the base fuels. The resulting EtOH and MTBE fuels were then pressurized with butane as necessary to achieve the test fuel RVP specifications. The fuel relationship of the oxygenate squares to the HC square is "splash blending" with RVP compensation.

<u>Program Conduct</u>: The program was conducted in two three-week phases. During each phase, each of three drivers was assigned eight vehicles to evaluate on all fifteen test fuels. Phase II of the program was a replicate of Phase I using different drivers.

Driving Schedule: The driving schedule used was the CRC Cold-Start and Warm-Up Driveability Test Procedure, modified to delete the last two cycles, based upon the results of the 1988 CRC Driveability Program. Total Weighted Demerit (TWD) levels from the 1989 program thus cannot be directly compared with TWD levels from previous programs. The procedure utilized consists of a starting procedure to assess starting time and initial idle roughness and stalls, followed by a repetitive series of short accelerations at defined conditions, constant speed conditions, and idle. Observations are made of hesitation, stumble, surge, backfire, stalls, and idle roughness which are rated as to severity (trace, moderate, or heavy). Demerits are assigned to each malfunction and are weighted and summed to a TWD for each test run. Total driving distance is 2.2 miles, which requires about twelve minutes of operation. Only one test per day is performed on each vehicle. At the end of each test, the vehicle fuel tank is drained, refueled with a new test fuel, warmed up on the new test fuel, and parked overnight for evaluation of the new fuel the following day.

D. Observations

Overall Demerit Levels

There were five fuels of each of three fuel compositions, HC, EtOH, MTBE, evaluated in 24 vehicles. The relationship among these fuels represents "splash blending" with RVP compensation to the same level.

The average total weighted demerits corrected for temperature were:

	Test Runs	Mean TWD
Hydrocarbon	240	54.0
EtOH	240	62.3
MTBE	240	43.6

All paired TWD differences are statistically significant at the 99% level.

Effects of RVP, T₅₀, Fuel Type, and Fuel Delivery Systems

Figure 1 presents TWD as a function of RVP for the carbureted and TBI vehicles (16 vehicles) and PFI vehicles (8 vehicles) for each fuel type. All TWD values shown have been corrected for run temperature (to 40°F). Carbureted and TBI vehicles have been combined because their overall responses and TWD levels were generally similar. TWD levels and responses to volatility were noticeably different for the various fuel types and fuel systems, and are described below.

Figure 1A displays the carbureted and TBI demerits generated on HC fuels. Two curves are shown. The upper curve shows the response of driveability to RVP at high levels of T_{50} (240°F), and the lower curve shows the TWD response at lower T_{50} (200°F) levels. The curves indicate that a 4.5 psi increase in RVP reduces TWD by about 16 demerits at either T_{50} level. The curves also indicate that a 40°F decrease in T_{50} level decreases TWD by about 34 demerits at either RVP level.

Figure 1B presents the PFI data in the same fashion. These curves are qualitatively different from the curves in Figure 1A. The TWD levels are appreciably lower for the PFI vehicles. Also, there is no significant change in TWD due to RVP changes, and the changes in TWD level due to changes in T_{50} are considerably smaller than those shown for carbureted and TBI vehicles.

Figures 1C and 1D show the average data for the 10 volume percent EtOH fuels. The major differences between these curves and those shown for the HC fuels are: (1) the T_{50} levels labeled on the curves are lower (a characteristic of splash blending EtOH fuels), and (2) the TWD levels are higher than the HC fuels.

Figures 1E and 1F show the average data for the MTBE fuels. Relative to the HC fuels, the T_{50} levels are lower, as was the case with the EtOH fuels; however, the TWD levels are lower than the HC fuels in the carbureted and TBI vehicles as would be expected with the increased mid-range volatility (i.e., lower T_{50} levels). There is an important distinction shown. The response of TWD to RVP is considerably different at the lower T_{50} levels than at the higher T_{50} levels. At the lower T_{50} values, there is no improvement in driveability with increasing RVP from 6.5 to 11 psi. At higher T_{50} levels, the response of TWD to RVP is similar to the HC fuel response curves even though it is at a lower overall demerit level. This interaction of front-end and mid-range volatility is statistically significant.

Separate expressions relating TWD to fuel volatility can be made for each combination of fuel delivery system, transmission type, and fuel composition. Such expressions are not very useful for comparing different fuel compositions on a common volatility scale. Such comparisons could be and have been made by plotting results as a function of the ASTM Driveability Index (DI); however, DI is not the best, and is possibly not an unbiased, predictor for the average vehicle on the average fuels used in this program, since it was not internally generated from these data. Therefore, a common expression was generated for all fuels and vehicles for this program to facilitate comparisons between fuels and vehicle types on a common scale which best represents the average performance of the fuels in this program. The following expression relates the "Yakima Volatility Factor 1," YVF 1, to RVP and T50:

$$YVF 1 = -2.0 RVP + 0.54 T_{50}$$

The YVF 1 is not the "best" parameter for any individual fuel set, but it gives the best fit for the entire data set, and is unbiased for a comparison of fuels.

Figure 2 shows the average corrected TWD values for the 24-vehicle fleet for each fuel composition as a function of YVF 1. Because of the presence of a significant interaction term effect (RVP x T_{50}), particularly in the MTBE fuel, the fit of the non-linear data to the simple two-term expression is inadequate. To demonstrate this, two-straight lines have been fitted to each of the three curves. This is the same effect seen in Figure 1E.

The fit of the HC data is excellent and indicates the general increase in TWD with decreasing volatility (increasing YVF 1). The minor break in the curve as shown is not necessary; a single straight line would fit just as well. The two-slope line is only shown to treat all fuel compositions in the same manner.

The MTBE two-line fit is excellent, and is necessary. The slight increase in TWD with increasing volatility (decreasing YVF 1) at the left side of the figure is probably not important. At higher levels of YVF 1, the MTBE curve is very similar to the HC curve.

The interpretation of the HC and MTBE curves is that at equal volatility levels as expressed by YVF 1, the performance of MTBE and HC fuels is very similar. For convenience to aid the reader, the location of four select RVP-T₅₀ combinations which generally encompass the range of volatility investigated are shown on the YVF 1 axis.

The EtOH fuel curve is displaced from both the MTBE and HC curves and demonstrates higher TWD at all volatility levels. There is a good deal of uncertainty in the EtOH curve at the lower values of YVF 1 (less than about 100) where average warming-up performance is relatively good as indicated by lower TWD values. At the higher levels of TWD and YVF 1, however, the fit is good and demonstrates an increase of approximately 10-15 demerits at the same volatility levels as HC or MTBE fuels.

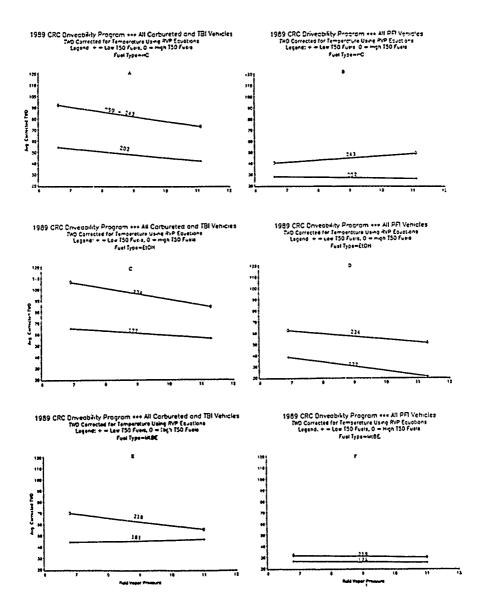
It should be noted that YVF 1 is a composite regression fit for the entire fleet of 24 vehicles. Other equations based on such groups of vehicles, such as PFI or PFI automatic transmission vehicles show a different balance of volatility terms in regression equations than YVF 1.

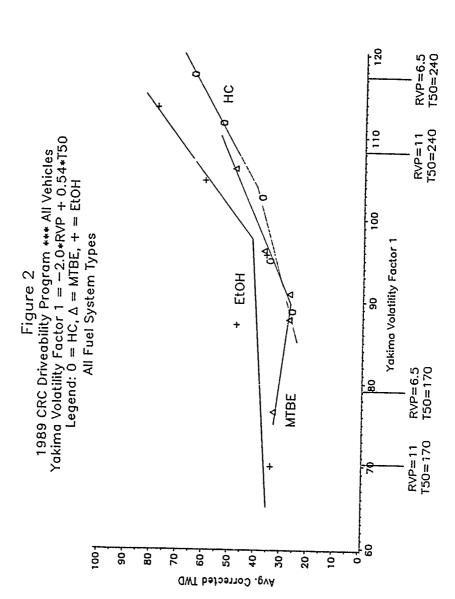
Many readers are more familiar with volatility expressions that use only distillation points in the regression equations. Therefore, YVF 2 based on $\rm T_{10}$ and $\rm T_{50}$ was developed for the 24-vehicle fleet in similar fashion. The equation is:

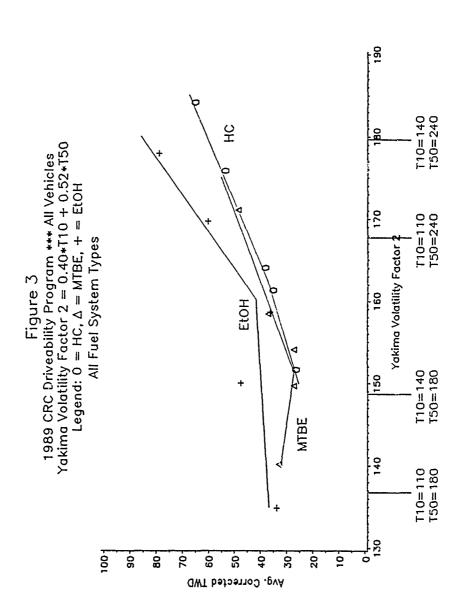
$$YVF 2 = 0.40 T_{10} + 0.52 T_{50}$$

The TWD data for all three fuel types are shown in Figure 3. Since T₁₀ and RVP are both measures of front-end volatility and therefore highly correlated, the curves appear the same and the same comments apply.

FIGURE 1







APPENDIX F

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

F-1

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

			Fuel	7					Fu	Fuel 2		
Lab	-	2	3	4	2	9	-	2	3	4	5	9
RVP, psı	10.5	11.2	11.2	11.1	10.9	11.2	6.3	6.7	6.4	6.5	9.9	8.9
Distillation, % Evap., °F												
IBP	88	73	87	83	83	86	110	95	104	85	101	109
T.	106	ı	103	101	98	102	137	•	130	132	133	131
110	116	116	114	114	111	113	147	145	147	144	145	143
T20	136	136	134	134	131	132	160	158	161	158	159	158
T30	159	160	156	157	153	156	174	172	173	171	172	171
1,00	182	185	181	181	177	181	187	185	186	184	184	184
150	204	208	204	204	۲,	204	201	198	199	197	198	198
T ₆₀	225	227	224	224	- 4	223	217	214	215	2,13	213	213
T70	247	250	245	245	ij	245	241	238	236	236	234	234
780	285	290	280	280	278	262	291	287	277	282	281	280
130	340	348	332	335	333	324	343	340	335	335	335	333
795	278	1	368	368	365	359	369	ı	360	359	359	354
EP	434	426	418	428	412	404	415	413	406	417	390	413
FIA, %												
and the state of t	22 7	ı	ı	"	3 16	9	21.0	ı	:	6	0	2,7
Olefins	15.4	ı		, ,	0) m	4.7	ı	ı	4	2	7 . 7
Saturates	61.9	ı	,	66.0	69.5	71.7	73.5	,	1	81.0	78.5	76.4

INDIVIDUAL LABORATORY FUEL PROFERLY DATA

			í	,								
Lab	-	2	3 4	4	5	9	-	2	8	Fuel 4	5	9
RVP, ps.	10.0	11.2	11.2	11.5	11.1	11.5	6.4	6.9	6.7		•	'
Distillation, % Evap., °F												
IBP	68	82	87	81	84	i o	ď	ď	Ġ	Ġ	ć	,
T.	109	à	110	97	96	112	133	, ,	3 2	, ,	7	807
, ¹ 10	125	122	126	113	115	118	151	152	142	141	124	101
120	161	158	157	146	150	143	181	178	173	169	174	173
,30 ,30	201	200	188	189	189	187	206	203	199	194	199	000
140	229	230	223	224	223	223	227	225	222	216	221	221
,*so	249	250	246	245	244	245	245	243	241	235	240	240
09,	207	268	265	263	262	263	264	262	260	253	258	258
*70	787	288	283	283	281	283	283	281	279	274	278	279
-80 	307	308	303	303	301	303	305	303	301	296	299	300
-90 	, , ,	344	330	332	325	330	353	349	341	335	334	340
56. Ep.	2/5	٠ ;	363	361	350	422	400	•	386	378	367	383
1	624	AT 5	415	422	415	422	444	438	424	430	425	423
FIA, &												
Aromatics	40.7		1			a	9			;		
Olefins	7 7		,				0.0			38.0	36.5	36.6
Saturates		ı			o :	2.9	16.0	ı	ı	10.0	13.0	13.3
	0.10	ı	n I			7.0	46.0	ı	ı	52.0	50.5	50.1

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

11.3	90 104 113 128 144 160 179 229 262 334	1.1.1
2 10.8	87 103 113 130 144 160 179 201 229 262 317 359	21.5 11.5 67.0
Fuel 6	83 105 116 131 146 162 180 202 230 264 325 360	34.5 7.0 58.5
	82 103 113 113 129 145 161 179 201 228 264 324 361	1 1 1
1 6.3	711 116 131 147 163 182 206 233 270 333 413	
10.1	94 112 120 135 156 166 166 208 272 272 272 336 409	- - nalyze Fi
9.2	91 106 121 142 168 194 237 257 287 361	24.9 8.2 66.9 able to 1
\sqrt{\sq}\}}}\sqrt{\sq}}}}}}\sqrt{\sq}}}}}}}}}\sqit{\sqrt{\sqrt{\sqrt{\sq}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}		were
Fuel 5*		and 6
	84 96 119 143 169 197 221 237 258 258 338 368	_ _ _ Labs 3
		- - only
j →		- - - ipping,
Lab RVP, psi Dıstıllatıon, % Evap., °F	18P 15 110 120 130 140 150 170 170 190 195 195	Aromatics Olefins Saturates 8.2 - 8.2 Saturates 66.9 Due to difficulties in shipping, only Labs 3 and 6 were able to analyze Fuel 5.
H & Q	FIA,	Ω *

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

			Fuel 7	7					9	0 (01)		
Lab	7	2	~	4	2	9		2	3		2	9
RVP, psi	6.5	7.1	6.9	6.9	6.7	6.9	10.2	11.1	11.3	11.4	10.9	11.3
Distillation, % Evap., °F												
IBP	109	96	100	66	100	106	86	87	81	86	83	88
T S	133	ı	126	129	131	127	105	ı	90	98	100	102
$^{\mathrm{T}}_{-}$ 10	140	140	137	138	140	137	119	119	107	111	112	112
T20	150	149	147	148	149	148	144	142	132	135	136	134
T30	159	159	157	157	158	157	170	167	157	161	161	159
T40	169	169	167	167	169	168	195	192	185	187	186	185
T50	183	182	180	179	181	181	223	221	214	215	214	214
T60	200	199	197	196	198	198	251	251	244	246	244	244
T70	223	223	219	219	221	221	276	276	2.10	272	269	270
T80	566	268	260	259	261	262	299	299	294	296	293	294
T90	332	334	323	327	328	328	328	332	321	323	319	321
T95	358	ı	351	350	355	351	363	t	350	354	347	350
da	404	411	407	408	393	406	416	415	409	420	412	411
FIA, %												
Aromatics	ı	ı	1		21.5		1		,	36.5	39.0	ı
Olefins	ı	ı	ı	4.5	4.0	ı		,	ı	6.0	5.5	,
Saturates	•	ı	ı		74.5	1		ı	1	52.5	55.5	ı

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

8-3

			1016	đ						?		
Lab	-	2	33	4	2	9	-	2	3	Fuet 10	2	9
RVP, psi	6.3	7.1	6.8	6.9	6.5	6.7	8.0	8.5	8.7	8.9	8.5	8.9
Distillation, % Evap., °F												
IBP	106	94	93	75	96	102	100	68	92	91	89	93
Tr	136	,	128	126	122	130	123	,	109	115	114	114
7,0	147	143	141	140	139	141	132	129	123	127	125	124
120	165	159	159	159	157	158	146	144	139	143	140	141
130	180	176	176	175	173	175	162	159	155	158	155	156
TAO	200	195	196	194	192	194	182	178	173	176	173	176
7.50	226	219	220	218	216	219	205	200	195	198	195	199
750	252	247	246	246	242	245	229	225	221	223	220	223
T 70	274	270	271	269	267	269	252	250	245	247	244	247
1,00	298	294	294	293	291	292	286	281	274	279	274	276
Tan	340	334	327	329	325	328	340	332	323	328	319	326
Tor	388	ı	378	372	373	375	386	ı	357	364	356	362
e da	430	429	424	422	424	422	411	418	414	419	411	414
FIA, %												
Aromatics	ı	1	1	10.5	36.0		•	1	ı	25.5	26.5	
Olefins	ı	ı		0.6	13.0	•	1	ı	ı	6.5	7.5	ı
Saturates	ı	1	!	50.5	51.0		1		ı	68.0	0.99	

F-6

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

		Fuel 11	11		į			Fuel	21 12		
4	2	m	4	2	9	-	2	-	Į.	N	ြ
10.4	11.5	11.7	11.7	11.2	11.2	6.7	7.0	6.8	6.8	6.7	6.9
Distillation, % Evap., °F											
96	91	84	88	88	92	118	104	106	105	107	111
114	ı	66	106	101	100	132	ı	128	130	128	127
120	118	111	115	116	112	136	134	134	134	133	134
131	130	125	127	129	126	141	139	139	139	139	140
142	141	138	139	140	139	146	144	145	144	143	145
151	150	148	148	149	149	156	151	153	152	148	151
186	176	163	168	165	160	152	186	187	185	179	182
220	220	213	215	214	210	209	206	209	207	203	206
244	242	238	237	237	235	233	226	229	226	222	226
281	280	270	271	273	266	276	569	271	271	263	267
339	340	329	331	328	328	339	334	331	332	327	330
370		357	365	366	358	361	1	356	356	352	354
418	416	414	421	413	412	409	410	409	417	393	409
Aromatics -	ı	,		20.5	1	ı	,	,	17.0	19.5	1
	ı	,		10.0		ı	•		4.0	3.5	1
ates -	,	ı	-	69.5		1	ı	ı	0.64	77.0	,
Aromatics Olefins Saturates	1 1 1	111	26.5 8.0 65.5	20.5 10.0 69.5	1 1 1	111	1.1.1			17.0	17.0 19.5 4.0 3.5 79.0 77.0

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

			Fuel 13	13					200	51011		
Lab	-	2	3	4	2	9	-	2		4	2	9
RVP, psi	10.4	11.5	11.5	11.6	11.2	11.6	9.9	7.2	7.0	6.8	7.0	6.9
Distillation, % Evap., °F												
IBP	92	91	90	87	88	93	112	103	103	103	104	113
ក្ន	115	,	66	104	109	106	135	í	128	133	133	134
T10	125	123	115	116	121	118	141	141	138	140	140	141
T20	143	141	137	137	140	138	150	150	149	149	149	151
T30	156	155	154	152	154	155	159	159	159	158	156	159
T40	193	182	172	168	172	172	204	202	195	197	195	197
750	240	239	233	231	233	232	235	236	234	234	233	233
T60	260	259	255	256	255	257	255	256	253	253	253	253
T70	281	281	278	276	278	277	275	277	275	275	275	274
180	302	302	299	299	298	299	297	300	298	297	296	297
T90	330	338	326	326	326	326	334	346	332	335	334	335
T95	364	ı	357	357	357	355	380	•	382	379	383	380
e de la companya de l	404	416	416	422	412	415	432	434	424	425	423	422
FIA, %												
Aromatics	ı	,	1	37.0	42.0		1		ı	40.0	40.0	1
Olefins	ı	ı		6.0	7.0		ı	1	,	10.0	14.0	ı
Saturates	ı	ı	1	57.0	51.5		ı	ı	1	50.0	46.0	ı

F-8

INDIVIDUAL LABORATORY FUEL PROPERTY DATA

			Fuel 15	15			
Lab	1	2	2	4	2	او	
RVP, ps.	8.6	9.1	9.0	8.2	8.7	8.9	
Distillation, % Evap., °F							
IBP	101	92	93	94	86	100	
	120	ı	115	118	120	119	
. E.	125	127	124	126	127	126	
110	137	137	135	136	137	138	
7.20	147	147	146	146	147	148	
730	160	150	157	157	159	159	
0 t	213	211	203	207	503	506	
7.50	235	234	232	233	233	233	
. ec	255	256	246	252	254	251	
0.4 1.40	287	286	279	282	284	281	
-80	336	339	324	330	333	330	
-90	375	,	1	362	368	363	
292 202	427	420	342	421	411	417	
FIR, &							
Aromatics	ı	ı	•	25.0	27.0	1	
Olefins	1		ı	8.0	8.0	ı	
Saturates	•	ı	•	67.0	65.0	1	

	Bas	Base Stock A	« «	Вав	Base Stock B	8	Bag	Base Stock C	ن پ	Base	Base Stock D	۵	Ваве	Base Stock E	w	
Lab	4	9	7	4	او	1	4	9	7	4	9	1	4	ø	-	
RVP, psi	10.1	10.4	10.0	2.2	5.6	5.5	10.1	10.2	10.0	5.3	5.7	5.7	7.4	8.1	7.3	
Distillation, % Evap., °F																
IBP	97	90	86	70	110	118	90	91	88	102	102	103	73	80	98	
T.	110	105	ı	141	142	ı	108	108	,	136	124	,	117	115		
To	121	116	117	153	150	151	125	123	124	156	144	156	134	128	134	
720	139	134	•	164	162	1	160	156		183	172		155	151	í	
7,50	158	158	•	176	174	•	199	197	,	205	198	ı	177	174	ı	
H	180	183	•	189	186	•	229	228	1	226	221	í	202	198	ı	
T. T.	203	205	201	203	200	201	249	248	248	244	240	244	222	220	223	
00 6	226	225	•	220	215	,	268	266	•	262	259	•	240	237		F.
9 60	249	246		247	238	1	287	285	ı	280	279	ı	259	256		. a
7.0	286	283	í	299	284	•	306	304	,	301	300	•	291	286	ı	
T. 00	340	337	337	341	337	335	334	332	331	342	339	339	336	337	333	
0 .ce	371	366	ı	362	357	٠	364	364		382	381	•	368	328	ı	
EP	421	416	421	423	415	414	429	422	422	450	423	436	430	421	418	
FIA, 8																
Aromatics	22.0	20.5	ı	23.5	19.3	ı	40.0	38.3	ı	38.0	35.4	ı	27.0	26.8	•	
Olefins	10.0	10.3	ı	3.0	3.2		9.0	6.1	ı	13.0	14.8	•	7.0	8.3	1	
Saturates	68.0	69.2	ı	73.5	77.5	ı	54.0	92.6		49.0	49.8	ı	66.0	64.9	1	
API Gravity	63.1	63.9	62.9	96.0	56.8	55.7	54.3	54.7	54.7	53.2	53.8	53.2	59.7	0.09	59.7	
Benzene, vol %	1.0	ı	ı	0.3	ı	3	0.7	,	1	1.1	ı	ı	6.0	ı	1	
Oxygen, vcl %	0	1	•	1.0	ı	ı	0	1	1	0	ı	1	0	ı	ı	
Carbon, %	83.4	ı	84.7	85.7	ı	85.2	85.9	ı	85.3	87.0	1	85.3	84.7	1	84.9	
Hydrogen, %	13.5	ı	15.3	13.5	ı	14.8	12.3	ı	14.7	12,6	,	14.7	13.0	1	15.1	

APPENDIX G

RAW AND CORRECTED TOTAL WRIGHTED DEMERITS

Corrected

					_	_			ected	Raw	Square	
		_			Soak		Raw		Jsing_	Sgrt	of TWD	
	Vehicle			Date				RVP Eq		TWD	RVP Eq	
****		***	****	*****	****		***	*****	*****	*****	*****	*****
1	1	.8	3	10/19/89	40	46	12	23	24	3.464	3.862	3.871
1	1 2	24	6	11/11/89	50	51	1	22	22 22	1.000	1.730	1.745
1		5	1	10/16/89	35 30	41	22 8	22	7	4.690	4.714	4.715
1	2 3	16	4	11/01/89	50	34 50	8	8 9	9	2.828 2.828	2.690	2.679
1	3	2 18	2 5	10/12/89	33	36	11	11	11	3.317	3.060 3.224	3.077 3.217
ĩ	4	8	3	11/03/89	40	46	32	32	33	5.657	5.796	5.806
1	4	24	6	10/19/89	50	50	24	25	25	4.899	5.130	5.148
ī	5	8	3	10/19/89	40	46	3	3	4	1.732	1.871	1.881
ī	5	24	6	11/11/89	50	50	7	8	8	2.646	2.877	2.894
î	6	2	2	10/16/89	40	41	28	28	28	5.292	5.315	5.316
ī	6	18	5	11/03/89	33	34	6	6	5	2.449	2.311	2.300
î	7	8	3	10/19/89	40	47	12	12	13	3.464	3.626	3.638
ī	7	24	6	11/11/89	ź0	51	2	3	3	1.414	1.669	1.688
ī	8	5	ĭ	10/16/89	35	40	70	70	70	8.367	8.367	8.367
ī	8	16	4	11/01/89	30	34	142	131	130		11.518	
î	9	2	2	10/12/89	50	51	37	50	51	6.083	7.144	7.153
ī	9	18	5	11/03/89	33	36	69	64	64	8.307	7.921	7.917
ī	10	5	ĭ	10/16/89	35	42	31	33	33	5.568	5.761	5.762
ī	10	16	4	11/01/89	30	35	18	12	12	4.243	3.760	3.756
ī	11	2	2	10/12/89	50	52	19	34	34	4.359	5.516	5.526
ī	11	18	5	11/03/89	33	37	48	44	44	6.928	6.639	6.636
1	12	8	3	10/19/89	40	46	14	21	21	3.742	4.320	4.325
1	12	24	6	11/11/89	50	50	10	22	22	3.162	4.127	4.135
1	13	5	1	10/16/89	35	40	22	22	22	4.690	4.690	4.690
1	13	16	4	11/01/89	30	34	28	21	21	5.292	4.713	4.708
1	14	2	2	10/12/89	50	51	10	23	24	3.162	4.223	4.233
1	14	18	5	11/03/89	33	35	32	26	26	5.657	5.175	5.170
1	15	8	3	10/19/89	40	48	22	32	32	4.690	5.462	5.469
1	15	24	6	11/11/89	50	50	26	38	38	5.099	6.064	6.072
1	16	5	1	10/16/89	35	40	28	28	28	5.292	5.292	5.292
1	16	16	4	11/01/89	30	36	29	24	24	5.385	4.999	4.996
1	17	8	3	10/19/89	40	46	35	38	38	5.916	6.102	6.144
1	17	24	6	11/11/89	50	49	55	59	60	7.416	7.694	7.759
1	18	5	1	10/16/89	35	41	87	88	88	9.327	9.379	9.369
1	18	16	4	11/01/89	30	33	118	109	110	10.863		
1	19	2	2	10/12/89	50	51	17	22	23	4.123	4.463	4.542
1	19	18	5	11/03/89	33	35	26	24	23	5.099	4.944	4.909
1	20	8	3	10/19/89	40	47	27	30	31	5.196	5.413	5.463
1	20	24	6	11/11/89	50	53	18	23	25	4.243	4.644	4.738
1	21	2	2	10/12/89	50	52	29	34	35	5.385	5.756	5.842
1	33	18	5	11/03/89	33	35	47	45	44	6.856	6.701	6.665
1	22	5	1	10/16/89	35	41	13	13	14	3.606	3.636	3.644
1	22	16	4	11/01/89	30	36	11	9	9	3.317	3.193	3.164
1	23	2	2	10/12/89	50	51	25	30	31	5.000	5.340	5.419
1	23	18	5	11/03/89	33	35	63	61	60	7.937	7.783	7.747
1	24	5	1	10/16/89	35	40	104	104	104	10.198	10.198	10.198
1	24	16	4	11/01/89	30	33	162	153	154	12.728	12.369	12.43/
2	1	3	3	10/13/89	48	48	16	31	31	4.000	4.531	4.542
2	1	21	6	11/07/89	45	45	2	11	12	1.414	1.746	1.753
~	4	4.1	J	11/01/03	7.5	-3	-	**	~ 6	4.747	_,,,,	

Raw and Aujusted TWD

Corrected

								_			COLIE	
								Corre	_	Raw	Square	
					Soak	Run	Raw	TWD t	<u>Jsing</u>	Sqrt	of TWD	
Fuel	Vehicle	Run	Rater	Date	Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	T10 Eq
****		***	****	*****	***	***	***	****	*****	****	*****	*****
2	2	14	1	10/27/89	31	32	24	23	23	4.899	4.714	4.700
	2	30	4	11/17/89	32	36	13	13	13	3.606	3.513	3.506
2					51	52	12	13	13	3.464	3.742	3.763
2	3	11	2	10/23/89		50	6	7	7	2.449	2.681	2.698
2	3	22	5	11/08/89	45			28	29	5.292	5.453	5.466
2	4	3	3	10/13/89	48	47	28			0.000	0.139	0.149
2	4	21	6	11/07/89	45	46	0	0	. 1			3.361
2	5	3	3	10/13/89	48	48	10	11	11	3.162	3.347	
2	5	21	6	11/07/89	45	44	5	5	5	2.236	2.329	2.336
2	6	11	2	10/23/89	51	51	9	10	10	3.000	3.254	3.274
2	6	22	5	11/08/89	45	49	10	11	11	3.162	3.370	3.386
2	7	3	3	10/13/89	48	50	26	27	27	5.099	5.330	5.348
2	7	21	6	11/07/89	45	47	0	0	1	0.000	0.162	0.174
2	8	14	ì	10/27/89	31	33	154	141	141	12.410	11.945	11.935
2	8	30	4	11/17/89	32	39	113	111	111	10.630	10.564	10.562
	Ģ.	11	2	10/23/89	51	52	38	53	53	6.164	7.322	7.332
2			5	11/08/89	45	50	50	62	62	7.071	8.036	8.044
2	9	22			31	32	49	39	39	7.000	6.228	6.222
2	10	14	1	10/27/89		40	43	43	43	6.557	6.557	6.557
2	10	30	4	11/17/89	32			52	52	6.083	7.240	7.250
2	11	11	2	10/23/89	51	52	37		47	6.000	6.868	6.876
2	3.1	22	5	11/08/89	45	49	36	47			2.475	2.485
2	12	3	3	10/13/89	48	51	2	15	16	1.414		4.943
2	12	21	6	11/07/89		46	19	26	26	4.359	4.938	
2	13	14	1	10/27/89	31	34	47	40	40	6.856	6.277	6.272
2	13	30	4	11/17/89	32	40	38	38	38	6.164	6.164	6.164
2	14	11	2	10/23/89	51	51	30	43	44	5.477	6.538	6.548
2	14	22	5	11/08/89	45	49	18	29	29	4.243	5.111	5.118
2	15	3	3	10/13/89	48	46	44	51	51	6.633	7.212	7.217
2	15	21	6	11/07/89	45	47	14	23	23	3.742		4.423
2	16	14	1	10/27/89	31	32	79	69	69	8.888		8.110
2	16	30	4	11/17/89		36	78	73	73	8.832	8.446	8.443
2	17	3	3	10/13/89		46	56	59	59	7.483	7.669	7.712
2	17	21	6	11/07/89		46	54	57	57	7.348	7.534	7.577
		14	ĭ	10/27/89		39	97	96	96	9.849	9.798	9.807
2	18		4	11/17/89		39	77	76	76	8.775		8.733
2	18	30				52	66		72	8.124		
2	19	11	2	10/23/89		50	46		51	6.782		
2	19	22	5	11/08/89		48	34		38	5.831		
2	20	3	3	10/13/89			20		23	4.472		
2	20	21	6	11/07/89		46			48	6.481		
2	21	11	2	10/23/89		51	42					
2	21	22	5	11/08/89		50	53		58	7.280		
2	22	14	1	10/27/89	31	41	10		11	3.162		
2	22	30	4	11/17/89	32	35	32		29	5.657		
2	23	11	2	10/23/89	51	52	58	63	64	7.616		
2	23	22	5	11/08/89		50	36		41	6.000		
2	24	14	1	10/27/89		33	210	201	202		14.132	
2	24	30	4	11/17/89		35	5.22	115	116	11.045	10.789	10.838
~		~ •	•	,,								
3	1	10	3	10/21/89	50	50	24	43	43	4.899		
3	î	28	6	11/15/89		39	1		-1	1.000		
3	2	1	ĭ	10/11/89		40	27		27	5.196	5.196	
3	2	27	4	11/14/89		37	58	_	58	7.616	7.546	7.541
3	۷	21	4	11/14/02	, 50	٠,	50					

				R	aw and	ונסא ב	uste	d TWD				
											Corr	ected
								Corre	ected	Raw	Square	e Root
					Soak	Run	Raw	TWD U	Jsing	Sgrt	of TWD	Using
Fuel	Vehicle	Run	Rater	Date	Temp	Temp	TWD	RVP Eq	T10 Eq	ĨWD	RVP Eq	T10 Eq
****	******			*****		***	***	*****	*****	*****		*****
3	3	7	2	10/18/89	40	44	13	13	13	3.606	3.698	3.705
3	3	20	5	11/06/89	40	46	20	20	21	4.472	4.611	4.621
3	4	10	3	10/21/89	50	48	42	43	43	6.481	6.666	6.680
3	4	28	6		38	37	17	17	17	4.123	4.054	
				1.1/15/89					33			4.048
3	5	10	3	10/21/89	50	48	32	33		5.657	5.842	5.856
3	5	28	6	11/15/89	38	38	20	20	20	4.472	4.426	4.422
3	6	7	2	10/18/89	40	45	14	14	14	3.742	3.857	3.866
3	6	20	5	11/06/89	40	46	63	63	64	7.937	8.076	8.086
3	7	10	3	10/21/89	50	٠9	38	39	39	6.164	6.373	6.388
3	7	28	6	11/15/89	38	37	9	9	9	3.000	2.931	2.925
3	8	1	1	10/11/89	38	40	151	151	151	12.288	12.288	12.288
3	8	27	4	11/14/89	30	37	235	229	229	15.330	15.131	15.126
3	9	7	2	10/18/89	40	41	49	50	50	7.000	7.096	7.097
3	9	20	5	11/06/89	40	48	56	66	66	7.483	8.255	8.262
3	10	1	1	10/11/89	38	40	40	40	40	6.325	6.325	6.325
3	10	27	4	11/14/89	30	31	119	108	108	10.909		
3	11	7	2	10/18/89	40	42	33	35	35	5.745	5.937	5.939
3	11	20	5	11/06/89	40	47	50	59	59	7.071	7.746	7.752
3	12	10	3	10/21/89	50	50	53	65	65	7.280	8.245	8.253
3	12	28	6		38	37	29	25	25	5.385	5.096	
3	13		1	11/15/89	38	41	57	58	58			5.093
3		1		10/11/89			71	60		7.550	7.646	7.647
	13	27	4	11/14/89	30	31			60	8.426	7.558	7.550
3	14	7	2	10/18/89	40	40	41	41	41	6.403	6.403	6.403
3	14	20	5	11/06/89	40	43	50	54	54	7.071	7.360	7.363
3	15	10	3	10/21/89	50	48	122	132	132	11.045		
3	15	28	6	11/15/89	38	39	82	81	81	9.055	8.959	8.958
3	16	1	1	10/11/89	38	45	27	33	33	5.196	5.678	5.683
3	16	27	4	11/14/89	30	33	69	60	60	8.307	7.631	7.626
3	17	10	3	10/21/89	50	49	58	62	63	7.616	7.894	7.958
3	17	28	6	11/15/89	38	39	74	74	73	8.602	8.571	8.564
3	18	1	1	10/11/89	38	43	112	116	115	10.583	10.737	10.708
3	18	27	4	11/14/89	30	32	92	81	83	9.592	9.181	9.260
3	19	7	2	10/18/89	40	40	73	73	73	8.544	8.544	8.544
3	19	20	5	11/06/89	40	44	109	111	111	10.440	10.564	10.593
3	20	10	3	10/21/89	50	48	101	104	105	10.050	10.297	10.354
3	20	28	6	11/15/89	38	37	83	82	81	9.110	9.018	8.996
3	21	7	2	10/18/89	40	42	52	53	53	7.211	7.273	7.287
3	21	20	5	11/06/89	40	48	91	94	95	9.539	9.787	9.844
3	22	1	ĭ	10/11/89	38	45	9	11	12	3.000	3.155	3.190
3	22	27	4		30	32	34	31	30	5.831	5.584	5.526
3	23	7	2	11/14/89		40	62	62	62	7.874	7.874	7.874
				-0/18/89	40							
3	23	20	5	11/06/89	40	46	59	62	62	7.681	7.867	7.910
3	24	1	1	10/11/89	38	40	151	151	151	12.288		
3	24	27	4	11/14/89	30	32	213	202	204	14.595	14.184	14.262
4	1	6	3	10/17/89	35	40	24	24	24	4.899	4.899	4.899
4	1	26	6	11/13/89	32	37	0	-6	-6		-0.199	
4	2	9	1	10/20/89	48	48	18	19	19	4.243	4.428	4.442
4	2	19	4	11/04/89	50	55	34	35	35	5.837.	6.178	6.204
4	3	4	2	10/14/89	40	41	6	6	6	2.449	2.473	2.474
4	3	25	5	11/12/89	45	47	16	16	17	4.000	4.162	4.174

Raw and Adjusted TWD

											Corre	ected
								Corre	ected	Raw	Square	Root
					Soak	Run	Raw	TWD t	Jsina	Sqrt	of TWD	
Fuel	Vehicle	Dun	Pater	Date		Temp		RVP Eq		TWD		T10 Eq
****	******	***	****	*****	****	****	***	*****	*****	*****		*****
4	4	6	3	10/17/89	35	40	28	28	28	5.292	5.292	5.292
4	4	26	6	11/13/89	32	34	28	28	27	5.292	5.153	5.142
						40	30	30	30	5.477		
4	5	6	3	10/17/89	35						5.477	5.477
4	5	26	6	11/13/89	32	37	21	21	21	4.583	4.513	4.508
4	6	4	2	10/14/89	40	45	23	23	23	4.796	4.911	4.920
4	6	25	5	11/12/89	45	46	66	66	67	8.124	8.263	8.273
4	7	6	3	10/17/89	35	40	30	30	30	5.477	5.477	5.477
4	7	26	6	11/13/89	32	33	49	49	48	7.000	6.838	6.826
4	8	9	1	10/20/89	48	48	80	95	95	8.944	9.475	9.486
4	8	19	4	11/04/89	50	55	148	176	177	12.166	13.161	13.182
4	9	4	2	10/14/89	40	42	54	56	56	7.348	7.541	7.543
4	9	25	5	11/12/89	45	47	49	58	58	7.000	7.675	7.681
4	10	9	ī	10/20/89	48	49	130	141	141	11.402	12.270	12,277
4	10	19	4	11/04/89	50	55	89	107	108	9.434	10.881	
4	11	4	2	10/14/89	40	42	62	64	64	7.874	8.067	8.069
4	11	25	5	11/12/89	45	45	96	102	102		10.280	
4			3		35	41	79	80	80	8.888	8.985	
-	12	6		10/17/89								8.985
4	12	26	6	11/13/89	32	34	48	41	41	6.928	6.349	6.344
4	13	9	1	10/20/89	48	47	69	78	78	8.307	8.982	8.988
4	13	19	4	11/04/89	50	56	57	77	77	7.550	9.093	9.107
4	14	4	2	10/14/89	40	43	53	57	57	7.280	7.569	7.572
4	14	25	5	11/12/89	45	45	79	85	85	8.888	9.370	9.375
4	15	6	3	10/17/89	35	41	168	169	169		13.058	13.059
4	15	26	6	11/13/89	32	33	87	78	78	9.327	8.652	8.646
4	16	9	1	10/20/89	48	47	46	55	55	6.782	7.458	7.463
4	16	19	4	11/04/89	50	54	32	49	49	5.657	7.007	7.019
4	17	6	3	10/17/89	35	41	114	114	115	10.677	10.708	10.715
4	17	26	6	11/13/89	32	39	87	87	86	9.327	9.296	9.289
4	18	9	1	10/20/89	48	48	132	143	141	11.489	11.899	11.821
4	18	19	4	11/04/89	50	54	182	201	198	13.491	14.209	
4	19	4	2	10/14/89	40	47	103	106	107	10.149	10.365	
4	19	25	5	11/12/89	45	47	98	101	102	9.899	10.116	
	20	6	3		35	40	69	69	69	8.307	8.307	8.307
4				10/17/89		38	45	44	44	6.708	6.646	6.632
4	20	26	6	11/13/89	32		85		86			
4	21	4	2	10/14/89	40	42		86		9.220	9.281	9.296
4	21	25	5	11/12/89	45	45	81	83	84	9.000	9.155	9.190
4	22	9	1	10/20/89	48	47	56	59	60	7.483	7.700	7.750
4	22	19	4	11/04/89	50	57	36	43	45	6.000	6.525	6.647
4	23	4	2	10/14/89	40	45	61	63	64	7.810	7.965	8.001
4	23	25	5	11/12/89	45	45	85	87	88	9.220	9.374	9.410
4	24	9	1	10/20/89	48	47	159	168	167	12.610	12.968	12.900
4	24	19	4	11/04/89	50	55	167	187	184	12.923	13.692	13.546
4	25	1	1	10/11/89	38	48	24	25	25	4.899	F.084	5.098
4	25	2	3	10/12/89	50	50	41	42	42	6.403	6.634	6.652
4	25	3	2	10/13/89	48	46	32	32	33	5.657	5.796	5.806
4	25	4	ĩ	10/14/89	40	45	22	22	22	4.690	4.806	4.815
4	25	5	3	10/16/89	35	40	20	20	20	4.472	4.472	4.472
4	25	6	2	10/17/89	35	41	44	44	44	6.633	6.656	6.658
	25 25					45	8	8	8	2.828	2.944	2.953
4		7	1	10/18/89	40		25	25	26	5.000	5.139	5.149
4	25	8	3	10/19/89	40	46						
4	25	9	2	10/20/89	48	48	49	50	50	7.000	7.185	7.199

								0000	4	_		ected
					Soak	Deem	70.00		ected	Raw		e Root
Fuel	Vehicle	Run	Rate	r Date			Raw	TWD	Jsing	Sgrt	of TWE	Using
***	*****	***	***			Temp	TWD	RVP Eq		TWD	RVP Eq	T10 Eq
4	25	10	1		,	***	***	*****	****	****	*****	*****
4	25	11		10/21/89		50	41	42	42	6.403	6.634	6.652
4	25		3	10/23/89		52	31	32	32	5.568		
		12	2	10/24/89	40	40	51	51	51	7.141		
4	25	13	1	10/25/89	40	45	42	42	42	6.481		
4	25	14	3	10/27/89	30	32	52	51	51			
4	25	15	2	10/28/89	32	42	38	38		7.211	7.026	
4	25	16	4	11/01/89		33			38	6.164	6.211	
4	25	17	6				133	133	132	11.533	11.371	11.358
4	25	18	5	11/02/89		30	90	89	89	9.487	9.256	9.238
4	25		-	11/03/89		35	59	59	59	7.681	7.565	7.557
4		19	4	11/04/89	50	56	53	54	54	7.280	7.650	7.678
	25	20	6	11/06/89	40	46	61	61	62	7.810	7.949	
4	25	21	5	11/07/89	45	44	70	70	70			7.959
4	25	22	4	11/08/89	45	47	57	57		8.367	8.459	8.466
4	25	23	6	11/09/89	53	55	33		58	7.550	7.712	7.724
4	25	24	5	11/11/89	50			34	34	5.745	6.092	6.118
4	25	25	4			51	88	89	89	9.381	9.635	9.654
4	25	26	6	11/12/89	45	45	57	57	57	7.550	7.665	7.674
4	25	_		11/13/89	32	35	62	62	62	7.874	7.758	7.750
		27	5	11/14/89	30	31	81	08	80	9.000	8.792	8.776
4	25	28	4	11/15/89	38	37	64	64	64	8.000		
4	25	29	6	11/16/89	34	35	14	14	14		7.931	7.925
4	25	30	5	11/17/89	32	38	64	64		3.742	3.626	3.617
4	26	1	2	10/11/89	38	45		-	64	8.000	7.954	7.950
4	26	2	ī				40	42	43	6.325	6.479	6.515
4	26	3	3	10/12/89	50	51	28	33	34	5.292	5.632	5.710
4				10/13/89	48	49	54	58	59	7.348	7.627	7.691
	26	4	2	10/14/89	40	48	39	42	43	6.245	6.492	6.550
4	26	5	1	10/16/89	35	40	42	42	42	6.481		
4	26	6	3	10/17/89	35	42	39	40	40		6.481	6.481
4	26	7	2	10/18/89	40	40	45	45		6.245	6.307	6.321
4	26	8	1	10/19/89	40	46	50		45	6.708	6.708	6.708
4	26	وَ	3	10/20/89	48			53	53	7.071	7.257	7.299
4	26	10	2			49	34	38	39	5.831	6.109	6.174
4	26	11		10/21/89	50	48	27	30	31	5.196	5.443	5.501
4			1	10/23/89	51	52	44	49	50	6.633	7.004	7.090
	26	12	3	10/24/89	40	37	36	35	34	6.000	5.907	5.836
4	26	13	2	10/25/89	40	44	45	47	47	6.708		
4	26	14	1	10/27/89	31	34	87	84	84		6.832	6.860
4	26	15	3	10/28/89	32	42	34	35		9.327	9.142	9.099
4	26	16	5	11/01/89	30	33			35	5.831	5.893	5.907
4		 17	-				56	53	52	7.483	7.267	7.217
4	-	18		11/02/89	25	30	60	56	55	7.746	7.437	7.365
4				11/03/89	33	37	36	35	34	6.000	5.907	5.886
-		19		11/04/89	50	57	47	54	56	6.856	7.381	7.503
4		20	4	11/06/89	40	46	55	58	58	7.416		
4		21		11/07/89	45	44	33	35	35		7.602	7.645
1	26	22		11/08/89		49	44	48		5.745	5.868	5.897
ł		23		11/09/89					49	6.633	6.911	6.976
		24	7			55	30	36		5.477	5.941	6.048
i		25	_	11/11/89		49	21	25		4.583	4.861	4.925
				11/12/89			62	64	65	7.874	8.029	8.064
1		26	4	11/13/89	31	34	41	38			6.218	6.175
}		27		11/14/89	30		27	24				
1	26	28		11/15/89			93	93			4.980	4.930
}		29		11/16/89							9.613	9.606
		30		11/17/89			53 42	51 42			7.126	7.090
									41	6.481		

				R	aw and	d Adji	uste	1 TWD				
												ected
								Corre	ected	Raw	Square	e Root
					Soak	Run	Raw	TWD t	Jsing	Sqrt	of TWD	Using
Fuel	Vehicle	Run	Rater	Date	Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	T10 Eq
***			****	******	***	***	***	*****	*****	*****	*****	*****
4	27	1	3	10/11/89	38	45	50	56	56	7.071	7.553	7.558
4	27	2	2	10/12/89	50	51	27	40	41	5.196	6.257	6.266
		3	ī		48	46	71	78	78	8.426	9.005	9.010
4	27			10/13/89								
4	27	4	3	10/14/89	40	47	55	64	64	7.416	8.091	8.097
4	27	5	2	10/16/89	40	40	92	92	92	9.592	9.592	9.592
4	27	6	1	10/17/89	35	41	65	66	66	8.062	8.159	8.160
4	27	7	3	10/18/89	40	42	31	33	33	5.568	5.761	5.762
4	27	8	2	10/19/89	40	46	55	62	62	7.416	7.995	8.000
4	27	9	1	10/20/89	48	50	56	68	68	7.483	8.448	8.456
4	27	10	3	10/21/89	50	48	55	65	65	7.416	8.188	8.195
4	27	11	2	10/23/89	51	52	51	66	66	7.141	8.299	8.309
4	27	12	ī	10/24/89	40	39	128	127	127		11.217	
4	27	13	3	10/25/89	40	44	67	72	72	8.185	8.571	8.575
4	27	14	2	10/27/89	30	32	58	48	48	7.616	6.844	6.837
4	27	15	í		32	42	118	120	120		11.056	
-				10/28/89								
4	27	16	6	11/01/89	30	33	122	113	113		10.370	
4	27	17	5	11/02/89	25	36	89	84	84	9.434	9.048	9.045
4	27	18	4	11/03/89	33	35	126	120	120		10.743	-
4	27	19	6	11/04/89	50	57	54	75	75	7.348	8.988	9.003
4	27	20	5	11/06/89	40	47	100	109	1.09	10.000	10.675	10.681
4	27	21	4	11/07/89	45	46	102	109	1.09	10.100	10.678	10.683
4	27	22	6	11/08/89	45	50	104	116	1.16	10.198	11.163	11.171
4	27	23	5	11/09/89	53	60	39	63	64	6.245	8.174	8.191
4	27	24	4	11/11/89	50	50	68	80	80	8.246	9.211	9.219
4	27	25	6	11/12/89	45	47	25	34	34	5.000	5.675	5.681
4	27	26	5	11/13/89	31	38	95	93	93	9.747	9.554	9.552
4	27	27	4	11/14/89	30	34	107	100	100	10.344	9.765	9.760
4	27	28	6		38	38	76	74	74	8.718	8.525	8.523
				11/15/89			98	73	92			
4	27	29	5	11/16/89	34	35				9.899	9.417	9.413
4	27	30	4	11/17/89	32	35	86	60	80	9.274	8.791	8.787
5	1	13	3	10/25/89	40	44	16	24	24	4.000	4.265	4.271
5	1	17	6	11/02/89	25	44	23	31	31	4.796	5.061	5.067
5	2	12	1	10/24/89	40	40	17	1/	17	4.123	4.123	4.123
5	2	23	4	11/09/89	53	60	6	7	8	2.449	2.912	2.947
5	3	15	2	10/28/89	32	40	6	F	6	2.449	2.449	2.449
5	3	29	5	11/16/89	34	35	6	ϵ	6	2.449	2.334	2.325
5	4	13	3	10/25/89	40	44	18	18	18	4.243	4.335	4.342
5	4	17	6	11/02/89	25	30	44	43	43	6.633	6.402	6.385
									4 3			2.261
5	5	1.3	3	10/25/89	40	41	5	5		2.236	2.259	
5	5	17	6	11/02/89	25	34	9	9	8	3.000	2.861	2.851
5	6	15	2	10/28/89	32	38	16	16	16	4.000	3.954	3.950
5	6	29	5	11/16/89	34	35	16	16	16	4.000	3.884	3.876
5	7	13	3	10/25/89	40	42	20	20	20	4.472	4.518	4.522
5	7	17	6	11/02/89	25	33	11	11	10	3.317	3.155	3.143
5	8	12	i	10/24/89	40	42	91	95	95	9.539	9.672	9.675
5	8	23	4	11/09/89	53	54	119	145	146	1.0.909	11.838	11.857
5	9	15	2	10/28/89	32	44	59	64	64	7.681	8.067	8.070
5	9	29	5	11/16/89	34	35	36	30	30	6.000	5.518	5.513
5 5	-		1		40	35	48	44	44	6.928	6.639	6.636
	10	12		10/24/89			17	37	37	4.123	5.666	5.680
5	10	23	4	11/09/89	53	56	1/	31	31	4.123	5.000	2.000

											Corr	rected
					A1				ected	Raw		re Root
Fuel	Vehicle	Dun.	Data	- D-4-		Run	Raw	TWD	Using	Caret	of TWI	Using
****	*****	***	****		Temp	Temp	TWD	RVP Eq	T10 E	q TWD	RVP EC	T10 Eq
5	11	15			* ***	***	***	*****	****	* ****	*****	*****
5	11		2	10/28/89		40	58	58	58	7.616		
5		29	5	11/16/89		35	57	51	51	7.550		
5	12	13	3	10/25/89		41	23	24	24	4.796		
	12	17	6	11/02/89		36	60	55	55	7.746		
5	13	12	1	10/24/89	40	43	10	14	14			
5	13	23	4	11/09/89	53	55	33	51	52	3.162		
5	14	15	2	10/28/89		39	36	35		5.745		
5	14	29	5	11/16/89		35	31	25	35	6.000	,	5.903
5	15	13	3	10/25/89		45	42		25	5.568		
5	15	17	6	11/02/89		44		48	48	6.481		6.967
5	16	12	ī	10/24/89	40		76	81	81	8.718	9.104	9.107
5	16	23	4	11/09/89		40	33	33	33	5.745	5.745	5.745
5	17	13	3		53	56	29	49	49	5.385	6,929	6.942
5	17	17	6	10/25/89	40	42	37	38	38	6.083		6.159
5	18	12		11/02/89	25	37	172	171	170	13.115		
5	18	23	1	10/24/89	40	38	120	117	118		10.852	10.871
5	19		4	11/09/89	53	53	109	127	124	10.440	11.107	10.071
5		15	2	10/28/89	32	42	51	52	52	7.141	7.203	
5	19	29	5	11/16/89	34	36	67	65	65	8.185		7.218
	20	13	3	10/25/89	40	42	36	37	37	6.000	8.062	8.033
5	20	17	6	11/02/89	25	40	84	84	84		6.062	6.076
5	21	15	2	10/28/89	32	42	38	39	39	9.165	9.165	9.165
5	21	29	5	11/16/89	34	35	40	38		6.164	6.226	6.241
5	22	12	1	10/24/89	40	37	30	29	37	6.325	6.170	6.134
5	22	23	4	11/09/89	53	54	15	-	28	5.477	5.384	5.363
5	23	15	2	10/28/89	32	43		21	22	3.873	4.306	4.406
5	23	29	5	11/16/89	34		40	41	42	6.325	6.417	6.439
5	24	12	ĭ	10/24/00		35	45	43	42	6.708	6.554	6.518
5	24	23	4	10/24/89	40		148	144	145	12.166		12.041
-	••	20	*	11/09/89	53	55	116	136	133	10.770	11.540	11.393
6	1	2	_							-		
ě			3	10/16/89	35	41	29	29	29	5.385	5.429	5.428
6		18	6	11/03/89	33	36	1	-1	-1	1.000	0.826	
6	2	3	1	10/13/89	48	48	30	29	29	5.477	5.351	0.828
	_	21	4	11/07/89	45	46	11	10	10	3.317		5.360
6		12	2	10/24/89	40	39	7	7	7		3.222	3.228
6		30	5	11/17/89	32	39	6	6	6	2.646	2.662	2.660
6	4	2	3	10/12/89	50	51	26	25		2.449	2.465	2.464
6	4	18	6	11/03/89	33	34	15		25	5.099	4.925	4.937
6	5	2	3	10/12/89	50	50	16	16	16	3.873	3.968	3.961
6	5 ;	18	6	11/03/89	-			15	15	4.000	3.842	3.853
6		12			33	35	6	7	7	2.449	2.528	2.523
6	- •	30	5	10/24/89	40	38	8	8	8	2.828	2.860	2.858
6	7	2	_	11/17/89	32	40	10	10	10	3.162	3.162	3.162
6		18		10/12/89		51	42	41	41	6.481	6.307	6.319
6				11/03/89	33	35	0	1	1	0.000	0.079	0.074
6	8	3		10/23/89	48	51	77	82	82	8.775	9.252	
		21	4	11/07/89	45	47 1		110		10.344 1	EJE	9.247
6		12	2	10/24/89		37	37	35	35	6.083		
6		30	5	11/17/89		35	79	76	76			5.921
6	10	3		10/13/89			17	23	23	8.888		8.619
6		21	_	11/07/89			22	24		4.123		4.662
6	11 1	.2		10/24/89			22 37		24	4.690		4.906
6		0	_					35	35	6.083		5.921
			-	/ 41/03	J4 .	39	60	59	59	7.746	7.694	7.692

											Corr	ected	
									ected	Raw		e Root	
					Soak		Raw		Jsing	Sqrt	of TWD		
	Vehicle	Run	Rater	Date	Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	T10 Eq	
****	*****	***	****	******	***	***	***	*****	*****	*****		*****	
6	12	2	3	10/12/89	50	50	28	34	34	5.292	5.810	5.831	
6	12	18	6	11/03/89	33	35	16	13	13	4.000	3.741		
6	13	3	1	10/13/89	48	49	25	30	30	5.000	5.466		
6	13	21	4	11/07/89	45	45	47	50	50	6.856	7.115		
6	14	12	2	10/24/89	40	37	18	16	16	4.243	4.087		
6	14	30	5	11/17/89	32	36	44	42	42	6.633			
6	15	2	3								6.426	6.418	
				10/12/89	50	52	46	53	53	6.782	7.404	7.429	
6	15	18	6	11/03/89	33	35	104	101	101	10.198	9.939	9.928	
6	16	3.	1	10/13/89	48	48	10	1.5	15	3.162	3.577	3.594	
6	16	21	4	11/07/89	45	44	33	35	35	5.745	5.952	5.960	
6	17	2	3	10/12/89	50	51	59	54	55	7.681	7.456	7.482	
6	17	18	6	11/03/89	33	35	110	112	112	10.488	10.591	10.579	
6	18	3	1	10/13/89	48	47	41	51	51	6.403	6.820	6.817	
6	18	21	4	11/07/89	45	47	102	112	112	10.100	10.516		
6	19	12	2	10/24/89	40	40	36	36	36	6.000	6.000	6.000	
6	19	30	5	11/17/85	32	40	38	38	38	6.164	6.164	6.164	
6	20	2	3	10/12/89	50	52	30	25	25	5.477	5.231	5.260	
6	20	18	6	11/03/89	33	36	33	35	35	5.745	5.827		
6	21	12	2	* . * .				22	22			5.817	
6	21		5	10/24/89	40	43	23			4.796	4.734	4.741	
		30		11/17/89	32	35	38	40	40	6.164	6.267	6.255	
6	22	3	1	10/13/89	48	46	11	8	9	3.317	3.194	3.208	
6	22	21	4	11/07/89	45	46	5	2	3	2.236	2.113	2.127	
6	23	12	2	10/24/89	40	42	64	63	63	8.000	7.959	7.964	
6	23	30	5	11/17/89	32	35	66	68	68	8.124	8.227	8.215	
6	24	3	1	10/13/89	48	48	52	64	64	7.211	7. <i>€</i> 87	7.684	
6	24	21	4	11/07/89	45	46	112	121	121	10.583	10.940	10.938	
7	1	15	3	10/28/89	32	38	22	21	21	4.690	4.604	4.605	
7	1	22	6	11/08/89	45	50	0	5	5	0.000	0.434	0.429	
7	2	13	1	10/25/89	40	44	17	17	17	4.123	4.060	4.064	
7	2	17	4	11/02/89	25	37	31	31	31	5.568	5.615	5.612	
7	3	ī	2	10/11/89	38	40	12	12	12	3.464	3.464	3.464	
7	3	19	5	11/04/89	50	55	5	3	3	2.236	1.999	2.015	
ź	4	15	3		7.7	40	24	24	24				
7	4		3 6	10/28/89	32					4.899	4.899	4.899	
7	5	22		11/08/89	45	49	28	27	27	5.292	5.149	5.159	
		15	3	10/28/89	32	39	4	4	4	2.000	2.016	2.015	
7	5	22	6	11/08/89	45	50	3	2	2	1.732	1.574	1.585	
7	6	1	2	10/30/89	30	32	10	11	11	3.162	3.289	3.280	
7	6	19	5	11/04/89	50	54	7	5	5	2.646	2.425	2.440	
7	7	15	3	10/28/89	32	42	6	6	6	2.449	2.418	2.420	
7	7	22	6	11/08/89	45	49	2	1	1	1.414	1.272	1.282	
7	8	13	1	10/25/89	40	41	57	57	57	7.550	7.593	7.593	
7	8	17	4	11/02/89	25	33	192	189	189	13.856	13.553	13.556	
7	9	1	2	10/11/89	38	40	43	43	43	6.557	6.557	6.557	
7	9	19	5	11/04/89	50	56	30	39	40	5.477	6.307	6.340	
7	10	13	ĭ	10/25/89	40	42	23	24	24	4.796	4.899	4.904	
7	10	17	4		25	34	31	28	27	5.568	5.257	5.244	
7	11			11/02/89			-						
-		1	2	10/11/89	38	40	45	45	45	6.708	6.708	6.708	
7	11	19	5	11/04/89	50	55	30	39	39	5.477	6.255	6.286	
					22	43	3 6	17	17	3.873	4.028	4 026	
7	12 12	15 22	3 6.	10/28/89 11/08/89	32 45	49	15 8	17 13	17 13	2.828	3.295	4.035 3.314	

				•	vam at	IU AQ	juste	a TWD					
											Corr	ected	
					C1		_		ected	Raw		e Root	
Fuel	Vehic]	e Run	Date	w naha		dun	Raw		Using	Sgrt	of TWD	Ileina	
***	****	* ***	****		Temp	Temp	TWD	RVP Eq	T10 E	TWD	RVP For	T10 Eq	
7	13	13				****	***	*****	****	*****	*****	*****	
7	13	17	1 4	10/25/89		44	24	26	26	4.899		5.115	
7	14	ĩ		11/02/89		44	46	48	48	6.782			
7	14	19	2	10/11/89	38	43	24	26	26	4.899		6.998	
7	15	15	5	11/04/89	50	55	28	37	37	5.292		5.061	
7	15	_	3	10/28/89		40	58	58	58	7.616		6.100	
7	16	22	6	11/08/89		50	3	9	9	1.732		7.616	
7		13	1	10/25/89		44	37	39	39	6.083	~	2.271	
7	16	17	4	11/02/89		44	43	45	45	6.557	6.290	6.298	
7	17	15	3	10/28/89		42	40	39	39		6.765	6.773	
	17	22	6	11/08/89	45	49	64	60	60	6.325	6.284	6.288	
7	18	13	1	10/25/89	40	42	73	76	76	8.000	7.815	7.837	
7	18	17	4	11/02/89	25	40	101	101		8.544	8.663	8.662	
7	19	1	2	10/11/89	38	41	34	34	101	10.050		10.050	
7	19	19	5	11/04/89	50	54	59	53	34	5.831	5.810	5.813	
7	20	15	3	10/28/89	32	44	36		53	7.681	7.394	7.427	
7	20	22	6	11/08/89	45	50	9	34	34	6.000	5.918	5.927	
7	21	1	2	10/11/89	38	45	16	5	5	3.000	2.795	2.819	
7	21	19	5	11/04/89	50	56	34	14	14	4.000	3.897	3.909	3
7	22	13	1	10/25/89	40	41		27	27	5.831	5.503	5.541	
7	22	17	4	11/02/89	25		27	27	27	5.196	5.176	5.178	i
7	23	1	2	10/11/89	38	36	6	8	8	2.449	2.531	2.522	į
7	23	19	5	11/04/89		40	46	46	46	6.782	6.782	5.782	-
7	24	13	ì	10/30/89	50	55	75	68	69	8.660	8.353	8.388	į
7	24	17	4		30	32	182	170	170	13.491	13.015	3.018	1
			•	11/02/89	25	30	131	116	116	11.446	10.850	0 854	1
8	1	7	3	10/10/00						•			1
8	ī	20	6	10/18/89	40	45	8	10	10	2.828	3.045	3.043	{
8	2	8	1	11/06/89	40	48	1	5	5	1.000	1.347	1.343	i
8	2	28	4	10/19/89	40	46	22	21	21	4.690	4.596	4.602	1
8	3	14		11/15/89	38	38	31	31	31	5.568	5.599		Į
8	3	16	2	10/27/89	30	34	8	9	9	2.828	-	5.597	1
8	4		5	11/01/89	30	36	5	5	5	2.236		2.917	ş
8	4	7	3	10/18/89	40	40	31	31	31	5.568		2.295	i
8		20	6	11/06/89	40	43	35	35	35	5.916		5.568	٠
8	5	7	3	10/18/89	40	40	14	14	14			5.872	
	5	20	6	11/06/89	40	47	14	13	13	3.742		3.742	1
8	6	14	2	10/27/89	30	32	9	10	10	3.742		3.639	į
8	6	16	5	11/01/89	30	33	30	31		3.000		3.118	į
8	7	7	3	10/18/89	40	40	15	15	31	5.477		5.580	,
8	7	20	6	11/06/89	40	46	9	8	15	3.873		3.873	í
8	8	8	1	10/19/89	40	46	63	66	8		2.905	2.912	ı
8	8	28	4	11/15/89	38				66			3.195	
8	9	14	2	10/27/89	30	33				l2.923 1	2.879 12	088.	
8	9	16	_	11/01/89	2.0		62	58	58	7.874		7.497	
8	10	8	_	10/19/89		36	23	21	21		4.589 4	.580	f
8	10	28				48	28	33	33	5.292		.723	ļ
8	11	14	_	11/15/89		39	66	65	65	8.124		.070	ĺ
8	īī	16		10/27/89			69	65	65		_ :::	.929	
8	12	7	_	11/01/89			29	26	26			.116	
8		2Ó		10/18/89			22	23	23			.744	į
8	13	20 8					10	14	2			.540	
8		28					29	32		_ : : : : : : :		.709	
•		20	4 :	11/15/89	38 ;	38	69	68		'			ĺ
								-		/	,,eus 8	.199	į

				R	aw and	i Adj	uste	d TWD						
	Corrected Corrected Raw Square Root Soak Run Raw. <u>TWD Using</u> Sqrt of TWD Using													
										Raw	Squar	e Root		
m.:		_						TWD U	Using	Sgrt	of TWD	Using		
	venicle	Run			Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	T10 Eq		
****	*****		****	*****	***	***	***	****	*****	*****	*****	*****		
8	14	14	2	10/27/89	30	34	34	31	30	5.831	5.520	5.507		
8	14	16	5	11/01/89	30	34	36	33	32	6.000	5.689	5.677		
8	15	7	3	10/18/89	40	42	52	53	53	7.211	7.315			
8	15	20	6	11/06/89	40	46	84	87	88	9.165	9.476			
8	16	8	1	10/19/89	40	47	54	58	58	7.348				
8	16	28	4	11/15/89	38	37	31	29	29	5.568	5.412			
8	17	7	3	10/18/89	40	42	46	45	45	6.782	6.741			
8	17	20	6	11/06/89	40	44	74	72	72	8.602	3.520			
8	18	8	1	10/19/89	40	46	130	139	139	11,402	11.759			
8	18	28	4	11/15/89.	38	37	105	101	101	10.247	10.068			
8	19	14	2	10/27/89	30	32	61	65	64	7.810	7.974	7.955		
8	19	16	5	11/01/89	30	34	35	38	37	5.916	6.039	6.025		
8	20	7	3.	10/18/89	40	40	51	51	51	7.141	7.141	7.141		
8	20	20	6	11/06/89	40	48	40	36	37	6.325	6.161	6.180		
8	21	14	2	10/27/89	30	41	36	36	36	6.000	5.979	5.982		
8	21	16	5	11/01/89	30	33	46	49	49	6.782	6.926	6.909		
8	22	8	1	10/19/89	40	47	27	24	24	5.196	5.053	5.069		
8	22	28	4	11/15/89	38	37	43	44	44	6.557	6.619	6.612		
8	23	14	2	10/27/89	30	39	71	71	71	8.426	8.447	8.444		
8	23	16	5	11/01/89	30	34	37	40	39	6.083		6.192		
8	24	8	1	10/19/89	40	46	122	131	131	_	11.402			
8	24	28	4	11/15/89	38	39	133	132	132		11.473			
				• •	_						11.4/3	11.4/3		
9	1	11	3	10/23/89	51	52	18	24	24	4.243	4.763	4.757		
9	1	29	6	11/16/89	34	36	2	Ö	Ţ,	1.414	1.241	1.243		
9	2	6	1	10/17/89	35	40	10	10	10	3.162	3.162	3.162		
9	2	24	4	11/11/89	50	53	33	31	32	5.745	5.539	5.553		
9	3	9	2	10/20/89	48	47	14	13	13	3.742	3.631	3.639		
9	3	23	5	11/09/89	53	54	6	4	4	2.449	2.228	2.244		
9	4	11	3	10/23/89	51	52	24	23	23	4.899	4.709	4.722		
9	4	29	6	11/16/89	34	35	9	10	10	3.000	3.079	3.074		
9	5	11	3	10/23/89	51	52	16	15	15	4.000	3.810	3.823		
9	5	29	6	11/16/89	34	35	13	14	14	3.606	3.685	3.679		
9	6	9	2	10/20/89	48	49	18	17	17	4.243	4.100			
9	6	23	5	11/09/89	53	53	12	10	ii	3.464	3.259	4.110		
9	7	11	3	10/23/89	51	52	36	35	35	6.000	5.810	3.273		
9		29	-	11/16/89	34	35	48	49	49	6.928	7.007	5.823 7.002		
9	8	6		10/17/89	35	40	87	87	87	9.327				
9		24		11/11/89	50		155	160		12.450	9.327	9.327		
9	9	9		10/20/89	48	47	49	53	53		12.884	12.879		
9		23		11/09/89	53	56	30	39	40	7.000	7.363	7.377		
ğ	10	6		10/17/89	35	40	78	78	78	5.477	6.307	6.340		
9		24		11/11/89	50	51	57	63		8.832	8.832	8.832		
9	ii	9		10/20/89	48	48	67	72	64 72	7.550	8.120	8.143		
9		23		11/09/89	53	40 55	63	72 72	72	8.185	8.600	8.617		
á		23 11			53 51				72	7.937	8.715	8.746		
9		29		10/23/89		51	15	21	22	3.873	4.443	4.466		
ģ	13	6		11/16/89	34	35	52	49	49	7.211	6.952	6.942		
9				10/17/89	35	41	47	48	48	6.856	6.907	6.910		
9	13	24 9		11/11/89	50	50	51	57	57	7.141	7.660	7.681		
9				10/20/89	48	48	54	59	59	7.348	7.763	7.780		
7	14	23	5	11/09/89	53	55	60	69	69	7.746	8.523	8.555		

												Corr	ected
									Corre	cted	Raw		
						Soak	Run	Raw	TWD		Sgrt	of mar	e Root
	Fuel	Vehicle	Run	Rater	Date				RVP Eq	TIO FO	TWD		Using
	***	*****	***	****	*****	****	****	***	*****		*****		T10 Eq
	9	15	11	3	10/23/89	51	51	110	116	117			
	9	15	29	6	11/16/89	34	35	41	38	38	6.403		11.081
	9	16	6.	ĭ	10/17/89	35	40	.57	57	57			
	9	16	24	ã	11/11/89	50	51	42	48		7.550		
	ģ	17	11	3	10/23/89			_		49	6.481	7.051	
	9	17	29	6		51	52	61	56	56	7.810	7.564	
	ģ	18	6	1	11/16/89	34	35	90	92	92	9.487	9.589	
	9	18	-		10/17/89	35	42	81	84	84	9.000	9.119	
	9	19	24	4	11/11/89	50	49	145	158	158			12.574
			9	2	10/20/89	48	49	90	86	86	9.487	9.302	
	9	19	23	5	11/09/89	53	55	129	122	123			11.086
	9	20	11	3	10/23/89	51	51	43	38	39	6.557	6.332	6.358
	9	20	29	6	11/16/89	34	35	47	49	49	6.856	6.958	6.946
	9	21	9	2	10/20/89	48	50	49	45	45	7.000	6.795	6.819
	9	21	23	5	11/09/89	53	54	80	74	74	8.944	8.657	8.690
1	9	22	6	1	10/17/89	35	41	35	35	35	5.916	5.896	5.898
	9	22	24	4	11/11/89	50	49	19	15	15	4.359	4.174	4.196
	9	23	9	2	10/20/89	48	47	99	96	96	9.950	9.806	9.823
	9	23	23	5	11/09/89	53	55	68	61	62	8.246	7.939	7.974
	9	24	6	1	10/17/89	35	40	153	153	153	12.369	12.369	12.369
	9	24	24	4	11/11/89	50	50	124	139	139	11.136	11.731	11.727
		_											
	10	1	4	3	10/14/89	40	45	23	25	25	4.796	5.013	5.010
	10	1	25	6	11/12/89	45	46	0	3	3	0.000	0.260	0.257
	10	2	10	1	10/21/89	50	48	23	22	22	4.796	4.669	4.678
	10	2	26	4	11/13/89	31	37	14	14	14	3.742	3.789	3.786
	10	3	5	2	10/16/89	40	40	10	10	10	3.162	3.162	3.162
	10	3	27	5	11/14/89	30	32	5	6	6	2.236	2.362	2.354
	10	4	4	3	10/14/89	40	48	4	3	3	2.000	1.874	1.882
	10	4	25	6	11/12/89	45	45	3	2	2	1.732	1.653	1.659
	10	5	4	3	10/14/89	40	43	17	17	17	4.123	4.076	4.079
	10	5	25	6	11/12/89	45	45	9	8	8	3.000	2.921	2.926
	10	6	5		10/15/89	40	40	25	25	25	5.000	5.000	5.000
	10	6	27		11/14/89	30	34	9	10	10	3.000	3.095	3.088
	10	7	4		10/14/89	40	45	22	21	21	4.690	4.611	4.617
	10	7	25		11/12/89	45	45	-0	-1	-1		-0.079	-0.074
	10	8	10		10/21/89	50	48	111	115		10.536	10.883	
	10		26		11/13/89	31	38	75	74	74	8.660	8.573	10.879
	10	ğ	5	-	10/16/89	40	40	49	49	49	7.000	7.000	8.574
	10		27		11/14/89	30	37	58	56	56	7.616		7.000
	10	_	10		10/21/89	50	48	11	16			7.460	7.454
	10		26		11/13/89	31	33	51	47	16 47	3.317	3.731	3.748
	10	11	5								7.141	6.779	6.764
	10		27		10/16/89	40	40	44	44	44	6.633	6.633	6.633
	10	12	4		11/14/89	30	36	24	22	22	4.899	4.692	4.683
	10		25		10/14/89	40	42	12	13	13	3.464	3.568	3.572
	10		25 10		11/12/89	45	45	13	16	16	3.606	3.865	3.875
	10				10/21/89	50	49	24	29	29	4.899	5.365	5.384
	10		26		11/13/89	31	35	43	40	40	6.557	6.298	6.288
	-	14	5		10/16/89	40	40	24	24	24	4.899	4.899	4.899
	10		27		11/14/89	30	32	19	14	14	4.359	3.944	3.928
	10	15	4		10/14/89	40	42	36	37	37	6.000	6.104	6.108
	10	15	25	6	11/12/89	45	45	30	33	33	5.477	5.736	5.747

Corrected

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								Corre	ected	Raw	Square		
					Soak	Run	Raw	TWD I	Jsing	Sgrt	of TWD	Using	,
m 1	**	T	D-4	Data				RVP Eq		TWD	RVP Eq	T10 Ea	4
	Vehicle			Date				KVF EQ	*****		*****	*****	
***	*****	***	****	****	****	****							
10	16	10	1	10/21/89	50	48	36	41	41	6.000	6.415	6.431	
10	16	26	4	11/13/89	31	35	59	56	56	7.681	7.422	7.412	
		4	3	10/14/89	40	42	36	35	35	6.000	5.959	5.964	
10	17			• • • •							5.939	5.956	
10	17	25	6	11/12/89	45	47	37	34	34	6.083			
10	18	10	1	10/21/89	50	49	75	88	88	8.660	9.196	9.193	
10	18	26	4	11/13/89	31	38	140	137	137	11.832	11.713	11.714	
		_	2	10/16/89	40	40	42	42	42	6.481	6.481	6.481	
10	19	5							53	7.000	7.184	7.163	
10	19	27	5	11/14/89	30	31	49	53					
10	20	4	3	10/14/89	40	41	35	35	35	5.916	5.896	5.898	
10	20	25	6	11/12/89	45	47	11	8	8	3.317	3.173	3.190	
		5	2	10/16/89	40	42	38	37	37	6.164	6.123	6.128	
10	21								38	5.916	6.060	6.043	
10	21	27	5	11/14/89	30	33	35	38					
10	22	10	1	10/21/89	50	48	14	10	11	3.742	3.578	3.597	
10	22	26	4	11/13/89	31	34	12	15	14	3.464	3.587	3.573	
	23	5	2	10/16/89	40	40	53	53	53	7.280	7.280	7.280	1
10							54	57	57	7.348	7.492	7.475	
10	23	27	5	11/14/89	30	33							
10	24	10	1	10/21/89	50	50	97	112	112	9.849		10.440	
10	24	26	4	11/13/89	31	33	119	109	109	10.909	10.492	10.495	
2.0			-	,,									
	•	-	3	10/15/00	40	40	22	22	22	4.690	4.690	4.690	
11	1	5		10/15/89									
11	1	27	6	11/14/89	30	36	0	-9	-8		-0.518		
11	2	11	1	10/23/89	51	52	9	19	19	3.000	4.217	4.249	
11	2	22	4	11/08/89	45	50	17	25	25	4.123	5.137	5.16	
					40	46	16	21	21	4.000	4.608	4.625	
11	3	8	2	10/19/89									
11	3	21	5	11/07/89		47	18	24	24	4.243	4.952	4.971	
11	4	5	3	10/16/89	35	40	8	8	8	2.828	2.828	2.828	
11	4	27	6	11/14/89	30	31	30	23	22	5.477	4.565	4.540	
					35	42	4	6	6	2.000	2.203	2.208	
11	5	5	3	10/16/89									
11	5	27	6	11/14/89	30	32	4	-3	-3	2.000	1.189	1.167	
11	6	8	2	10/19/89	40	47	7	13	13	2.646	3.356	3.374	
11	6	21	5	11/07/89	45	46	13	18	18	3.606	4.214	4.230	
						40	12	12	12	3.464	3.464	3.464	
11	7	5	3	10/16/89									
11	7	27	6	11/14/89		31	0		-8	0.000			
11	8	11	1	10/23/89	51	51	47	71	70	6.856			
11	8	22	4	11/08/89	45	49	65	84	84	8.062	9.228	9.190	
			2			46	31		41	5.568	6.133	6.143	
11	9	8		10/19/89			47		57	6.856			
11	9	21	5	11/07/89		46							
11	10	11	1	10/23/89	51	51	17	35	35	4.123			
11	10	22	4	11/08/89	45	50	16	32	33	4.000	4.942	4.959	
			2			47	39		51	6.245	6.905	6.916	
11	11	8		10/19/89					49	6.481			
11	11	21	5	11/07/89		44	42						
11	12	5	3	10/16/89	35	40	10	10	10	3.162			
11	12	27	6	11/14/89	30	32	8	-5	-5	2.828	2.074	2.061	
						52	26		46	5.099	6.230	6.250	
11	13	1.1	1	10/23/89					58	6.557			
11	13	22	4	11/08/89		49	43						
11	14	8	2	10/19/89	40	48	16		29	4.000			
11	14	21	5	11/07/89		46	46	56	56	6.782	7.348	7.358	
		5	3			40	30		30	5.477	5.477	5.477	
11	15			10/16/89			0		-12	0.000		-0.671	
11	15	27	6	11/14/89		33							
11	16	11	1	10/23/89	51	52	29		49	5.385			
11	16	22	4	11/08/89		50	34	50	51	5.831	6.773	6.790	
			•	,,									

								_				ected
						_			ected	Raw	Squar	e Root
7744 m 7	***** 1 - 2 .	_			Soak		Raw	TWD_I	Jsing	Sgrt	of TWD	Using
ruei	Vehicle	Run			Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	
	*****		****	******	****	***	***	*****	*****			
11	17	5	3	10/16/89	35	40	50	50	50	7.071		
11	17	27	6	11/14/89	30	37	88	85	84	9.381		
11	18	11	1	10/23/89	51	52	104	134	132			
11	18	22	4	11/08/89	45	49				10.198		11.352
11	19	8	2				95	118	116	9.747		
11	19	21	5	10/19/89	40	46	23	30	30	4.796		5.320
11				11/07/89	45	46	58	65	65	7.616	8.134	8.140
	20	5	3	10/16/89	35	40	28	28	28	5.292	5.292	5.292
11	20	27	6	11/14/89	30	34	21	14	14	4.583	4.064	4.058
11	21	8	2	10/19/89	40	46	49	56	56	7.000	7.519	7.525
11	21	21	5	11/07/89	45	45	84	90	90	9.165	9.597	9.602
11	22	11	1	10/23/89	51	52	10	24	24	3.162	4.200	4.212
11	22	22	4	11/08/89	45	50	17	29	29	4.123		
11	23	8	2	10/19/89	40	46	58	65	65		4.988	4.998
11	23	21	5	11/07/89	45	47	77			7.616	8.134	8.140
11	24	11	ĭ					85	85	8.775	9.380	9.387
11	24	22		10/23/89	51	51	144	172	170	12.000	13.130	13.057
11	24	22	4	11/08/89	45	50	146	171	170	12.083	13.110	13.044
	_	_	_									
12	1	1	3	10/30/89	30	32	38	21	21	6.164	5.128	5.162
12	1	19	6	11/04/89	50	56	1	36	35	1.000	3.072	3.005
12	2	4	1	10/14/89	40	42	28	30	30	5.292	5.494	5.500
12	2	18	4	11/03/89	33	35	13	9	9	3.606	3.099	
12	3	6	2	10/17/89	35	40	20	20	20			3.085
12	3	24	5	11/11/89	50	49	18	25	26	4.472	4.472	4.472
12	4	ī	3	10/11/89	38	41				4.243	5.155	5.180
12	4	19	6		50		29	30	30	5.385	5.487	5.489
12	5	1		11/04/89		55	4	16	17	2.000	3.521	3.561
12			3	10/11/89	38	40	26	26	26	5.099	5.099	5.099
	5	19	6	11/04/89	50	55	12	24	25	3.464	4.985	5.026
12	6	6	2	10/17/89	35	40	20	20	20	4.472	4.472	4.472
12	6	24	5	11/11/89	50	49	7	14	15	2.646	3.558	3.583
12	7	1	3	10/11/89	38	40	28	28	28	5.292	5.292	5.292
12	7	19	6	11/04/89	50	54	0	11	12	0.000	1.420	1.457
12	8	4	1	10/14/89	40	43	104	110				
12	8	18	4	11/03/89	33		201	188			10.587	
12	9	6	ž	10/17/89	35	41	59			14.177	13.400	13.426
12	9	24	5	11/11/89	50	50		61	61	7.681	7.775	7.777
12	10	4	1			-	50	66	67	7.071	8.014	8.030
12				10/14/89	40	45	31	39	39	5.568	6.039	6.047
		18	4	11/03/89	33	37	45	40	40	6.708	6.425	6.420
12	11	_6	2	10/17/89	35	41	46	48	48	6.782	6.877	6.878
12		24	5	11/11/89	50	50	47	63	64	6.856	7.798	7.815
12	12	1	3	10/11/89	38	40	31	31	31	5.568	5.568	5.568
12	12	19	6	11/04/89	50	55	18	42	43	4.243	5.656	5.681
12	13	4	1	10/14/89	40	47	23	34	35	4.796		
12		18	4	11/03/89	33	36	54				5.456	5.467
12	14	6	2					48	47	7.348	6.971	6.965
12		24	5	10/17/89	35	40	36	36	36	6.000	6.000	6.000
12				11/11/89	50	51	60	78	78	7.746	8.783	8.801
	15	1	3	10/11/89	38	45	86	94	94	9.274	9.745	9.753
12		19		11/04/89	50	55	32	56	57	5.657	7.071	7.096
12	16	4		10/14/89	40	42	61	64	64	7.810	7.999	8.002
12	16	18	4	11/03/89	33	36	68	62	61	8.246	7.869	7.863
12	17	1		10/11/89	38	43	88	91	92	9.381	9.640	9.643
12		19		11/04/89	50	55	72	89	90	8.485	9.782	
	'		-	,,		-	16	J.	20	0.400	9.102	9.797

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								Corre	ected	Raw	Square	Root	ì
					Soak	Run	Raw	TWD_t	Jsing	Sgrt	of TWD	Using	ş
Fuel	Vehicle	Run	Rater	Date	Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	T10 Eq	2
***	*****	***	****	*****	****	***	***	*****	*****	*****	*****	*****	· ·
12	18	4	1	10/14/89	40	48	65	85	84	8.062	8.884	8.831	į
12	18	18	4	11/03/89	33	35	96	83	84	9.798	9.284	9.317	ļ
12	19	6	2	10/17/89	35	42	59	61	61	7.681	7.854	7.856	į
12	19	24	5	11/11/89	50	53	83	98	98	9.110	10.234	10.247	1
12	20	1	3	10/11/89	38	40	62	62	62	7.874	7.874	7.874	1
12	20	19	6	11/04/89	50	56	8	27	27	2.828	4.211	4.227	
12	21	6	2	10/17/89	35	40	58	58	58	7.616	7.616	7.616	,
12	21	24	5	11/11/89	50	50	45	57	57	6.708	7.573	7.583	4
12	22	4	ĭ	10/14/89	40	41	40	41	41	6.325	6.411	6.412	1
12	22	18	4	11/03/89	33	35	28	22	22	5.292	4.859	4.854	1
12	23	-6	2	10/17/89	35	40	88	88	88	9.381	9.381	9.381	1
12	23	24	5	11/11/89	50	50	76	88	88	8.718	9.582	9.592	i
12	24	4	ĭ	10/14/89	40	41	83	86	85	9.110	9.213	9.207	į.
	24	18	4		33	34	189	174	175	13.748	13.132		į
12	24	19	4	11/03/89	33	34	109	1/4	1/5	13.740	13.132	13.1/1	
3.2	•	14	3	10/27/00	30	39	48	46	46	6.928	6.799	6.803	
13	1	30	6	10/27/89	32	39	0	-2	-2				į
13	1		-	11/17/89				_	-		-0.129		ì
13	2	7	1	10/18/89	40	40	24	24	24	4.899	4.899	4.899	ì
13	2	29	4	11/16/89	34	35	26	22	22	5.099	4.592	4.579	3
13	3	10	2	10/21/89	50	48	6	13	13	2.449	3.261	3.282	1
13	3	28	5	11/15/89	38	37	29	27	26	5.385	5.081	5.073	į
13	4	14	3	10/27/89	30	33	136	130	130	11.662		10.933	1
13	4	30	6	11/17/89	32	35	33	29	29	5.745	5.238	5.224	ŧ,
13	5	14	3	10/27/89	30	34	16	11	11	4.000	3.392	3.375	,
13	5	30	6	11/17/89	32	38	21	19	19	4.583	4.380	4.374	}
13	6	10	2	10/21/89	50	49	13	20	21	3.606	4.518	4.542	1
13	6	28	5	11/15/89	38	38	72	70	70	8.485	8.282	8.277	2
13	7	14	3	10/27/89	30	32	52	45	45	7.211	6.400	6.378	ļ
13	7	30	6	11/17/89	32	35	8	4	4	2.828	2.321	2.308	}
13	8	7	ĭ	10/18/89	40	40	170	170	170	13.038		13.038	;
13	8	29	4	11/16/89	34	35	189	178	179		13.100		'
13	9	10	2	10/21/89	50	50	44	60	61	6.633	7.576	7.592	
13	9	28	5		38	38	89	86	86	9.434	9.245	9.242	
				11/15/89						10.909			
13	10	7	1	10/18/89	40	40	119	119	119				
13	10	29	4	11/16/89	34	36	118	112	111	10.863			
13	11	10	2	10/21/89	50	48	49	62	62	7.000	7.754	7.767	1
13	11	28	5	11/15/89	38	39	45	43	43	6.708	6.614	6.612	į
13	12	14	3	10/27/89	30	42	39	42	42	6.245	6.433	6.437	.'
13	12	30	6	11/17/89	32	40	19	19	19	4.359	4.359	4.359	'1
13	13	7	1	10/18/89	40	44	30	36	37	5.477	5.854	5.861	1
13	13	29	4	11/16/89	34	35	54	46	46	7.348	6.877	6.869	•
13	14	10	2	10/21/89	50	48	34	47	47	5.831	6.585	6.598	ì
13	14	28	5	11/15/89	38	37	77	72	72	8.775	8.492	8.487	- 1
13	15	14	3	10/27/89	30	34	148	138	138	12.166		11.590	1
13	15	30	6	11/17/89	32	35	70	62	62	8.367	7.895	7.887	1
13	16	7	ĭ	10/18/89	40	40	86	86	86	9.274	9.274	9.274	1
13	16	29	4	11/16/89	34	35	55	47	47	7.416	6.945	6.937	1
	17	14	3		30	41	114	115	115	10.677	10.764	10.765	
13				10/27/89					81	9.000	9.000	9.000	
13	17	30	6	11/17/89	32	40	81	81	-				Ī
13	18	7	1	10/18/89	40	42	173	178	178	13.153	13.358	13.345	ŧ.
13	18	29	4	11/16/89	34	35	124	111	112	11.136	10.622	10.655	1
													1
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									0			Corr	rected	
						Conte				ected	Raw	Squar	e Root	3
	Fuel	Vehicle	e Run	Dato		Soak		Raw	TWD	Using	_ Sqrt	of TWE	Using	-
	****	****	* ***	****		remp	Temp			T10 E	a Twd	RVP Eq	T10 Eq	
	13	19					***	***	****	****	* ****	****	*****	
			10	2	10/21/89	50	49	91	101	102	9.539			•
	13	19	28	5	11/15/89	38	37	88	85	84				1
	13	20	14	3	10/27/89	30	32	87	78		9.381			1
	13	20	30	6	11/17/89	32	36			78	9.327		8.628	
	13	21	10	2			-	88	83	83	9.381	9.035	9.031	,
	13	21	28	5	10/21/89	50	48	48	57	57	6.928	7.620		3
	13	22	7		11/15/89	38	37	81	78	77	9.000			- 1
	13			1	10/18/89	40	41	50	51	51	7.071			- 1
		22	29	4	11/16/89	34	35	33	27	27				- [
	13	23	10	2	10/21/89	50	50	88	100		5.745		5.307	Í
	13	23	28	5	11/15/89	38	39			100		10.245	10.255	1
	13	24	7	1	10/18/89	40		59	58	58	7.681		7.594	1
	13	24	29	4			42	207	212	212	14.387	14.593	14.580	i
		~ .	23	*	11/16/89	34	35	208	195	196	14.422	13.909	13.942	- [
	14	1	_	_									13.372	- 1
	14		9	3	10/20/89	48	48	21	38	38	4.583	5.619		
		1	16	6	11/01/89	30	34	15	2	2			5.585	
	14	2	15	1	10/28/89	32	42	36	38		3.873	3.096	3.121	
	14	2	25	4	11/12/89	45	47			38	6.000	6.203	6.208	
	14	3	3	2	10/13/89			51	57	57	7.141	7.851	7.870	
	14	3	17	5		48	46	6	11	11	2.449	3.058	3.074	
	14	4	9		11/02/89	25	44	50	53	53	7.071	7.477	7.487	
	14	4		3	10/20/89	48	47	35	41	41	5.916	6.626		
	-		16	6	11/01/89	30	34	80	75	75	8.944		6.645	
	14	5	9	3	10/20/89	48	48	23	30			8.336	8.320	
	14	5	16	6	11/01/89	30	33	15		30	4.796	5.607	5.629	
	14	6	3	ż	10/13/89	48			9	9	3.873	3.163	3.144	
	14	6	17	5	11/02/09		51	25	34	34	5.000	6.115	6.145	
	14	7	9		11/02/89	25	33	74	68	68	8.602	7.893	7.874	
	14	7		3	10/20/89	48	47	72	78	78	8.485	9.195		
	-		16	6	11/01/89	30	35	22	18	18	4.690		9.214	ŧ
	14	8	15	ı	10/28/89	32	38	211	207	207		4.183	4.170	1
	14	8	25	4	11/12/89	45	-	219	232		14.526	14.267	14.275	
	14	9	3	2	10/13/89	48	48	51	_	232	14.799	15.576	15.550	1
	14	9	17	5	11/02/89				64	64	7.141	7.895	7.909	i
	14	10	15	ĭ		25	44	84	90	91	9.165	9.542	9.549	į
	14	10	25		10/28/89	32		125	128	128	11.180	11.369	11 272	
	14			4	11/12/89	45	45	94	102	102	9.695	10.167	10 175	
		11	3	2	10/13/89	48	48	62	75	75	7.874			
	14	11	17	5	11/02/89	25		102	102			8.628	8.641	
	14	12	9		10/20/89	48	49	39		102	10.100		10.100	٠
:	14	12	16		11/01/89	30			54	54	6.245	7.093	7.108	
:	14	13	15					118	112	111	10.863	10.486	10.479	
	14		25		10/28/89	32	40	69	69	69	8.307	8.307	8.307	
	14	14			11/12/89		45	86	94	94	9.274	9.745	9.753	
			3		10/13/89	48	47	46	57	58	6.782	7.442		
	L4		17	5	11/02/89	25	37 1		120			/ • 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	7.454	ė
	L4	15	9		10/20/89				156		11.180 1	.0.898 1	.0.893	* (JA)
1	14	15	16	_	11/01/89						12.042 1	2.701 1	.2.713	3
3	L 4		15						194		14.142]	L3.765 <u>1</u>	.3.758	ž
	.4		25		10/28/89		43	73	78	78	8.544	8.827	8.832	Ī
	4	17		- '			47	54	65	66	7.348		8.020	ź
_			9			48	49	80	90	91	8.944			ŧ
	.4		16		11/01/89			-	147				9.731	ŧ
	.4	18	15								12.450 1		1.838	į
1	.4	18	25							203	13.928 1	4.339 1	4.313	Ţ
1	4	19	3	_ :						169	12.329 1	3.048 1	3.002	ş
	4		17	_				90	99	99	9.487 1	0.178 1	0.186	į
•	•		.,	5, 1	1/02/89	25 3	30 1	21 :	109	109 1	1.000 1	0.136 1	0.126	í
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														į

						-					Corre	ected
								Corrected		Raw	Square Root	
					Soak	Run	Raw	TWD_U	Jsing	Sgrt	of TWD	Using
Fuel	Vehicle	Run	Rater	Date	Temp	Temp	TWD	RVP Eq	T10 Eq	TWD	RVP Eq	T10 Eq
****	*****	***	****	*****	***	***	***	*****	*****	*****	*****	*****
14	20	9	3	10/20/89	48	47	72	80	80	8.485	9.090	9.097
14	20	16	6	11/01/89	30	34	90	83	83	9.487	8.968	8.962
14	21	3	2	10/13/89	48	49	61	71	72	7.810	8.588	8.597
14	21	17	5	11/02/89	25	34	90	83	83	9.487	8.968	8.962
14	22	15	1	10/28/89	32	40	95	95	95	9.747	9.747	9.747
14	22	25	4	11/12/39	45	45	49	55	55	7.000	7.432	7.437
14	23	3	2	10/13/89	48	50	74	86	86	8.602	9.467	9.477
14	23	17	5	11/02/89	25	30	97	85	85	9.849	8.984	8.974
14	24	15	1	10/28/89	32	38	215	210	210	14.663	14.457	14.471
14	24	25	4	11/12/89	45	45	161	174	173	12.689	13.202	13.169
16	,	10	•	10/24/00	40	20	1.4	12	12	3.742	2 612	3.616
15	1	12	3	10/24/89	40	39	14				3.612	
15	1	23	6	11/09/89	53	60	0	43	42	0.000	2.590	2.506
15	2	2	1	10/12/89	50	50	15 25	23 28	23 28	3.873	4.887	4.914
15 15	2 3	20 13	4 2	11/06/89	40	44 42	12	14	14	5.000	5.406	5.416 3.672
15	3	26	5	10/25/89	40 31	35	6	2	2	3.464 2.449	3.567 1.942	1.929
15	4	12	3	11/13/89 10/24/89	40	38	20	18	18	4.472	4.269	4.264
15	4	23	6	11/09/89	53	53	0	11	11	0.000	1.318	1.353
15	5	12	3	10/24/89	40	42	11	13	13	3.317	3.519	3.525
15	5	23	6	11/09/89	53	56	4	17	18	2.000	3.622	3.666
15	6	13	2	10/25/89	40	44	11	14	14	3.317	3.722	3.733
15	6	26	5		31	37	18	16	15	4.243	3.938	3.930
15	7	12	3	11/13/89 10/24/89	40	43	- 6	8	9	2.449	2.754	2.762
15	7	23	6	11/09/89	53	54	ő	11	12	0.000	1.420	1.457
15	8	2	1	10/12/89	50	50	84	106	105	9.165		10.418
15	8	20	4	11/06/89	40	43	174	180	180		13.579	13.567
15	ğ	13	2	10/25/89	40	44	44	50	51	6.633	7.010	7.017
15	ģ	26	5	13/13/89	31	39	30	28	28	5.477	5.383	5.381
15	10	2	ĭ	10/12/89	50	52	15	34	35	3.873	5.004	5.024
15	10	20	4	11/06/89	40	48	42	55	55	6.481	7.235	7.248
15	11	13	2	10/25/89	40	41	40	42	42	6.325	6.419	6.420
15	11	26	5	11/13/89	31	37	39	34	34	6.245	5.962	5.957
15	12	12	3	10/24/89	40	37	19	14	14	4.359	4.076	4.071
15	12	23	6	11/09/89	53	54	9	32	32	3.000	4.319	4.343
15	13	2	ĭ	10/12/89	50	51	5	23	23	2.236	3.273	3.291
15	13	20	4	11/06/89	40	47	58	69	70	7.616	8.276	8.287
15	14	13	2	10/25/89	40	45	24	32	32	4.899	5.370	5.379
15	14	26	5	11/13/89	31	34	50	40	40	7.071	6.506	6.496
15	15	12	3	10/24/89	40	40	112	112	112	10.583		
15	15	23	6	11/09/89	53	55	8	32	33	2.828	4.242	4.267
15	16	2	1	10/12/89	50	53	16	37	37	4.000	5.225	5.247
15	16	20	4	11/06/89	40	46	46	56	56	6.782	7.348	7.358
15	17	12	3	10/24/89	40	40	58	58	58	7.616	7.616	7.616
15	17	23	6	11/09/89	53	55	60	77	78	7.746	9.043	9.058
15	18	2	1	10/12/89	50	51	53	81	79	7.280	8.410	8.338
15	18	20	4	11/06/89	40	47	106	124	123	10.296		10.969
15	19	13	2	10/25/89	40	41	36	37	37	6.000	6.086	6.087
15	19	26	5	11/13/89	31	33	54	46	46	7.348	6.743	6.736
15	20	12	3	10/24/89	40	33 37	62	59	58	7.874	7.615	7.612
15	20	23	6	11/09/89	53	55	12	29	30	3.464	4.761	4.776
10	20	23	J	12/05/05	33	<i>JJ</i>				21.34	,,,,,	

Raw and Adjusted TWD

Fuel **** 15 15 15 15 15 15 15		*** 13 26 2 20 13 26 2	***** 5 1 4 2 5 1	******* 10/25/89 11/13/89 10/12/89 11/06/89 10/25/89 11/13/89 10/12/89	40 31 50 40 40 31 50	Temp **** 42 34 52 48 42 33 51	*** 34 71 2 18 84 58	TWD : RVP Eq ****** 36 64 16 27 86 50 117	ected <u>Using</u> T10 Eq ***** 36 64 16 27 86 50 115	***** 5.831 8.426 1.414 4.243 9.165 7.616	Squar of TWD RVP Eq ****** 6.004 7.908 2.451 4.934 9.338 7.011	7.902 2.463 4.942 9.340 7.004	The second second
15	24	so	4	11/06/89	40	51 46	89 143	117 158		9.434 11.958	10.564 12.574	10.491	

Listing of Average Run Temperatures

Fuel	PFI Auto	PFI Manual	All PFI	TBI Auto	Carb Auto	Carb Manual	All Carb	All Auto	All Manual	All Vehicles
1	43.8	42.8	43.6	42.7	44.3	36.8	42.4	43.5	39.8	42.9
2	46.0	41.3	44.8	44.2	47.3	36.5	44.6	45.6	38.9	44.5
3	42.9	41.5	42.6	41.0	42.5	36.8	41.1	42.0	39.1	41.5
4	42.2	45.0	42.9	45.1	44.4	51.0	46.1	44.0	48.0	44.7
5	39.3	46.0	41.0	42.6	40.4	45.8	41.8	40.9	45.9	41.8
6	42.2	43.8	42.6	42.1	41.8	47.0	43.1	42.0	45.4	42.6
7	44.3	40.5	43.3	45.2	46.1	36.0	43.6	45.2	38.3	44.0
8	39.6	44.5	40.8	39.8	39.3	42.0	39.9	39.5	43.3	40.2
9	46.4	44.5	45.9	47.1	47.8	45.3	47.1	47.1	44.9	46.7
10	41.8	44.3	42.4	40.4	39.8	42.5	40.5	40.7	43.4	41.1
11	42.0	44.0	42.5	45.4	44.1	50.5	45.7	44.0	47.3	44.5
12	45.0	41.3	44.1	44.4	45.4	39.5	43.9	44.9	40.4	44.1
13	37.8	38.3	37.9	40.1	40.4	38.5	39.9	39.5	38.4	39.3
14	42.3	41.5	42.1	43.4	40.8	43.5	41.4	42.3	42.5	42.3
15	44.8	48.0	45.6	45.2	42.7	48.8	44.2	44.3	48.4	45.0

Listing of Average Uncorrected TWD

Fuel	PFI Auto	PFI Manual	All PFI	TBI Auto	Carb Auto	Carb Manual	All Carb	All Auto	All Manual	All Vehicles
1	13.6	56.3	24.3	27.7	30.5	117.8	52.3	24.3	87.0	34.8
2	11.9	71.3	26.8	38.9	42.3	126.5	63.3	31.8	98.9	43.0
3	29.4	102.8	47.8	59.3	67.1	142.0	85.8	52.6	122.4	64.3
4	29.1	63.0	37.6	74.9	76.7	160.0	97.5	61.7	111.5	70.0
5	14.5	62.3	26.4	40.5	54.6	123.3	71.8	36.9	92.8	46.2
6	14.8	53.5	24.4	38.9	42.8	76.8	51.3	32.8	65.1	38.2
7	12.4	67.8	26.3	30.5	37.2	121.8	58.3	27.1	94.8	38.4
8	18.6	59.8	28.9	43.6	47.3	122.5	66.1	37.2	91.1	46.2
9	19.9	65.5	31.3	54.6	67.5	125.8	82.1	48.0	95.6	56.0
10	11.8	52.3	21.9	33.3	34.7	107.8	52.9	27.3	80.0	36.0
11	11.5	33.5	17.0	27.1	46.9	122.3	65.8	28.4	77.9	36.6
12	17.1	86.0	34.3	46.7	58.9	108.3	71.3	41.5	97.1	50.8
13	36.3	101.8	52.7	67.3	75.7	178.0	101.3	60.5	139.9	73.7
14	40.8	116.5	59.7	92.1	89.5	180.5	112.3	75.9	148.5	88.0
15	10.7	68.0	25.0	34.8	45.8	97.8	58.8	30.8	82.9	39.5

Listing of Average Uncorrected Square Root of TWD

•									_	
Fu	PFI	PFI	All	TBI	Carb	Carb	All	All	All	All
	el Auto	Manual	PFI	Auto	Auto	Manual	Carb	Auto	Manual	Vehicle
	1 3.435	6.187	4.123	5.104	5.341	10.779	6.701	4.674	8.483	5.309
	2 3.031	7.113	4.051	5.968	6.353	11.040	7.525	5.202	9.077	5.848
	3 5.205	8.379	5.999	7.516	7.958	11.764	8.910	6.955	10.072	7.475
	4 5.214	6.502	5.536	8.464	8.650	12.628	9.645	7.545	9.565	7.881
	5 3.614	7.311	4.538	6.203	7.047	11.082	8.056	5.679	9.197	6.266
	3.482	6.376	4.205	5.970	6.183	8.574	6.781	5.287	7.475	5.652
	3.249	6.524	4.068	5.321	5.813	10.883	7.080	4.847	8.703	5.490
	4.137	6.172	4.645	6.403	6.802	11.057	7.865	5.843	8.614	6.305
	4.270	6.858	4.917	7.255	7.997	11.137	8.782	6.582	8.998	6.985
	3.123	5.998	3.842	5.597	5.726	10.312	6.873	4.893	8.155	5.437
1; 1; 1; 14	3.831 5.496 6.081	4.902 7.885 8.428 9.445 6.524	3.562 4.844 6.229 6.922 3.793	4.900 6.710 7.925 9.368 5.525	5.548 7.450 8.593 9.362 6.395	11.007 10.179 13.274 13.402 9.742	7.663 8.132 9.763 10.372 7.232	4.859 6.068 7.397 8.380 4.993	7.954 9.032 10.851 11.424 8.133	5.375 6.562 7.972 8.887 5.517

Listing of Average TWD Corrected Using RVP Equation

Fuel	PFI Auto	PFI Manual	All PFI	TBI Auto	Carb Auto	Carb Manual	All Carb	All Auto	All Manual	All Vehicles	
1	13.9	61.5	25.8	30.9	32.3	113.5	52.6	26.2	87.5	36.4	;
2	12.3	73.5	27.6	43.9	45.3	122.0	64.5	34.9	97.8	45.4	
3	29.7	105.5	48.6	60.4	68.3	137.5	85.6	53.5	121.5	64.9	
4	29.3	72.3	40.0	81.1	78.5	174.8	102.6	64.8	123.5	74.5	
5	14.5	73.8	29.3	43.7	54.8	131.0	73.9	38.3	102.4	49.0	
6	14.6	55.0	24.7	40.1	41.9	87.0	53.2	33.0	71.0	39.3	,
7	11.9	68.0	25.9	33.5	34.6	115.8	54.9	27.3	91.9	38.1	
8	18.6	62.0	29.4	43.5	47.6	125.8	67.1	37.3	93.9	46.7	
9	19.3	67.8	31.4	58.7	64.1	133.5	81.4	48.5	100.6	57.2	
10	11.4	54.3	22.1	33.6	34.8	111.5	53.9	27.3	82.9	36.5	
11	13.3	42.0	20.4	35.8	51.8	148.8	76.0	33.8	95.4	44.1	
12	21.1	88.8	38.0	53.9	65.2	107.0	75.6	47.4	97.9	55.8	
13	34.5	98.0	50.4	67.3	76.2	174.0	100.6	60.1	136.0	72.8	
14	42.7	119.8	61.9	97.5	90.3	189.5	115.1	78.9	154.6	91.5	
15	14.6	85.3	32.3	43.1	48.8	120.0	66.6	36.3	102.6	47.3	

Listing of Average TWD Corrected Using T10 Equation

Fuel	PFI	PFI	All	TBI	Carb	Carb	All	All	All	All
	Auto	Manual	PFI	Auto	Auto	Manual	Carb	Auto	Manual	Vehicles
1	14.0	61.5	25.9	31.0	32.8	114.0	53.1	26.4	87.8	36.6
2	12.6	73.8	27.9	44.1	45.9	122.5	65.1	35.2	98.1	45.7
3	29.8	105.5	48.8	60.4	68.3	138.3	85.8	53.6	121.9	65.0
4	29.3	72.5	40.1	81.1	79.2	172.5	102.5	65.0	122.5	74.6
5	14.4	74.0	29.3	43.8	54.7	130.0	73.5	38.2	102.0	48.9
6	14.6	55.0	24.7	40.1	42.2	87.0	53.4	33.0	71.0	39.4
7	11.9	68.0	25.9	33.5	34.7	115.8	54.9	27.4	91.9	38.1
8	18.6	62.0	29.4	43.5	47.4	125.8	67.0	37.2	93.9	46.6
9	19.4	67.8	31.5	59.0	64.3	133.5	81.6	48.7	100.6	57.4
10	11.4	54.3	22.1	33.6	34.8	111.5	53.9	27.3	82.9	36.5
11	13.1	42.0	20.3	36.1	51.7	147.0	75.5	33.9	94.5	44.0
12	21.5	88.5	38.3	54.1	65.3	107.0	75.8	47.7	97.8	56.0
13	34.5	98.3	50.4	67.4	76.1	174.5	100.7	60.1	136.4	72.8
14	42.7	119.8	61.9	97.6	90.4	188.8	115.0	79.0	154.3	91.5
15	14.8	84.8	32.3	43.4	48.8	118.5	66.3	36.4	101.6	47.3

Listing of Average Square Root of TWD Corrected Using RVP Equation

								-	•	•	£
Fuel	PFI Auto	PFI Manual	All PFI	TBI Auto	Carb Auto	Carb Manual	All Carb	All Auto	All Manual	All Vehicle	The state of the state of
1 2 3 4 5 6 7 8 9 . 0 11 12 13 14 15	3.524 3.169 5.273 5.264 3.599 3.448 3.182 4.143 4.168 3.094 3.318 4.338 5.276 6.309 3.372	6.369 7.196 8.479 6.834 7.709 6.539 6.546 6.367 7.054 6.182 5.420 8.047 8.202 9.639 7.560	4.235 4.176 6.074 5.656 4.626 4.220 4.023 4.699 4.890 3.866 3.844 5.265 6.008 7.142 4.419	5.363 6.372 7.612 8.952 6.450 6.077 5.590 6.390 7.624 5.619 5.406 7.128 7.931 9.686 6.014	5.472 6.577 8.036 8.786 7.060 6.147 5.688 6.817 7.838 5.729 6.901 7.918 8.629 9.427 6.626	10.612 10.861 11.597 13.192 11.378 8.991 10.644 11.175 11.449 10.461 12.085 10.128 13.120 13.761 10.641	6.757 7.648 8.926 9.888 8.139 6.858 6.927 7.907 8.741 6.912 8.197 8.471 9.752 10.511 7.630	4.844 5.473 7.037 7.796 5.778 5.309 4.897 5.844 6.652 4.895 5.228 6.528 7.344 8.595 5.405	8.491 9.029 10.038 10.013 9.543 7.765 8.595 8.771 9.251 8.322 8.753 9.087 10.661 11.700 9.100	5.452 6.065	THE TAXABLE PARTY AND THE STREET, AND THE STRE
										4	ĺ

Listing of Average Square Root of TWD Corrected Using T10 Equation

Carb

All

All

Carb

PFI

A11

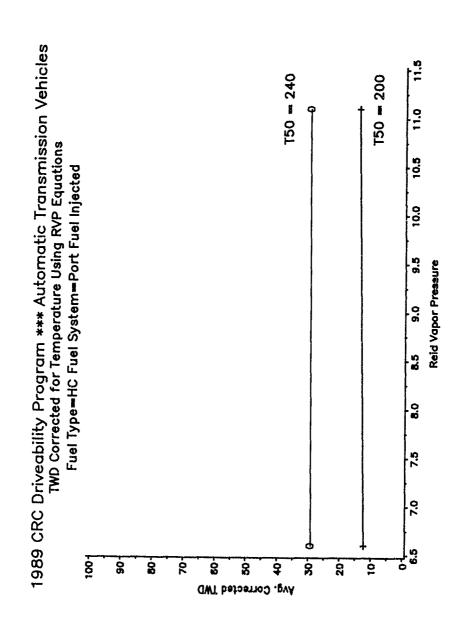
TBI

Fuel	Auto	Manual	PFI	Auto	Carb Auto	Carb Manual	All Carb	All Auto	All Manual	All Vehicle
1	3,530	6.373	4.241	5.365	5.503	10.644	6.788	4.856	0.700	
2	3.180	7.198	4.185	6.375	6,629	10.895	7.696		8.509	5.465
3	5.278	8.481	6.079	7.613	8.053	11.629		5.493	9.046	6.085
4	5,267	6.841	5.661	8.957			8,947	7.045	10.055	7.546
5	3,598	7.717	4.628		8.818	13.085	9.885	7.808	9.963	8.167
•	3.330	1.717	4.028	6.452	7.063	11.321	8.127	5.779	9.519	6.402
6	3.450	6.537	4.222	6.081	6.151	0 000				
7	3.186	6.546	4.026	5.601		8,988	6.860	5.313	7.762	5.721
8	4.143	6.365			5,703	10.646	6.938	4.907	8.596	5.522
9	4.175		4.698	6.389	6.815	11.175	7.905	5.843	8.770	6.331
_		7.051	4.894	7.639	7.857	11.447	8.754	6.665	9.249	7.096
10	3.096	6.180	3.867	5.620	5,729	10.460	6.912	4.896	8.320	5.467
11	3.324	5.403	3.843	5.415	6,905	12.016				
12	4.351	8.042	5.274	7.135		_	8.183	5.235	8.710	5.814
13	5,270	8.209			7.923	10.131	8.475	6.537	9.087	6.962
14	6.315		6.005	7.931	8.629	13,130	9.754	7.342	10.670	7.897
15	_	9.633	7.144	9.691	9.428	13.739	10.506	8.599	11.686	9.114
13	3.385	7.527	4.420	6.023	6,628	10.583	7.617	5.413	9.055	6.020
										J. U.

APPENDIX H

DISPLAY OF RESPONSE
OF DRIVEABILITY TO FUEL VOLATILITY

FIGURE H-1



1989 CRC Driveability Program *** Automatic Transmission Vehicles 750 = 220150 = 1801.0 TWD Corrected for Temperature Using RVP Equations 10.5 Fuel Type-MtBE Fuel System-Port Fuel Injected 10.0 Reid Vapor Pressure 8 8 90 20 ŝ 8 20-8 Š \$ 10 Avg. Corrected TWD

T50 - 180

11.0

10.5

10.0

9.5

8

7.5

7.0

8.5 5.5

10-

Reid Vapor Pressure

FIGURE H-3

1989 CRC Driveability Program *** Automatic Transmission Vehicles 150 - 230TWD Corrected for Temperature Using RVP Equations Fuel Type=EtOH Fuel System=Port Fuel Injected 186 20 90 8 70 Ŗ Š Š \$ Avg. Corrected TWD

FIGURE H-4

1989 CRC Driveability Program *** Manual Transmission Vehicles TWD Corrected for Temperature Using RVP Equations Fuel Type=HC Fuel System=Port Fuel Injected

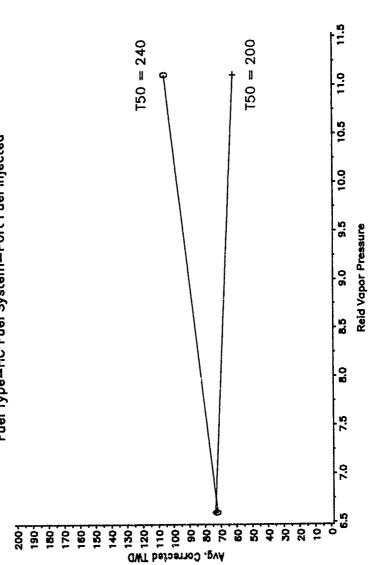


FIGURE H-5

1989 CRC Driveability Program *** Manual Transmission Vehicles TWD Corrected for Temperature Using RVP Equations

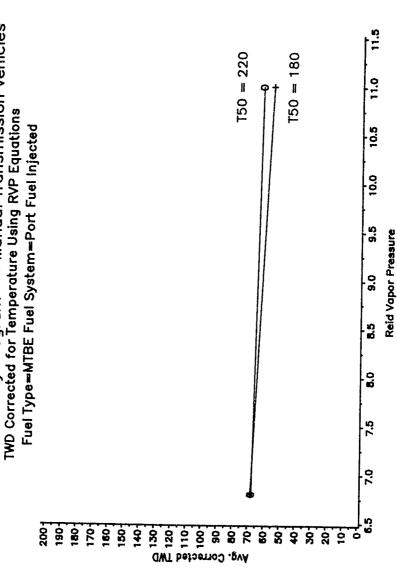


FIGURE H-6

750 = 230150 = 1801989 CRC Driveability Program *** Manual Transmission Vehicles TWD Corrected for Temperature Using RVP Equations Fuel Type=EtOH Fuel System=Port Fuel Injected 2001 190-180 170 150 140 Avg. Corrected TWD 공 명 등 중 명 명 당 8 % 2 8 8 5 5 2

10.5

0.0

Reid Vapor Pressure

9.0

3.5

8.0

7.0

FIGURE H-7

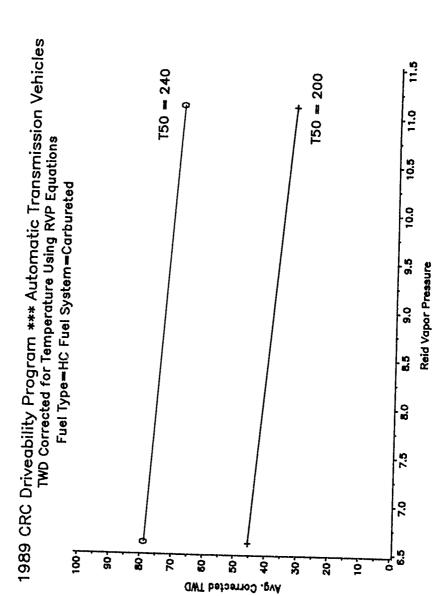


FIGURE H-8

1989 CRC Driveability Program *** Automatic Transmission Vehicles 750 - 220T50 = 180 TWD Corrected for Temperature Using RVP Equations Fuel Type=MtBE Fuel System=Carbureted Reid Vapor Pressure 8 18 18 90 ŝ 70 ŝ 8 5 \$ စ္က 20 Avg. Corrected TWD

FIGURE H-9

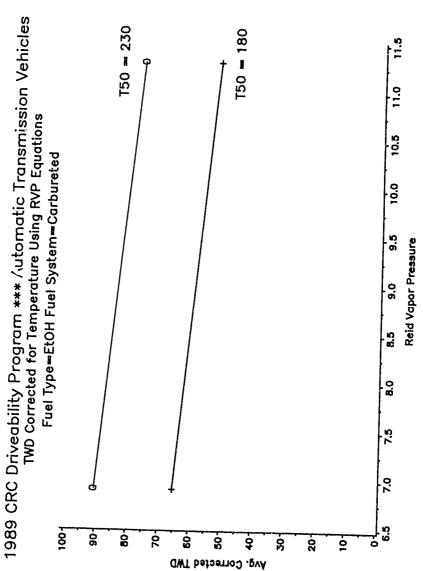
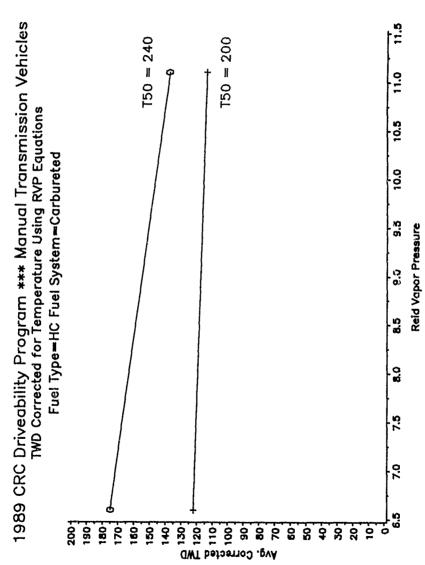


FIGURE H-10



1989 CRC Driveability Program *** Manual Transmission Vehicles T50 = 220750 = 180TWD Corrected for Temperature Using RVP Equations Fuel Type=MTBE Fuel System=Carbureted 10.0 FIGURE H-11 Reid Vapor Pressure 80 190 180 170-160 130 40 Avg. Corrected TWD 8 8 8 8 8 8

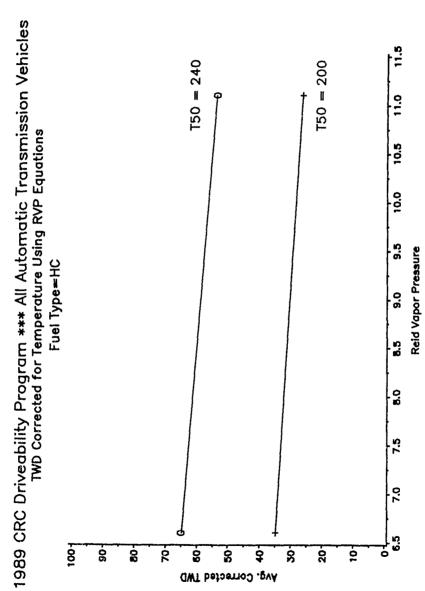
70

5 8 6 8 5

FIGURE H-12

T50 = 230T50 = 1801989 CRC Driveability Program *** Manual Transmission Vehicles TWD Corrected for Temperature Using RVP Equations Fuel Type=EtOH Fuel System=Carbureted 10.0 9.5 Reid Vapor Pressure 7.0 180 180 170 150 150 140 5 Avg. Corrected TWD 200 60 50 5 8 20-10-

FIGURE H-13



1989 CRC Driveability Program *** All Automatic Transmission Vehicles TWD Corrected for Temperature Using RVP Equations FIGURE H-14

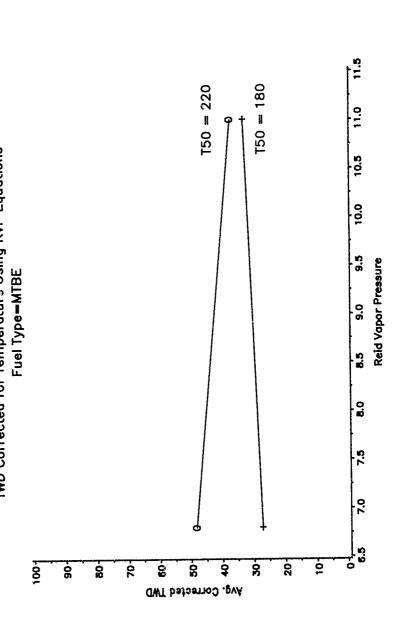
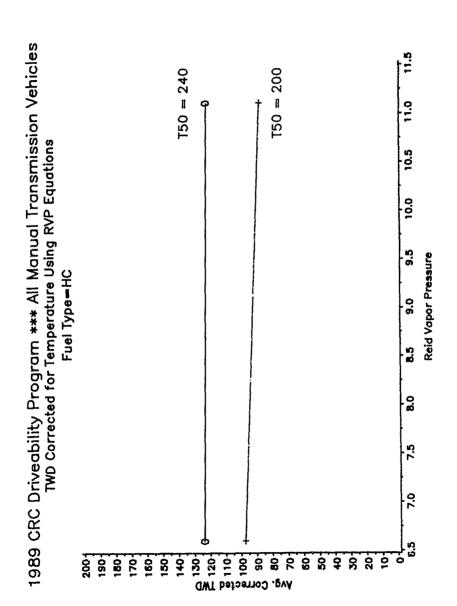


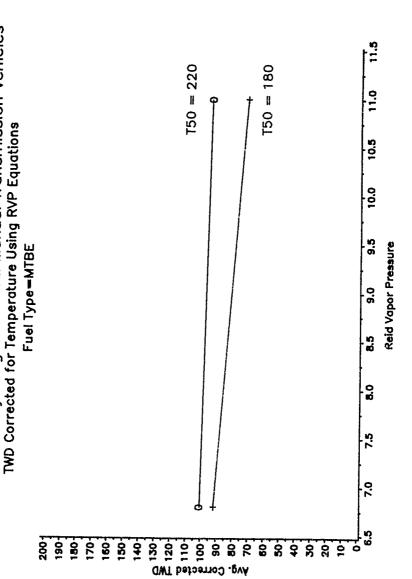
FIGURE H-15

1989 CRC Driveability Program *** All Automatic Transmission Vehicles 150 = 230750 = 180TWD Corrected for Temperature Using RVP Equations 0.0 Reid Vapor Pressure Fuel Type-EtOH 8.0 7.5 7.0 1001 ġ ŝ 70 ô င္တဲ \$ 8 20-6 Avg. Corrected TWD

FIGURE H-16



1989 CRC Driveability Program *** All Manual Transmission Vehicles FIGURE H-17



1989 CRC Driveability Program *** All Manual Transmission Vehicles TWD Corrected for Temperature Using RVP Equations FIGURE H-18

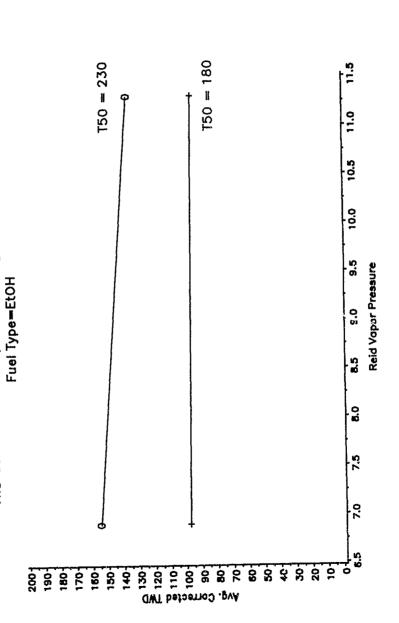


FIGURE H-19

T50 = 240750 = 2001989 CRC Driveability Program *** All Vehicles TWD Corrected for Temperature Using RVP Equations 10.5 Reid Vapor Pressure Fuel Type=HC 8 6.5 1001 90 9 70 20-80 Š \$ 욹 6 Avg. Corrected TWD

FIGURE H-20

750 = 220750 = 1801989 CRC Driveability Program *** All Vehicles TWD Corrected for Temperature Using RVP Equations 10.5 0.0 Reid Vapor Pressure Fuel Type=MTBE 9.0 0.0 7.5 7.0 1001 -06 80 70-8 20-0 8 င္ပ \$ Avg. Corrected TWD

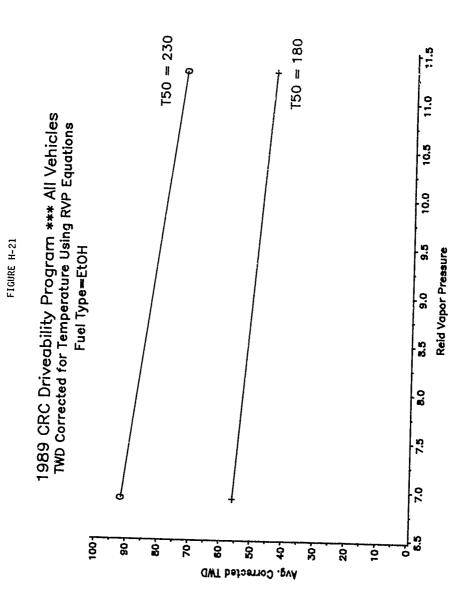


FIGURE H-22

1989 CRC Driveability Program *** Automatic Transmission Vehicles 150 = 200150 = 240TWD Corrected for Temperature Using RVP Equations 10.5 Fuel Type=HC Fuel System=Carbureted & TBI 10.0 Reid Vapor Pressure 8.0 Avg. Corrected TWD 20-80 10-1001 Š 90-70

1989 CRC Driveability Program *** Automatic Transmission Vehicles FIGURE H-23

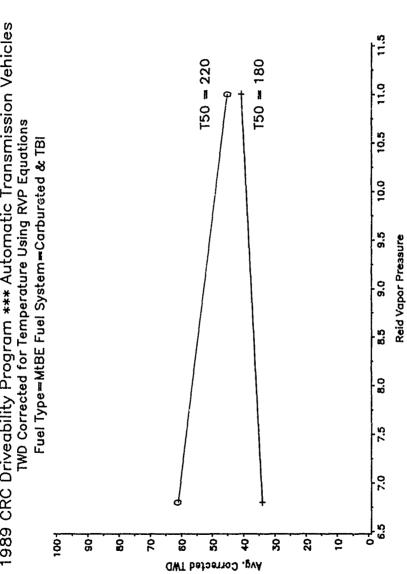


FIGURE H-24

